N a t i o n a l S e m i c o n d u c t o r

LM9831 42-Bit Color, 1200dpi USB Image Scanner

General Description

The LM9831 is a complete USB image scanner system on a single IC. The LM9831 provides all the functions (image sensor control, illumination control, analog front end, pixel processing function image data buffer/DRAM controller, microstepping motor controller, and USB interface) necessary to create a high performance color scanner. The LM9831 scans images in 42 bit color/14 bit gray, and has output data formats for 24 bit color/8 bit gray. The LM9831 supports sensors with pixel counts of up to 16384 pixels x 3 colors (1200 dpi x 13.6 inches).

The LM9831's low operating and suspend mode supply currents allow design of USB bus-powered scanners. The only additional active components required are an external 4Mbit or 16Mbit DRAM for data buffering and power transistors for the stepper motor.

Applications

- Color Flatbed Document Scanners
- Color Sheetfed Document Scanners

Features

- 14 bit ADC digitizes at up to 6Mpixels/s (2M RGB pixels/sec). • Digital Pixel Processing provides 1200, 800, 600, 400, 300, 200, 150, and 100dpi horizontal resolution from a 1200dpi sensor and 600, 400, 300, 200, 150, 100, 75, and 50dpi horizontal resolution from a 600dpi sensor.
- Provides 50-2400dpi vertical resolution in 1 dpi increments.
- Pixel rate error correction for gain (shading) and offset errors.
- Supports 4 or 16Mbit external DRAMs.
- Multiple CCD clocking rates allows matching of CCD clock to scan resolution and pixel depth for maximum scan speed.
- Stepper motor control tightly coupled with image data buffer management to maximize data transfer efficiency.
- PWM stepper motor current control allows microstepping for the price of fullstepping.
- USB interface for Plug and Play operation on USB-equipped computers.
- Serial EEPROM option for custom Vendor and Product IDs.
- Support for USB bus-powered operation.
- Pixel depths of 1, 2, or 4 bits are packed into bytes for faster scans of line art and low pixel depth images.
- Supports 3 channel CCDs and 1 channel CIS sensors.
- 3 (R, G, and B) 12-bit, user-programmable gamma correction tables.
- Compatible with a wide range of color linear CCDs and Contact Image Sensors (CIS).
- Operates with 48MHz external crystal.
- Internal bandgap voltage reference.
- 100 pin TQFP package

Key Specifications

- Analog to Digital Converter Resolution 14 Bits
• Maximum Pixel Conversion Rate 1999 660Hz
- Maximum Pixel Conversion Rate 6MHz
A4 Color 150dpi scan time 6MHz
- A4 Color 150dpi scan time
- A4 Color 300dpi scan time \sim 40 seconds
• A4 Color 600dpi scan time \sim 160 seconds
- A4 Color 600dpi scan time
- Supply Voltage
	-
	- LM9831 DRAM I/O $+2.85$ to $+5.25$ V
- Typical Operating Current Consumption 134mA

Absolute Maximum Ratings (Notes 1 & 2) **Operating Ratings** (Notes 1 & 2)

Operating Temperature Range
LM9831VJD Input Voltage Range

T_{MIN}≤T_A≤T_{MAX}
0°C≤T_A≤+70°C
+4.75V to +5.25V V_A Supply Voltage V_D Supply Voltage V_B and V_B Supply Voltage $+4.75V$ to $+5.25V$ V_D Supply Voltage $+4.75V$ to $+5.25V$ V_{DRAM} Supply Voltage +2.85V ≤ V_{DRAM} ≤ V_D+100mV $\begin{array}{ccc}\n|V_A-V_D|\n\end{array}$
 $\begin{array}{ccc}\n|V_A-V_D|\n\end{array}$ = 100mV
 $\begin{array}{ccc}\n|V_A-V_D|\n\end{array}$
 $\begin{array}{ccc}\n|V_A-V_D|\n\end{array}$

Electrical Characteristics

The following specifications apply for AGND=DGND=0V, $V_A=V_D=V_{DRAM}=+5.0V_{DC}$, fCRYSTAL IN= 48MHz. **Boldface limits apply for T**A**=T**J**=T**MIN **to T**MAX; all other limits TA=TJ=25°C. (Notes 8, 9, & 10)

AC Electrical Characteristics

The following specifications apply for AGND=DGND=0V, $V_A=V_D=V_{DRAM}=+5.0V_{DC}$ unless otherwise noted, $f_{CRYSTAL IN} = 48$ MHz, MCLK DIVIDER = 1.0 (unless otherwise noted), $f_{MCLK} = f_{CRYSTAL IN}/MCLK$ DIVIDER, $f_{ADCCLK} = f_{MCLK}/8$, C_1 (databus loading) = 20pF/pin. **Boldface limits apply for** $T_A = T_J = T_{MN}$ **to** T_{MAX} **; all other limits** $T_A = T_J = 25^{\circ}$ **C. (Notes 8, 9, & 10)**

Note 1: Absolute Maximum Ratings indicate limits beyond which damage to the device may occur. Operating Ratings indicate conditions for which the device is functional but do not guarantee specific performance limits. For guaranteed specifications and test conditions, see the Electrical Characteristics. The guaranteed specifications apply only for the test conditions listed. Some performance characteristics may degrade when the device is not operated under the listed test conditions.

Note 2: All voltages are measured with respect to GND=AGND=DGND=0V, unless otherwise specified.

Note 3: When the input voltage (V_{IN}) at any pin exceeds the power supplies (V_{IN}<GND or V_{IN}>V_A or V_D), the current at that pin should be limited to 25mA. The 50mA maximum package input current rating limits the number of pins that can simultaneously safely exceed the power supplies with an input current of 25mA to two.

<code>Note 4:</code> The maximum power dissipation must be derated at elevated temperatures and is dictated by T_Jmax, $\Theta_{\rm JA}$ and the ambient temperature, T_A. The maximum allow-
able power dissipation at any temperature is P_D is 53°C/W.

Note 5: Human body model, 100pF capacitor discharged through a 1.5kΩ resistor. Machine model, 200pF capacitor discharged through a 0Ω resistor.

Note 6: See AN-450 "Surface Mounting Methods and Their Effect on Product Reliability" or the section titled "Surface Mount" found in any National Semiconductor Linea Data Book for other methods of soldering surface mount devices.

Note 7: Two diodes clamp the OS analog inputs to AGND and VA as shown below. This input protection, in combination with the external clamp capacitor and the output impedance of the sensor, prevents damage to the LM9831 from transients during power-up.

Note 8: For best performance, it is required that all supply pins be powered from the same power supply with separate bypass capacitors at each supply pin.

Note 9: Typicals are at T_J=T_A=25°C, f_{CRYSTAL IN} = 48MHz, and represent most likely parametric norm.

Note 10: Tested limits are guaranteed to National's AOQL (Average Outgoing Quality Level).

Note 11: Integral linearity error is defined as the deviation of the analog value, expressed in LSBs, from the straight line that best fits the actual transfer function of the ADC.

Note 12: VREF is defined as the CCD OS voltage for the reference period following the reset feedthrough pulse. V_{WHITE} is defined as the peak CCD pixel output voltage for a white (full scale) image with respect to the reference level, V_{REF} . V_{RFT} is defined as the peak positive deviation above V_{REF} of the reset feedthrough pulse. The maximum
correctable range of pixel-to-pixel V_{WHITE} LM9831 can correct for using its internal PGA.

Note 13: PGA Gain Error is the maximum difference between the measured gain for any PGA code and the ideal gain calculated by using the formula Gain $_{\text{PGA}} \left(\frac{V}{V}\right) = G_0 + X \frac{\text{PGA code}}{32}$ where $X = (G_{31} - G_0) \frac{32}{31}$.

LM9831 Register Listing

Registers in bold boxes are reset to that value on power-up. All register addresses are in hexadecimal. All other numbers are decimal unless otherwise noted.

Applications Information

1.0 OVERVIEW

The LM9831 is a USB, 1200dpi, 14 bit (42 bit color) scanner-ona-chip.

2.0 ANALOG SIGNAL PROCESSING

One channel of the LM9831's analog front end is shown in Figure 3. The gain through each channel can be set between 0.93V/V and 9.0V/V using registers 3B, 3C, and 3D. The offset DAC provides up to ±278mV of offset correction using registers 38, 39, and 3A. The offset DAC and gain stages should be adjusted during coarse calibration so that the input signal is a maximum of 1.9Vp-p at the ADC input.

3.0 DIGITAL SIGNAL PROCESSING

3.1 ADC

The digital pixel data comes from a 6MHz 14 bit pipelined ADC. The output data is formatted as a 16 bit word. The pixel data is in the upper 14 bits, and the lower two bits are set to 0.

3.2 Pixel Processing Block

The Pixel Processing stage is used to digitally reduce the optical resolution of the sensor. The optical resolution can be reduced by a factor of 1, 1.5, 2, 3, 4, 6, 8, or 12. For a 1200 dpi (optical) system, this would produce resolutions of 1200, 800, 600, 400, 300, 200, 150, and 100. A 600 dpi (optical) system would be capable of 600, 400, 300, 200, 150, 100, 75, and 50 dpi. (Resolution in the vertical direction is controlled by the stepper motor speed.)

Horizontal resolution reduction is accomplished by averaging adjacent pixels. Averaging produces better image quality and reduces aliasing versus the traditional technique of simply discarding pixels to reduce resolution. For example, to get 100 dpi from a 300dpi optical sensor, you would average 3 300dpi pixels:

pixel_{100dpi} =
$$
\frac{p_{n-2} + p_{n-1} + p_n}{3}
$$

The number of pixels coming out of the Pixel Processing block is equal to the integer portion of the number of pixels going in to the Pixel Processing block divided by the "Divide By" setting, from the table shown in Figure 4.

$$
Pixels_{OUT} = INT \left(\frac{Pixels_{IN}}{Divide By} \right)
$$

This equation also applies to the divide by 1.5 function.

Divide By	DPI (1200 DPI	DPI DPI (800) (600) DPI DPI		DPI (300 DPI
	system)	system)	system)	system)
1	1200	800	600	300
1.5	800	533	400	200
2	600	400	300	150
3	400	267	200	100
4	300	200	150	75
6	200	133	100	50
8	150	100	75	37.5
12	100	67	50	25

Figure 4: Decreasing Horizontal Resolution

If there are not enough pixels at the end of a line to form a complete pixel, the last pixel will be eliminated. For example, if a line is 35 pixels wide and the Horizontal DPI setting is set to divide by 6, then the output of the Pixel Processing block will be 5 pixels (the integer portion of 35/6). The last 5 pixels will be discarded, since 6 pixels would be required to form a new pixel in this mode.

The output of this stage is sent to the Pixel Rate Offset Correction Block.

3.3 Pixel Rate Offset Correction Block

Offset correction words for every pixel of the CCD are stored in the external DRAM and accessed at the pixel rate. A digital subtractor subtracts the 16 bit offset word (corresponding to that pixel's offset error) from each pixel.

Figure 3: Analog Front End (AFE) Model

The subtractor saturates at 0, i.e. if the coefficient to be subtracted is greater than the ADC output code, the result is an output of 0.

The offset words stored in DRAM are typically calculated by scanning a black calibration strip at 14 bits, and storing the results in the DRAM using the DataPort.

The offset subtractor only uses the upper 14 bits of the 16 bit word. When scanning in 14 bit mode, a pixel is transmitted as a 16 bit word, with the upper 14 bits containing the image data. The 2 LSBs of the image data and the offset correction word should be 00.

The offset correction equation is:

 $Pixel_{OUT} = Pixel_{IN} - coefficient$

3.4 Pixel Rate Gain Correction Block

This is a digital multiplier that multiplies the output word from the subtractor by a 16 bit digital correction coefficient corresponding to that pixel's gain error. The coefficients are stored in the external RAM and accessed at the pixel rate.

The multiplier saturates at 16383, i.e. if the result of the multiplication is greater than 16383, the multiplier output is 16383.

The gain equation is:

$$
Pixel_{OUT} = \left. \frac{Pixel_{IN}}{16384} \right|
$$

Note that a coefficient of 0 represents a gain of 0. On the LM9830 and previous parts, a coefficient of 0 represented a gain of 1. To achieve a gain of 1, the coefficient should be set to 16384.

3.5 Gamma Correction Tables

There are 3 gamma lookup tables for R, G, and B. The input to the table is the 12 MSBs (most significant bits) of the 14 bit pixel data coming from the previous stage (**3.4 Pixel Rate Gain Correction Block**). The output is the 8 bit gamma corrected pixel data. The tables consume 12k words (4K bytes x 16 bits, only the 8 LSBs of each word is used) of the external DRAM. Each gamma table (red, green, and blue) can be loaded with any arbitrary user-defined transfer curve.

The gamma tables are loaded through the dataport (see **6.1 The DataPort: Reading and Writing to Gamma, Offset, and Gain Memory**). The DataPort selects which color (Red, Green or Blue) gamma table will be read from or written to.

3.6 Pixel Packing/Thresholding Block

Some scans require only one bit per pixel ("line art" mode), others may need only 2 or 4 bits/pixel. To increase scanning speed for lower pixel depths, the LM9831 packs the desired MSBs of multiple pixels together into 1 16 bit word, increasing the transmission speed to the host by a factor of 2, 4, 8, or 16. Figure 6 shows how the pixels are packed together for 8, 4, 2, and 1 bit pixel depths. In Figure 6, "b" indicates the bit position ($b7$ = the most significant and $b0 =$ the least significant bit) of the original 8 bit pixel data, and p_0 indicates the original pixel sequence, i.e p_0 , p_1 , p_2 , p_3 ...

If there are not enough unpacked pixels at the end of a line to complete the packed word for transmission, that final word is not sent. For example, doing an 8 bit pixel rate scan with a HDPI divider of 1 and an odd number of pixels will truncate the blue component of the last pixel.

Pixel Depth	bit 15	bit 14	bit 13	bit 12	bit 11	bit 10	bit 9	bit 8
8					$b7 p_0$ b6 p_0 b5 p_0 b4 p_0 b3 p_0 b2 p_0 b1 p_0 b0 p_0			
4					b7 p ₀ b6 p ₀ b5 p ₀ b4 p ₀ b7 p ₁ b6 p ₁		$b5p_1$	$b4 p_1$
2		$b7 p_0 b6 p_0 b7 p_1$			$b6 p_1 b7 p_2 b6 p_2$		$b7 p_3 b6 p_3$	
1	$b7p_0$	$b7p_1$	$b7p_2$		$b7 p_3 b7 p_4 b7 p_5$		$\overline{b7}$ p_6	\overline{b} 7 p ₇
	bit 7	bit 6	bit 5	bit 4	bit 3	bit 2	bit	bit 0
8					$b7 p_1$ $b6 p_1$ $b5 p_1$ $b4 p_1$ $b3 p_1$ $b2 p_1$ $b1 p_1$ $b0 p_1$			
4					$b7 p_2 b6 p_2 b5 p_2 b4 p_2 b7 p_3 b6 p_3$			$b5 p_3 b4 p_3$
2					$b7$ p ₄ b6 p ₄ b7 p ₅ b6 p ₅ b7 p ₆ b6 p ₆ b7 p ₇ b6 p ₇			
1						$b7 p_8 b7 p_9 b7 p_{10} b7 p_{11} b7 p_{12} b7 p_{13} b7 p_{14} b7$		P_{15}

Figure 6: Packing Multiple Pixels Into One Word

The gamma table in **3.5 Gamma Correction Tables** allows the user to set the threshold of each transition for various line art or reduced pixel depth modes.

3.7 14 Bit Output Mode

For calibration purposes, it is useful to get the 14 bit data from the ADC. This mode is set through register 9, bit 5. In the 14 bit output mode, the gamma and pixel packing stages are bypassed, and the 14 bit data from the ADC is stored in DRAM, formatted as shown in Figure 7.

MSB	15	14	13	12	11	10	9	8
	b13	b12	b11	b10	b ₉	b8		b6
LSB		6	5	4	3	2		
	b ₅	b ₄	b3	b ₂	b1	b0		

Figure 7: 14 Bit Output Mode Data Format

The 14 bit data is stored as a 16 bit word, with the 2 least significant bits of the 16 bit word set to 0.

3.8 Line Buffer

The line buffer uses the external DRAM as a FIFO line buffer to store the pixel data (which is generated at a fixed rate, synchronous to the CCD clocks) and send it back to the PC at an asynchronous, unpredictable, and non-constant rate.

The LM9831 supports 2 sizes of DRAM, 256k x 16bit and 1M x 16bit. 216kbytes (108kwords) of the capacity of the DRAM is consumed by the offset and shading coefficients and the gamma

tables. That leaves 296kbytes of memory available for line buffer when using a 256k x 16 bit DRAM, or 1832kbytes of memory when using a 1M x 16 bit DRAM.

The line buffer is tightly coupled to the stepper motor (**4.0 Stepper Motor Controller**), and is responsible for stopping the motor before the buffer overflows and starting the motor again as the buffer nears empty.

If the scanner is generating pixel data faster than the PC can acquire it, the line buffer will start to fill up. As the buffer nears 100% of its capacity, the scan must be paused before it starts acquiring a line which will overflow the buffer. This Pause Threshold limit (register 4E) is programmable in 2 kbyte (256k x 16 bit DRAM) or 8kbyte (1M x 16 bit DRAM) increments between 0 and 255.

To maximize scanner performance and minimize pausing due to buffer full conditions, the pause threshold should be set using this formula:

Pause Threshold (kB) = Available_Memory - (Line_Length + 1)

where Available_Memory = 296kbytes (256k x 16b DRAM) or 1832kbytes (1M x 16 bit DRAM),

Line_Length = (Bytes/Line)/1024

Where C = 1 for "1 Channel Grayscale", 3 for all other modes,

Data_Pixels = Data Pixels End (registers 24, 25) - Data Pixels Start (registers 22, 23)

 $HDPI_Divider = Horizontal DPI divider = 1, 1.5, 2, 3, 4, 6, 8, or 12$

 $B = B$ its per Pixel = 16 (14 bit mode), 8, 4, 2, or 1

Register 4E value = Pause Threshold (kB)/2 (256k x 16 DRAM) or Pause Threshold (kB)/8 (1M x 16 DRAM)

When the Pause Threshold is reached the buffer sends a command to the stepper motor controller to stop scanning. The remainder of the line being processed will continue being processed and be sent to the buffer. If the Lines To Process After Pause Scan Signal register (register 54) is greater than 0, then room for these additional lines needs to be added into the Pause Threshold value calculation.

Note that the scanner software on the host PC must set a Pause Threshold value low enough to ensure that any data that comes after a pause request (the rest of the current line and any subsequent lines if register 54 bits 0-2 are greater than 0) will fit into the DRAM buffer. If the Pause Threshold is set too high, the Line Buffer may overflow, creating discontinuities in the scanned image.

After a pause, the buffer will continue to transmit data to the PC until it hits the Resume Threshold limit (register 4F), which is also programmable in 2 kbyte (256k x 16 bit DRAM) or 8kbyte (1M x 16 bit DRAM) increments between 0 and 255. When the Resume Threshold is reached, the Line Buffer sends the motor controller a command to resume.

4.0 Stepper Motor Controller

The stepper motor controller sends a series of pulses to the stepper motor to move the paper past the sensor (sheetfed) or the sensor past the paper (flatbed). The speed at which the paper moves relative to the sensor, combined with the integration time

of the image sensor, determines the effective vertical resolution (Lines Per Inch, or LPI).

The stepper motor is moved forwards and backwards by two signals, A and B, 90° out of phase with each other. The phase for the forward direction is set in Configuration Register 45.

The A and B signals are either squarewaves (in Full Step Mode, Figure 8), or a staircase approximation of a sine wave (in Microstep mode, Figures 10 and 11).

Figure 8: Stepper Motor Waveform - Full Stepping

The LM9831 always counts stepper motor steps in units of microsteps. A full step is equal to four microsteps. Even when the LM9831 is in Full Step Mode, it is counting in microsteps, and will increment the stepper motor (generating a full step) every four microsteps.

The microstep Step Size is defined in units of time. These units of time are pixel periods, as defined in the horizontal pixel counter. In the 3 Channel Pixel Rate input mode, the pixel period is the $f_{ADC}/3$ (= $f_{MCLK}/24$). In the 3 Channel Line Rate and 1 channel modes, the pixel period is equal to f_{ADC} (= $f_{MCLK}/8$). The Step Size is stored in the **Scanning Step Size** configuration register as a 14 bit value. During normal operation, the stepper motor is advanced 1 microstep every Step Size pixel periods. The LPI can be calculated as follows:

$$
PI = 4FSPI \frac{StepSize}{pixels/line \cdot X}
$$

Where FSPI = the number of full steps required to move the image one inch, pixels/line is the number of pixel periods it takes to scan one horizontal line (equivalent to the value stored in the **Line End** registers), StepSize is the number of pixel periods/microstep, and $X = 3$ for line rate and 1 for pixel rate modes. Whenever the stepper motor has been moving and then comes to a stop, the LM9831 waits for the time specified in the Hold Cur-

rent Timeout register and then de-asserts the A, B, \overline{A} , and \overline{B} outputs to cut power to the motor. When the stepper motor is not scanning or fast-feeding (Command = 00), A, B, \overline{A} , and \overline{B} are deasserted in all stepper modes.

There are two modes of stepper motor operation: fullstepping and microstepping.

4.1 Full Step Mode

In Full Step Mode the output is a pulse stream, as shown in Figure 8. The amplitude of the pulses is controlled by the output of

4.2 Microstep Mode

Microstepping is a technique of driving the stepper motor with a staircase approximation of a sine wave, as shown in Figure 10. This technique maximizes the torque of a given motor, resulting in a higher maximum speed. In addition, it increases the resolution of the stepper motor. If a stepper motor moves 3.6° per full step, microstepping can create positions inside the 3.6°: 1.8°, 0.9°, or 0.45°, for example. This increases the maximum vertical resolution of the scanner. Microstepping also results in quieter motor movement.

The amplitude of the microstepped sine wave is controlled by the output of the stepper motor DAC (Figure 11). The current in the stepper motor winding is measured as a voltage across the sense resistor, and the transistor drive signals are pulse width modulated (PWM) to force the average current through the winding equal to V_{DAC}/R_{SENSE} . Register 56 controls the frequency of the PWM, and Register 57 controls the minimum time the driver is on every period. Register 57 should be set as short as possible, the driver only needs to be on long enough to mask any transient

Figure 12 shows the LM9831's DAC voltages. The peak current through the stepper motor winding will be 0.465 V/R_{SENSE}. The table index is incremented every microstep (StepSize pixel periods).

Table Index	A(B)	$\overline{A}(\overline{B})$	DAC Voltage
ი	0	O	N/A
	1	ი	0.175V
2	1	0	0.325V
3	1	0	0.425V
4	1	0	0.465V
-0	0	ი	N/A
-1	0	1	0.175V
-2	0		0.325V
-3	0		0.425V
-4	ი		0.465V

Figure 12: Microstepping Current Control

4.3 Pause Behavior - Non-Reversing Mode

When the **Full Steps to Reverse When Buffer is Full** register is 0, the stepper motor simply stops moving when the Pause signal is received, as shown in Figure 13. The line of data currently being processed (section "a" in Figure 13) will continue to be processed and stored in DRAM. Additional lines may be digitized and stored as well, depending on the number programmed in the **Lines to Process After Pause Scan Signal** register (Figure 14). This value is different for different scanner designs and should be empirically set to the value that minimizes the spatial distortion created by the motor slowing down and stopping.

Figure 14: Lines to Process after Pause Scan Signal Register

When the Resume Scan signal is received, the stepper motor controller waits the appropriate number of pixel periods after the next TR pulse and then starts stepping again at the normal rate. The first new line transmitted is determined by the **Lines to Discard After Resume Scan Signal** register. The discard value must be the same as the value in the **Lines to Process After Pause Scan Signal** register.

Figure 16: Stepper Motor Resuming

Figure 15: Lines to Discard After Resume Scan Signal Register

4.4 Pause Behavior - Reversing Mode

If the **Full Steps to Reverse When Buffer is Full** register is >0, then the Reversing Mode is enabled.

The Reversing Mode eliminates spatial distortion due to the pausing of a scan. When the Pause Scan signal is received, the line currently being processed is completed and stored in RAM (line "b" in Figure 17). When the scan resumes, ideally the LM9831 would send out lines "c" and after under the exact same speed and positional conditions the scanner was in before the scan paused (as indicated by the dotted line in Figure 17).

When the Pause Scan signal is received, the LM9831 processes the remainder of the line currently being read from the CCD (line b), and stores the offset (in pixel periods) between the last TR pulse and the last step. It then stops, reverses, stops, and waits for the Resume Scan signal. Once Resume Scan is asserted, the motor controller waits for the previously stored number of pixels periods, then starts moving forward again, maintaining the same phase relationship between the TR pulse and the stepper motor control signals. The result is as if the stepper motor had never paused.

Figure 17: Reversing - The Goal

Stopping, reversing, and resuming forward motion all follow the curve programmed in the **Acceleration Profile** configuration register. There are 3 segments (Stopped, 25%, and 50%), and the number in each register indicates the number of full steps to stay at that acceleration. A value of 0 indicates that that segment is to be skipped. For example, a value of 0 in all three registers would mean that the motor would instantly reverse when the buffer is full, then instantly stop after going back the specified number of lines.

Speed Register	DAC output
Stopped	$x =$ number of full step clocks to wait
$(x = 0 to 3)$	before reversing motor.
25% $(y = 0 to 3)$	$y =$ number of full steps at 25% of final speed. Full step period $=$ 4 full step clocks.
50% $(z = 0 to 3)$	$z =$ number of full steps at 50% of final speed. Full step period $= 2$ full step clocks.

Figure 18: Acceleration Profile Settings

This acceleration profile is used any time the motor is started, stopped, or reversed.

The acceleration profile for stopping, reversing, stopping, and going forward again is this:

- Full speed forward (1 microstep = #pixels in **Scanning Step Size** register) until the Pause Scanning signal is received.
- 50% speed forward for z full steps (1 microstep = $2*$ #pixels in **Scanning Step Size** register)
- 25% speed forward for y full steps (1 microstep = 4*#pixels in **Scanning Step Size** register)
- Stopped for x full steps (1 microstep = #pixels in **Scanning Step Size** register).
- 25% speed backward for y full steps (1 microstep = 4*#pixels in **Scanning Step Size** register)
- 50% speed backward for z full steps (1 microstep = $2*$ #pixels in **Scanning Step Size** register)
- Full speed backward (1 microstep = #pixels in **Scanning Step Size** register) for number of microsteps in the **Steps to Reverse** register
- 50% speed backward for z full steps (1 microstep = 2* #pixels in **Scanning Step Size** register)
- 25% speed backward for y full steps (1 microstep = 4*#pixels in

Scanning Step Size register)

- Paused until a Resume Scan signal is received, whichever event happens first. During the hold current timeout period, the DAC output is held at 0.110V (the hold current) for FullStep mode, or the DAC outputs are held as they were prior to stopping for the microstep mode. After the hold current timeout period, output drivers A, B, A, and B will be deasserted.
- Wait for Resume Scan signal
- Wait for correct number of pixel periods to resynchronize stepper motor with sensor timing.
- 25% speed forward for y full steps (1 microstep = $4*$ #pixels in **Scanning Step Size** register)
- 50% speed forward for z full steps (1 microstep = $2*$ #pixels in **Scanning Step Size** register).
- Full speed forward (1 microstep = #pixels in **Scanning Step Size** register), with TR pulses synchronized to same the position on image that they would have been had scanner not stopped.

The **Lines to Process After Pause Scan Signal**/**Lines to Discard After Resume Scan Signal** register is not used in reversing mode.

4.5 Fast Feed Step Size Register

When the motor is being moved quickly (**Paper Feed to End**/**Paper Feed to Beginning** command or **Steps to Skip at Start of Scan** register), the microstep period comes from this register.

For all other motor movement, the microstep size is given in the **Scanning Step Size** register.

4.6 Stepper Motor Current Control Using PWM

There is an option to use Pulse Width Modulation of the current in the stepper motor to increase high speed torque, optimize efficiency, and allow use of a lower current, less expensive motor. Precisely controlling the current in the motor provides several benefits. In Full Step Mode, the motor can start moving faster and overcome inertia by increasing the current to the motor to 100% when it is starting from a dead stop. After a programmable number of steps, the inertia is overcome and the current can be reduced to 70% to reduce heat in the stepper motor (allowing a less expensive motor to be used). When stopping the stepper motor, the current is increased to 100% for a short time to overcome the forward momentum, then the motor is held in position with a low-level standby current of 25%. If the motor is motionless for more than the Hold Current Timeout period, the current goes to 0%.

In microstepping mode, the PWM is used to approximate a sine wave as shown in Figure 10.

The current control is accomplished by measuring the average motor winding current through a sense resistor to ground, comparing it to a reference voltage, and PWMing the motor driver transistor(s) to force the current to be equal to the reference current. See the **Stepper Motor Current Controller Block Diagram** at the end of this document.

5.0 Scanner Support Functions

5.1 Illumination Control Block

Scanner systems require an illumination source to supply the

light to the image being scanned. This source may be white (typically a fluorescent lamp), or red, green, and/or blue LEDs. There are four illumination modes in the LM9831:

Figure 19: Illumination Modes

In Illumination Mode 1, the lamp connected to the $LAMP_P$ pin is controlled by the LAMP_R On/Off settings in the configuration register. The LAMP $_B$ output (if used) is controlled the same way. If the lamp is supposed to be on all the time, then the On setting should be set to a number between 0 and the value in the Line End register, and the Off register should be set to a number greater than the value in the Line End register. Conversely, if the lamp is supposed to be off all the time, then the On setting should be set to a number greater than the value in the Line End register, and the Off register should be set to a number between 0 and the value in the Line End register. The LAMP_G output is a Pulse-Width-Modulated pulse stream whose duty cycle is controlled by the value in the PWM register (0-4095). The duty cycle is therefore equal to the register value/4096. The PWM counter is clocked with the 48MHz clock so the output frequency is 48MHz/4096 = 11.7kHz. This PWM output can be used to control the brightness of a fluorescent lamp.

Figure 20: Illumination Mode 1

In Illumination Mode 2 (which is typically used in conjunction with **1 Channel Color**), the LAMP_R, LAMP_G, and LAMP_B outputs are cycled through sequentially, one line at a time. An internal color counter keeps track of the color of the line to be integrated, and takes that color's LAMP output high when the pixel counter reaches the value stored in that color's LAMP On register (Configuration Registers 2C-37). If the On value is greater than the value in the Line End register, then that lamp never turns on. That color's LAMP output goes low when the pixel counter reaches that color's Off value. If the Off value is greater than the value in the Line End register, then the pixel counter will never reach the

Off value and the lamp will always stay on. Illumination Mode 2 timing is shown in Figure 21, and in slightly more detail in Figure 33.

Illumination Mode 3 is similar to Illumination Mode 2, except that the LAMP outputs for all three colors are turned on and off every line. Illumination Mode 3 timing is shown in Figures 22 and 23. The Lamp On and Lamp Off settings work the same as in Mode 2 to control the on and off points for the different lamp signals. In systems with a limited power budget, care should be taken to prevent turning multiple lamps on at the same time. This can also be important for CIS sensors that limit the maximum combined current of the three lamps.

These modes are in operation whenever the chip is powered on and not in standby mode. For example, the LAMP outputs in Figures 21 and 22 keep pulsing whether the LM9831 is in the Idle, Paper Feed, or Scanning states. This eliminates light amplitude variations due to the lamp/LEDs warm-up characteristics. Since the LAMP pulses are synchronized to the TR pulse, which is determined by the horizontal pixel counter, this means that the pixel counter is constantly running, and any new scans can only be started by waiting for the next new line (the next Red line in the case of Illumination Mode 2).

5.2 CCD/CIS Control Block

This function generates the clock signals necessary to control a CCD or CIS sensor. Refer to the descriptions for registers 0B to 18 for more details on the timing of specific signals. The LM9831 features:

- Independent control over the polarity (inverting or noninverting) of the input stage to accommodate CIS or CDS signals.
- Full timing control of the CIS and CDS sample points. Reference and signal sample points can be independently adjusted. Note that the absolute time between reference sample and signal sample must be 2 MCLKs or greater, whether CDS is on or off.
- Ability to turn off CDS. When CDS is on, traditional CDS is performed. When CDS is off, the signal is sampled at the Sample Signal point, but the internal reference is used for the Sample Reference voltage (not a point on the input signal itself).
- The CP1 output supplies the CP pulse needed on some popular Toshiba CCDs. This looks and acts just like another, independent RS pulse.
- A CP2 output is another independent pixel rate pulse that (if needed) can be programmed to supply an additional clock.
- CCD clock signals RS, CP1, CP2 are reset when Line Ends
- The internal Clamp signal is reset with Optical Black Pixels End.
- TR1 and TR2 pulse widths are always the same width, as determined by Register 0E.
- The TR-Ø1 guardband may be equal to 0, causing TR and Ø1 to go high simultaneously and low simultaneously (Figure 24). This is a requirement of some Canon CIS sensors.

Figure 24: TR-Ø1Guardband Can Be Equal To 0

• CIS TR1 Timing Mode 1. In this mode the TR1 pulse is exactly one Ø clock long, occurring on the rising edge of Ø1. The TR1 pulse width and guardband settings are ignored. For Dyna CIS.

• CIS TR1 Timing Mode 2. In this mode the TR pulse is again equal to 1 Ø period, but now it is centered around Ø1. The TR pulse width and guardband settings are ignored. For Canon CIS.

the CCD/CIS, except when it is in Reset or Standby (Register 7 bit 2 or $3 = 1$).

• There is a bit for **Fake Optical Black Pixels** (register 19, bit 2). This is used with Dyna CIS sensors. In this mode, the RS output pulses once inside the TR1 pulse, then is held high until the end of the optical black pixels. The TR1 pulse is extended until the trailing edge of the first RS pulse. This mode works for TR1 only, under all TR1 settings (normal and CIS TR1 Timing modes 1 and 2).

5.3 AFE Operation

The LM9831 supports the following operation modes, controlled by registers 26 and 27:

• 3 Channel Pixel Rate Mode. In this mode all three channels are converted with the multiplexer in front of the ADC switching at the ADC conversion rate, producing interleaved RGB data that is transferred to RAM. The ADC runs at MCLK/8, each channel's pixel rate is MCLK/24. Each color has its own offset and gain coefficients. This mode typically uses Illumination Mode 1.

ADC Out LIne 1: RGBRGBRGBRGBRGB... ADC Out LIne 2: RGBRGBRGBRGBRGB... ADC Out LIne 3: RGBRGBRGBRGBRGB... ADC Out LIne 4: RGBRGBRGBRGBRGB...

Figure 28: 3 Channel Pixel Rate Mode

• 3 Channel Line Rate Mode. In this mode all three channels are converted with the multiplexer in front of the ADC switching at the line rate, producing a line of Red data, followed by a line of Green data, followed by a line of Blue data, etc. that is transferred to RAM. The selected channel and the ADC both run at MCLK/8. Each color has its own offset and gain coefficients. This mode typically uses Illumination Mode 1.

Figure 30: 3 Channel Line Rate TR Pulse Timing

In the 3 Channel Line Rate Mode three TR pulses are generated. TR_{RED} is the TR1 output, TR_{GREEN} is the TR2 output, and TR_{BLUE} is the CP2 output. In this mode TR pulses for a particular color can be "skipped", increasing the integration time for that color. In the example shown in Figure 30, the red channel sees 2 times the integration time of the green channel, and the blue channel sees 3 times the integration time of the green channel. Each channel can be independently programmed to drop 0, 1, or 2 TR pulses.

Each color's TR pulse can be programmed to occur in position 1 (inside Ø1 high) or position 2 (inside Ø1 low), as shown in Figure 31.

• 1 Channel Grayscale: Uses the selected channel's offset and gain coefficients for all lines. 1 Channel Grayscale is used to scan a grayscale images. This mode typically uses Illumination Mode 1 when used with a 3 Channel Color sensor, or Illumination Mode 3 when used with a 1 Channel sensor.

5.4 External DRAM Interface

The LM9831 supports two external DRAM sizes: 256k x 16 and 1M x 16. The DRAM is used for line buffering, gain (shading) coefficient data, offset coefficient data, and gamma correction. 48kwords (16k pixels * 3 colors) are used for gain coefficients, and another 48kwords (16k pixels * 3 colors) for the offset coefficients. Gamma correction consumes 12kwords (4k x 3 colors). The remaining RAM (148kwords = 296kB for 256k DRAM, or 916kwords = 1,832kB for 1M DRAM) is used for the circular image data buffer. The 1M size does not necessarily provide a performance advantage (except perhaps when the USB bus is heavily loaded and I/O is very slow) - the option is there to provide an alternative to the 256k in case of a supply shortage of 256k DRAMs.

Because the LM9831 does not use any EDO or Fast Page Mode features, it can work with either EDO or Fast Page Mode DRAM. The LM9831 should work with most 50-60ns 256k x 16 or 1Mx16 DRAM. Examples:

Samsung: KM416C1000C/C-L-5, KM416C1200C/C-L-5, KM416C1004C/C-L-5, KM416C1204C/C-L-5 (5V)

KM416V1000C/C-L-5, KM416V1200C/C-L-5, KM416V1004C/C-L-5, KM416V1204C/C-L-5 (3V)

Alliance: AS4C1M16E5-50 (5V), AS4LC1M16E5-50 (3V) Micron: MT4LC1M16E5DJ-5, MT4LC1M16E5TG-5 (3V)

There are 2 scan modes: 8 bit and 16 bit. The 8 bit mode is used for normal scanning to application software to generate 8 bit gray or 24 bit color images. The 16 bit mode is used for calibration.

RO: Offset Coefficient read RS: Shading (Gain) Coefficient read RG: Gamma Table read WP8: 8 bit pixel write (write 2 pixels as 16 bits every other cycle) WP16: 16 bit pixel write RP: read pixel RF: refresh

Figure 34: DRAM Timing per Pixel

The ADC always converts at 1/8 of the MCLK frequency (f_{ADC} = f_{MCLK}/8). The datarate to the DRAM is the ADC rate divided by the HDPI divider setting $(f_{DRAM} = f_{ADC}/HDPI_DIVIDER$. The offset correction data and the gain correction coefficient data are provided at the DRAM datarate.

The DRAM timing is shown in Figure 34. All the read and write operations shown in Figure 34 must be done for every pixel written to DRAM. That limits the pixel datarate to the DRAM to 1/875ns = 1.14MHz. The following equation must be adhered to in order to limit the DRAM datarate to 1MHz or slower:

(MCLK div)(HDPI divider)(Int Time Adj) >= 6

Int Time Adj refers to the value in register 19, and will be discussed in a later section. If register $19 = 0$, then the value of Int Time Adj $= 1$ (for the purpose of this equation).

Figure 35: Memory Map of External DRAM

5.5 PAPER SENSE and MISC I/O

These 8 pins are used for home and paper sensing, LED displays, user start buttons, etc.

Two pins are dedicated inputs: PAPER SENSE 1 and PAPER SENSE 2. The other six pins, MISC I/O 1-6, can be configured as inputs or outputs.

.

The state of each pin, True or False (1 or 0), is reflected in the Status Register.

These are the configurable aspects of these I/O pins:

- Input or Output function. If this bit is set to a 0, the pin is configured as an input. If this bit is set to a 1 the pin is configured as an output.
- The polarity of the input. If this bit is set to a 1 (Active High), a high level on that input pin will produce a True reading (1) in the Status Register. If this bit is set to a 0 (Active Low), a low level on that input pin will produce a True reading (1) in the Status Register.

Level or Edge Sensitive. If this bit is set to 0 (Level Sensitive), the Status Register will reflect the current state at that sensor input pin. If this bit is set to 1 (Edge Sensitive), the Status Register for that input will be True (1) if there were any False to True transitions at that sensor input pin since the last time the Status Register was read. Reading the status register clears the state of all the edge sensitive inputs to False (0).

PAPER SENSE 1 can be programmed to stop the scan (by clearing the Scanning bit) when its state (as reflected in the Status Register) changes from False to True. This is useful in flatbeds to prevent the motor from trying to step past the limits of travel of the system. In sheetfed systems, PAPER SENSE 1 can be used to detect whether or not the user has inserted a document to be scanned.

- PAPER SENSE 2 can be programmed to stop the scan (by clearing the Scanning bit) and set its bit in the Status Register to True a programmable number of lines after its input pin changes state from False to True. In sheetfed scanners this is useful if the PAPER SENSE is located before the scanner array, where the sensor will change states before all of the paper has been scanned. For flatbed scanners this sensor can be used to detect the home position.
- If they are configured as outputs, the MISC I/O 1-6 pins can have their outputs set to +5V or 0V by writing a 1 or a 0 to the appropriate bit.

The default state of the MISC I/O pins is described in detail in the Register Listing section. The Misc I/O pins revert to their default states on power-on, after entering USB Suspend, or when the RESET pin is pulsed high. A soft reset (register 07) does not reset the MISC I/O pins. The default states of the MISC I/O pins are:

- MISC I/O 1: Input, edge sensitive, high-to-low transition sets bit 2 of register 2.
- MISC I/O 2: Input, edge sensitive, high-to-low transition sets bit 3 of register 2.
- MISC I/O 3: Input, edge sensitive, high-to-low transition sets bit 4 of register 2.
- MISC I/O 4: Output, voltage on MISC I/O 4 pin = V_D .
- MISC I/O 5: Output, voltage on MISC I/O 5 pin = V_D .
- MISC I/O 6: Output, voltage on MISC I/O 6 pin = 0V.

5.5.1 Adding Function Buttons

Many scanners today feature multiple buttons to select scan, copy, fax, email, etc. functions. The LM9831's MISC I/O pins can be used for these functions. To free up MISC I/O inputs for other functions, or if more than 6 buttons are required, you can multiplex the buttons together. Figure 36 shows how 7 buttons can be multiplexed into only 3 MISC I/O lines. Figure 37 shows how to decode the data in register 2 to determine which button was pressed. This multiplexing technique can easily be scaled to allow for more or less buttons with the minimum number of MISC I/O lines.

Figure 36: Remote Wakeup With Up To 7 Switches

Switch	MISC I/O 1	MISC I/O 2	MISC I/O 3

Figure 37: Truth Table for Remote Wakeup With Up To 7 Switches

5.6 The Brains

This is the master control section that keeps track of the position of the CCD pixel going through the analog front end, the color of that line of CCDs (for single output CCD illumination control), the stepper motor, and all other system coordination.

6.0 Communicating with the LM9831

Everything on the LM9831 (configuration settings, image data, coefficient data, and gamma tables) is accessed through the Configuration Register. Configuration Register I/O is done through two steps. The first step is to write the address (0 through 7F) of the configuration register to be read from or written to. The second access is the data operation (a read or a write) for that address. The address only needs to be written once. After an address is written, any number of reads and/or writes may be made to that address.

Registers 0, 1, and 2 are read-only registers. Writing to these addresses may affect various counters inside the LM9831 and should therefore be avoided. Bits 4 of register 3 is also read only, however it is OK to write to register 3. All of the remaining configuration registers can be read from and written to using this protocol.

6.1 The DataPort: Reading and Writing to Gamma, Offset, and Gain Memory

Because the gamma table and the shading and offset correction blocks of RAM are very large, the LM9831 uses an indexed

method of reading and writing them, called the DataPort. Four addresses in the Configuration Register are used to implement this feature, as shown in Figure 38.

Figure 38: DataPort

The DataPort allows the user to select a memory block (gamma, gain coefficient, or offset coefficient) and color (red, green, or blue) to be read from or written to, by writing to Configuration Register Address 3.

The starting address of that block (usually 0) is written into the DataPort Address register (at Configuration Register Addresses 4 and 5). Bit D6 of register 4 should also be set to a 0 or a 1 to indicate whether the DataPort will be read from $(D6 = 1)$ or written to (D6 = 0) in subsequent operations. This is required so the LM9831 can prefetch the data for faster access. The DataPort Address is automatically incremented after every word (2 bytes) of Offset, Shading, or Gamma data is read/written.

Once the memory block, color, and starting address are written, a series of reads or writes to the DataPort will read from or write to the selected memory block at maximum speed.

Registers 4 and 5 should always be written to after Register 3 has been changed.

Reading and writing the DataPort should only be done when the LM9831 is not scanning (Register $07 = 0$).

6.1.1 DataPort Type and Color

These 3 bits determine which memory block (gamma, gain, or offset coefficients, Figure 39) and which color of that memory block (red, green, or blue, Figure 40) is to be read from or written to.

Figure 40: DataPort Color Pointer

6.1.2 DataPort Address

This 14 bit register (at Configuration Register addresses 4 and 5) determines what the starting address is for the read/write operation. This address is automatically incremented after every 2 byte word read/write operation to the actual DataPort. For the gamma table the range is 0 to 4093. For the Gain and Offset Coefficients this range is 0 (corresponding the first valid pixel as programmed in the Valid Pixels Start register) to 16383 (the maximum number of image pixels). If reads or writes continue past 4093 or 16383, the DataPort address counter wraps back around to 0 and continues counting.

6.1.3 DataPort

The DataPort is the 8 bit register (Configuration Register address 06) where the data is sequentially read from or written to. The formats for Offset, Gain, and Gamma data are shown in Figures 41, 42, and 43.

	o	a			0	Type
			b9	b8	b6	First Byte
b5		b3		b0		Second Byte

Figure 41: DataPort Offset Format

	v	۰ u			Type
			b9	b8	First Byte
b6		b3			Second Byte

Figure 42: DataPort Gain Format

Figure 43: DataPort Gamma Format

7.0 The USB Interface

The LM9831 uses the USB (Universal Serial Bus) interface. Refer to the LM9831 software package for details on USB communication.

7.1 The USB Pins

Data is received and transmitted through the D+ and D- pins. These are 3V differential signals. Figure 44 shows the recommended circuitry between the LM9831's D+ and D- pins and the scanner's USB connector.

Figure 44: Recommended USB Component Values

8.0 Scanning

8.1 Start Scanning - Initiating an Image Scan

An image scan is initiated by writing a Scan command to Register 07. The LM9831 will move the sensor forward the number of fullsteps specified in registers 4A/4B and begin scanning. Scanning ends when the host writes a new command to the command register (Idle, Paper Feed to Start or Paper Feed to End) or when PAPER SENSE 1 or PAPER SENSE 2 changes state (if programmed to do so).

The line buffer is reset when the Scanning bit is SET, not when it is cleared. The host can continue to read stored data out of the line buffer after a scan has stopped.

Pixel data is read from configuration register address 00. Registers at other addresses can be read during a scan (to read the LM9831's status registers, abort the scan, etc.).

If for some reason you want to pause the scan for some length of time and resume later, do NOT stop the scan (return to Idle). Simply stop reading pixel data. When the buffer fills up, the LM9831 will automatically stop scanning and turn off power to the stepper motor (when the delay goes beyond the time specified in the Hold Current Timeout register).

The last 2 bytes of every line is a status word indicating how much data is in the image buffer at the time the status word was written. This information is in the 8 LSBs of the status word, and has the same format as Register 01.

8.2 Reconstructing 8 bit Image Data Received By the PC

When reconstructing an image from the stream of data received from the LM9831, it is useful to know the format of the data. The LM9831 does not perform deinterleaving on the pixel data, it comes out exactly as the sensor sends it. Deinterleaving must be performed on the host PC.

For a single output CCD/CIS that outputs one line of data with colors alternating at the line rate, the output format is:

 $R_1, R_2, R_3, R_4, \ldots, R_{n-2}, R_{n-1}, R_n$ (line m)

$$
G_1,\,G_2,\,G_3,\,G_4,...,\,G_{n\text{-}2},\,G_{n\text{-}1},\,G_n\,(\text{line}\,\,m+1)
$$

 B_1 , B_2 , B_3 , B_4 ,..., B_{n-2} , B_{n-1} , B_n (line m + 2)

For a triple output CCD/CIS that outputs 3 lines of data (each x pixels apart in the vertical direction) with colors alternating at the pixel rate, the output would be:

$$
R_1,\,G_1,\,B_1,\,R_2,\,G_2,\,B_2,...,\,R_{n\text{-}1},\,G_{n\text{-}1},\,B_{n\text{-}1},\,R_n,\,G_n,\,B_n
$$

with the Red data representing line m+x, the Green data representing line m, and the Blue data representing line m-x. "x" is the separation between lines, which depends on the physical distance between the R, G, and B sensors and the rate at which the sensor is moving over the image.

The length of a line of image data sent to the PC depends on several factors:

- The range of pixels to be scanned (Data Pixels): Data Pixels = (Data Pixels End - Data Pixels Start),
- The horizontal resolution set in the configuration register (HDPI_Divider)
- The number of bits per pixel (1, 2, 4, or 8, called B), and
- The color mode: pixel rate (C=3) or line rate (C=1).

$$
Bytes/Line = 2 \cdot INT \left(\frac{INT \left(\frac{Data \text{ Pixels}}{HDP \mid \text{Divider}} \right) \cdot C \cdot B}{16} \right)
$$

The scanner software on the host must strip the 2 byte status word from the end of each line before reconstructing the image.

8.2.1 Reconstructing 14 bit Image Data Received By the PC

In the 14 bit Data Mode the Gamma Correction and Pixel Packing stages are bypassed. Each pixel comes out as 2 bytes instead of 1, doubling the amount of memory needed to store one line. The data format is shown in Figure 45. This mode is otherwise identical to the 8 bit mode. The number of bytes per line in 14 bit mode is given in this equation:

$$
Bytes/Line = 2 \cdot INT(\frac{Data \text{ Pixels}}{HDPl_Divider}) \cdot C
$$

The 14 bit mode is used to acquire 14 bit data for accurate gain and offset calibration.

	5				Type
				рb	First Byte
b5	b3	いつ			Second Byte

Figure 45: 14 bit Data Format

8.3 High Speed Forward

When register 07 is set to a 1, the LM9831 moves the motor forward at maximum speed (determined by the fast feed stepsize, registers 48 and 49) until a 0 is written to register 07 or either one of the PAPER SENSE inputs becomes True (if that sensor has been properly programmed to interrupt scanner movement). PAPER SENSE 2 can be used to cause a delayed stop. If the **FullSteps to Scan after PAPER SENSE 2 trips** register is greater than 0, motor movement will continue for the programmed number of full steps. This can be used to eject paper in sheetfed scanners.

The LM9831 also features a Programmed High Speed Forward command. This is identical to the High Speed Forward function, except that it will automatically stop moving once the motor has moved the number of lines specified in registers 4A and 4B.

8.4 High Speed Reverse

When register 07 is set to a 2, the LM9831 moves the motor backwards at maximum speed (determined by the fast feed stepsize, registers 48 and 49) until a 0 is written to register 07 or

either one of the PAPER SENSE inputs becomes True (if that sensor has been properly programmed to interrupt scanner movement). The **FullSteps to Scan after PAPER SENSE 2 trips** register is not used in the High Speed Reverse mode. This function is generally used to home the sensor in flatbed scanning applications.

The LM9831 also features a Programmed High Speed Reverse command. This is identical to the High Speed Reverse function, except that it will automatically stop moving once the motor has moved the number of lines specified in registers 4A and 4B.

8.5 Short Example of a Scan

- PC configures the LM9831 by writing to the configuration registers.
- PC has the LM9831 scan a calibration image, then calculates the calibration coefficients for the scanner.
- PC transmits the calibration information to the LM9831.
- If a sheetfed, the PC now polls the LM9831 status registers to see if there is any paper inserted. If a flatbed, it moves the scan head to the home position.
- PC sets the Scanning bit in the Configuration Register.
- PC calculates the size of the image to be scanned in bytes, then reads bulk data from register 00 of the LM9831 until it has read the entire image. If for some reason the scan needs to be aborted, the PC writes a 0 to register 07.
- After all image data is read, PC writes a 0 to register 07 to stop scan.
- If this is a flatbed scanner, the PC should now send a High Speed Reverse command to send the sensor back to the home position. For a sheetfeeder, it can send a High Speed Forward command to eject the remainder of the image.
- The scanner is now in the idle state.

9.0 Master Clock Source

The timing for the entire chip comes from the CRYSTAL OUT pin. Typically this pin is used (with the CRYSTAL IN pin) as a crystal oscillator. The clock frequency should be 48MHz. This 48MHz clock is divided by the MCLK divider (register 08), and the divided output is MCLK (Master CLocK). The MCLK divider range is from 1.0 to 32.5 in steps of 0.5. A configuration register code of 0 divides the clock by 1.0, while a code of 63 divides the clock by 32.5. AT 48MHz, this provides an MCLK range of 1.48MHz to 48MHz and a corresponding ADC conversion rate of 184kHz to 6.00MHz. This divider can be used to closely match the output data rate to the PC's input data rate, minimizing scan time.

MCLK is used to clock the vast majority of the LM9831's circuits. CRYSTAL OUT is directly used in the USB I/O section, DRAM timing, and a few subsections where the highest possible clock speed is required (such as the PWM pulse generator for the light source and the stepper motors).

To use the LM9831's crystal oscillator feature, tie the CRYS-TAL/EXT CLK pin to DGND. Figure 46 shows the recommended loading circuit and values for a 48MHz oscillator. These component values assume 10pF of stray capacitance between CRYS-TAL IN and ground, and 10pF between CRYSTAL OUT and ground, for a total CRYSTAL IN and CRYSTAL OUT loading of 15pF and 25pF.

When laying out the crystal oscillator components, always keep the traces as short as possible, to minimize stray capacitance and inductive noise coupling, particularly on the CRYSTAL IN pin. Operation at 24MHz (24/48 = V_D) is not reliable and should not

be used.

To drive the LM9831 with an external 48MHz clock, tie CRYS-TAL/EXT CLK (pin 54) to V_D , tie CRYSTAL_IN to DGND, and drive the TTL or CMOS-level clock signal into CRYSTAL_OUT (pin 52).

10.0 INITIALIZATION

10.1 Power On Reset (POR)

POR is generated by the ramp of the V_A supply pins from 0V to +5V. A low to high to low signal on the external RESET pin will also generate a POR. A POR event:

- Resets the USB transceiver. All enumeration and configuration data will be reset to its default setting.
- The oscillator will start (or continue) oscillating.
- Forces all configuration registers that have defaults (shown as black boxes in the configuration register tables) to their default settings (including the Reset and Standby bits). See the Reset and Standby mode descriptions for more information.
- MISC I/O 1-3 will be configured as inputs and could generate remote wakeup signals (after the device is initialized).
- MISC I/O 4-6 are configured as outputs.

10.2 Soft Reset

A Soft Reset is generated by setting bit 5 of register 07. A Soft Reset:

- Stops most of the internal clocks inside the system to save power.
- Does NOT stop 48MHz oscillator.
- Resets internal state machines for correct operation after register changes.
- Stops DRAM refresh. This will corrupt all the gamma, offset, gain values, as well as any image data, stored in the external DRAM.
- Does NOT prevent configuration register read/writes.

10.3 Standby

The LM9831 enters the Standby mode by setting bit 4 of register 07. Standby Mode:

- Powers down the analog section to conserve power.
- Tristates the stepper motor outputs (regardless of the state of register 45, bit4).
-

10.4 Suspend Mode: Entering

Suspend Mode is entered when the USB bus has had no activity for 3ms. The Suspend state forces the LM9831 into a low current idle state. Suspend Mode:

Stops the oscillator.

- Forces all black-box highlighted configuration registers to their default settings (including the Reset and Standby bits). See the Reset and Standby mode descriptions for more information.
- MISC I/O 1-3 will be configured as inputs and can be used as remote wakeup signals.

10.5 Suspend Mode: Exiting

When the LM9831 exits Suspend Mode:

The oscillator is restarted.

• The Reset and Standby bits are still set. The driver software is responsible for clearing them and setting the configuration registers again to resume operation. All configuration registers and DRAM data should be re-written after a Suspend sequence.

11.0 USEFUL EQUATIONS

The integration time (t_{INT}) for 1 line is always:

$$
t_{\text{INT}}
$$
 = pixel_period · line_length

where pixel period is the time it takes to clock one pixel out of the sensor (C = 3 for Pixel Rate Color, and 1 for all other modes):

$$
pixel_period = \frac{mclk_div \cdot C \cdot 8}{48MHz}
$$

and line_length is the length of an entire line, measured in units of pixels. Note that this includes the transfer portion of the line:

$$
line_length = line_end + TR_time
$$

These equations apply for any ITA (Integration Time Adjust, Register 19) setting.

To maximize scanner throughput, it is desirable to generate data at the same rate as the digital I/O to the host PC. Under some conditions (slow digital I/O, or very high resolution scans), the time to generate one line may be greater than the maximum integration time. In this case, the integration time may be set to an acceptable value using the previous equations, and the time to process a line extended using Register 19 (the ITA function).

Using the ITA function, the time to process 1 line can be extended to match the digital I/O rate required:

$$
t_{LINE} = (1 + ITA)t_{INT}
$$

The maximum DRAM write pixel rate allowed is 1MHz. If you configure the LM9831 to generate data any faster then 1Mpixel/s, the LM9831 will not function correctly. To ensure that the LM9831 is programmed to a legal datarate, ensure that this constraint is met:

mclk_divider \cdot HDPI_divider ≥ 6

When using the ITA function (ITA $>$ 0), use this version of the equation:

mclk_divider · HDPI_divider · ITA ≥ 6

Use this equation to calculate the stepsize for a scan:

$$
scan_stepsize = \frac{line_length \cdot vertical_resolution}{FSPI \cdot 4}
$$

where vertical_resolution = the desired vertical resolution of the scan, and FSPI = the number of full steps required to move the sensor one inch.

When using the ITA function (ITA $>$ 0), use this version of the equation to compensate for the ITA function:

$$
scan_stepsize = \frac{line_length \cdot vert_res}{FSPI \cdot 4} \cdot \frac{(ITA + 1)}{ITA}
$$

12.0 QUESTIONS AND ANSWERS

Q Where is calibration done?

A Calibration is done on the host computer.

Q Does the LM9831 support 800dpi sensors? 400dpi? XXXdpi?

A Yes. The LM9831 will support any sensor up to a maximum of 16383 pixels x 3 colors. Available horizontal resolutions are calculated by the optical resolution of the scanner divided by the HDPI_divider.

13.0 GENERAL NOTES AND TROUBLESHOOTING TIPS

(mclk_divider)(HDPI_divider)(ITA) must be greater than or equal to 6. If this condition is not met, the LM9831 will not work.

Make sure the gamma tables are programmed with a valid gamma curve.

Make sure the multiplier gain coefficients are loaded and correct. (Remember, a gain coefficient of 0 means a GAIN of x0, not x1. If the gain coefficient $= 0$ the output code will always be 0.)

Remember that when the LM9831 is reset (reg08 = $0x20$) or in suspend for longer than a few milliseconds (consult your DRAM datasheet), DRAM refresh will stop and the Gamma and Coefficient data may be corrupted.

Some of the CCD signals (RS, CP1, and CP2) can have a small pulse when line_end occurs. Line_end resets these signals and depending on how they are programmed to go on and off, line_end can chop off the signal before its programmed off time. This is not a problem because the truncation occurs at the end of every line, after all the image data for that line has been digitized.

Registers 4 and 5 only autowrap to 0 from their highest possible legal address. If an address higher than the highest legal address is written, it will continue to increment from the illegal address, not wrap to 0, and unknown operation may occur. This can not happen unless the host writes an illegal address to the dataport.

The absolute distance between reference sample and signal sample must be 2 MCLKs or greater, whether CDS is on or off.

The range of values for the Optical Black (registers 0F and 10), Reset Pulse (11 and 12), CP1 pulse (13 and 14), CP2 pulse (15 and 16), Reference Sample (17), and Signal Sample (18) settings depend on the rate of the pixel data coming from the sensor.

Always make sure line length (data pixels end - data pixels start) is >= the horizontal divider. For example, if you are dividing by 12, the line length must be >=12.

The Line End (registers 20 and 21) setting must be programmed as follows relative to the Data Pixels End (registers 24 and 25) setting:

Line End must be >= Data Pixels End + 20

The Data Pixels Start (registers 22 and 23) setting must be >=the Active Pixels Start (registers 1E and 1F) setting.

The correct Default Phase Difference (registers 52 and 53) must be set for a scan to restart properly following a pause in the scanning. See the LM9831 software for information on setting the DPD register.

The number of fullsteps skipped at the start of a scan may be one less than the Fullsteps to Skip at Start of Scan (registers 4A and 4B) setting.

The Scanning Step Size (registers 46 and 47) and Fast Feed Step Size (registers 48 and 49) settings must be > 2.

When reverse is enabled, the LM9831 always stops on Red (line rate color). When reverse is disabled, it will stop on any color.

The contents of register 01 is not reset by the start of a new scan, but it is updated to the correct value after the first line has been scanned. To reset this counter prior to starting a scan, the chip can be briefly reset (register $7 = 0x20$). Since resetting the chip may have undesired consequences (turning the lamp off briefly, interrupting DRAM refresh), it is also acceptable to simply wait until register 01 starts incrementing. At that point the register 01 data will be correct.

Gamma and gain/offset coefficient data should be written with reg07=0 (idle). Do not attempt to write gamma or gain/offset coefficient data when scanning (reg07=03).

14.0 PORTING SOFTWARE FOR LM9830 TO LM9831

The LM9831 is similar in architecture to the LM9830. Porting a TWAIN driver from the LM9830 to the LM9831 is relatively straightforward if consideration is given to the following issues. The LM9831 includes almost all the features of the LM9830, plus several new ones. The first step is to change the LM9830 Twain driver so that it works with the LM9831. The second step is to take advantage of the new features of the LM9831 that will allow you to obtain even better, faster scans than you obtained with the LM9830.

14.1 Porting Step 1

14.1.1 Adjust for Register Changes

While more than 50% of the registers in the LM9831 are in the

same location and perform the same function as they did in the LM9830, many other registers have changed. Sometimes the address of a register changed, sometimes the location of the bits inside a register were moved, some register settings were combined or deleted, and the size of some registers was changed. Please compare the register listings for the LM9830 and LM9831 carefully. This is a list of registers that have changed:

Registers 1, 2, 3, 4, 7, 9, B, 19, 1A, 1B, 3E-41, 42, 43-44, 4E-4F, 51-53, 54, 5A, 5B, 5E.

14.1.2 Choosing the MCLK Divider (Register 0x08)

The datarate coming out of the Horizontal DPI Divider must be 1.1MHz or less. If it is faster than this, the LM9831 will not operate correctly. Since the maximum USB datarate is about 1MHz, this does not impact the performance of the scanner in any way.

This is the Clock Divider Rule:

(MCLK_divider)(HDPI_divider)(ITA) >= 6.

The ITA (Integration Time Adjust) refers to register 19, and will be discussed in a later section. If register $19 = 0$, then the value of $ITA = 1$ for the purposes of this formula.

If register $19 = 0$, this formula means that if the HDPI divider = 1. the MCLK divider must be set to divide-by-6 (reg $08 = 10$ [decimall) or higher. If the HDPI_divider = 4, the MCLK_divider must be set to divide-by-2 (reg 08 = 2) or higher. If the HDPI_divider is 6 or larger, then the MCLK_divider can be set to divide-by-1 $(rea08 = 0)$.

See **14.2.2 Integration Time Adjustment Function** for additional information.

14.1.3 Calibration

In the LM9830, calibration was always performed at the optical resolution of the scanner. For example, if the optical resolution of the scanner was 600dpi, then calibration was performed at 600dpi even if the scan was going to be at 300dpi or 150dpi.

To keep the speed of the LM9831 high while using slower DRAM (instead of SRAM), the architecture of the LM9831 was changed so that the Horizontal DPI adjust function is performed before the pixel rate offset and shading correction, instead of after (as in the LM9830).

This means that the calibration routine needs to be changed so that register 9 is set to the desired scan resolution before calibration.

14.1.4 Pixel Rate Offset Correction

The LM9831 now uses 14 bits for the offset correction of each pixel. The offset correction data is shifted up to fit into the 16 bit DRAM. For example, offset correction codes of 3, 31 and 4096 would be transmitted to the dataport as: 0003: 0000 0000 0000 1100 0031: 0000 0000 0111 1100 4096: 0100 0000 0000 0000

14.1.5 Pixel Rate Shading Multiplier

The shading multiplier uses all 16 bits of data.

There is an important difference between the pixel rate shading multiplier of the LM9830 and the LM9831. In the LM9830, if the value for the shading multiplier was 0, the gain through the multiplier was 1V/V. The LM9830 also had 3 multiplier gain ranges: 1 to 1.5, 1 to 2.0, and 1 to 3.0 V/V.

The LM9831 has a simpler multiplier with only one gain range: 0 to 4 V/V. The gain of the multiplier is

Gain = (gain code)/16384 V/V

Note that if the gain $code = 0$, then the pixel is multiplied by $0!$ In other words, if the gain coefficient is set to 0, the output of the multiplier will be all 0s. A gain code of 0 was not unusual for the LM9830, but will not work with the LM9831. To maintain a minimum gain of 1V/V, make sure the gain code is 16384 or higher.

If desired, gains between 0 and 1 V/V can be used, but they will usually result in less dynamic range and noisier images.

14.1.6 The Gamma Table

The LM9831's 3 gamma tables are 12 bits wide, instead of 10 bits (LM9830). This means each gamma curve has 4 times the number of datapoints and you can now get 4 times the accuracy available with the LM9830.

Since most consumer CCDs have a true SNR of less than 12 bits, the LM9831 does not support a 14 bit gamma table, freeing up an additional 36kwords of DRAM memory.

14.1.7 General DataPort Information

There have been several important changes to the dataport.

The read-only Pause bit is now in register 3. You can write this bit in order to write to the other bits in the register, but anything you write to the Pause bit will be ignored.

There are now 2 bits to select between Offset Coefficients, Gain Coefficients, and Gamma data.

In the LM9830, Offset and Gain coefficients were combined to make one 16 bit word, written to register 6 as 2 bytes.

In the LM9831, Offset is a 16 bit word, and Gain is a 16 bit word. Offset and Gain data each have a separate dataport address. Register 5 will auto increment after 2 bytes are written to register 6 in Offset mode or Gain mode ($reg03b1 = 0$).

Gamma data is 8 bits wide, as in the LM9830. Register 5 will auto increment after 1 gamma byte is written to register 6 in Gamma mode ($real3b1 = 1$).

The bit locations for selecting color (R, G, or B), have been shifted left by 1 bit.

The DataPort address width is now 14 bits wide. This caused the R/W bit to be shifted left by 1 bit.

When using 1 Channel Grayscale, the LM9830 ignored the color

bits in register 3. This has been fixed in the LM9831. Register 3 controls the gamma table color.

Make sure your software takes all of these changes into account.

14.2 Porting Step 2

Once your TWAIN driver is operating with the LM9831, you can start taking advantage of the LM9831's additional features.

14.2.1 1200 DPI

The LM9831 can support line widths up to 16384 pixels x 3 colors. This allows 1200dpi scanners with a maximum width of 13.6" (B-size).

14.2.2 Integration Time Adjustment Function

Due to DRAM speed limitations, the maximum speed at which the LM9831 can store pixels is 1MHz. The ADC can run at speeds up to 6MHz, but only when the HDPI divider is set to divide-by-6 or greater, which results in a pixel rate of 1MHz or less.

This can be a challenge when scanning at high resolutions. For example, a 600dpi 8.5" wide color CCD scanner digitizes 15,300 pixels/line. At a 1MHz rate, the resulting integration time is15.3ms. Integration times above 10ms may be problematic in some designs.

To allow shorter integration times without violating the 1MHz max pixel rate, the LM9831 has an Integration Time Adjust (ITA) function (Figure 47). ITA generates 2 alternating timebases for the CCD timing, a high frequency timebase, and a lower frequency timebase. During the high frequency timebase, the integration time (t_{INT1}) is short, as short as the total number of pixels in a line divided by 6MHz. (Using the previous example, that would be 2.5ms). During t_{INT1} , data is clocked out of the CCD but it is not digitized by the AFE. The CCD output signal (representing line "n-1") is discarded.

After the short integration time, the clock is slowed for the next integration time (t_{INT2}) . Integration for line "n+1" is done during this period. Since t_{INT2} is longer, there is more time to read out pixel data for line "n". As long as t_{INT2} corresponds to a pixel rate of 1MHz or slower, the line can be digitized and written to the DRAM.

Figure 47: Integration Time Adjust Function

t_{INT 1} is determined by the traditional calculations, primarily the MCLK divider and line end settings. $t_{INT2} = ITA * t_{INT1}$.

There are two more considerations when using the ITA. The first is CCD image lag. Image lag is a sensor phenomenon in which a percentage of the pixel voltage from the previous line appears in the pixel voltage for the current line. In the example above, some of the signal from line n-1 will leak into line n. Since the integra-

tion time for line n-1 (t_{INT2}) is 2 to 6 times longer than t_{INT1} , the leakage may be as much as 2 to 6 times the sensor specified image lag. This is usually not a problem. If it is, use a sensor with a low image lag specification, or reduce the brightness of the CCFL light source.

The second consideration is the stepsize calculation. Using the ITA's dual timebases affects the stepsize required to produce an image with the correct vertical resolution. The solution is to calculate the stepsize using the traditional formula, then multiply it by the factor (ITA+1)/ITA:

stepsize_ITA = stepsize · $\frac{|\text{TA}+1|}{|\text{TA}|}$

15.0 KNOWN ISSUES AND SOLUTIONS

15.1 14-Bit Data Mode

The 14 Bit Data Mode (register 09, bit 5) has two uses. The first is for calibration, where very accurate pixel data must be acquired to allow calculation of the offset and shading coefficients. The second is for scanning images where the pixel data transmitted to the PC is greater than 8 bits/channel.

The current silicon has two problems in 14 bit mode:

1) When attempting to read more image data than the DRAM buffer has available (underflowing the DRAM), the LM9831 may insert an extra, random byte of data. This is not predictable or detectable. The fix is simple: poll register 01 before reading register 00, and only read the amount of data register 01 says is available.

For 1M x 16 DRAMs, read (<reg 01 > - 1) * 8kbytes of data. For 256k x 16 DRAMs, read (<reg 01 > - 1) * 2kbytes of data.

Note: The information in register 01 (number of bytes of image data in DRAM buffer) is not valid until the first line of image data has been digitized. The solution is to poll register 01 until it starts incrementing. When register 01 has incremented, the data it contains is valid.

2) When the DRAM buffer's address counter "wraps around", it may or may not insert 2 extra bytes of bad data. There is no way to predict when or if this will happen. This limits the size of a continuous scan to the size of the DRAM line buffer (148k pixels or 916k pixels). This means that it is impossible to scan large images with more than 8 bits/channel being transmitted to the PC. Calibration can be done at 14 bits (since calibration is only a few lines of data), but you can not reliably transmit 10, 12, or 14 bit images to the PC.

15.2 USB Interrupts

When configured to do so, changes on the Paper Sense and MISC I/O pins were supposed to generate USB Interrupts. This functionality is not working at the time of this datasheet's publication. The solution (as demonstrated in our Twain Driver software) is to poll register 02 every 200 to 500ms. This uses very little additional bandwidth compared to the USB interrupt solution.

15.3 USB Remote Wakeup

When configured to do so, a high-to-low transition on the MISC

I/O 1, MISC I/O 2, or MISC I/O 3 inputs was supposed to generate a USB Remote Wakeup. While the LM9831 passes the Chapter 9 test for Remote Wakeup, we have not been able to get this function to work with a PC that is in Suspend Mode. At the time of release we are still trying to verify functionality of this feature.

.
National does not assume any responsibility for use of any circuitry described, no circuit patent licenses are implied and National reserves the right at any time without notice to change said circuitry and specification

SUNSTAR商斯达实业集团是集研发、生产、工程、销售、代理经销 、技术咨询、信息服务等为一体的高 科技企业,是专业高科技电子产品生产厂家,是具有 10 多年历史的专业电子元器件供应商,是中国最早和 最大的仓储式连锁规模经营大型综合电子零部件代理分销商之一,是一家专业代理和分銷世界各大品牌IC 芯片和電子元器件的连锁经营綜合性国际公司。在香港、北京、深圳、上海、西安、成都等全国主要电子 市场设有直属分公司和产品展示展销窗口门市部专卖店及代理分销商,已在全国范围内建成强大统一的供 货和代理分销网络。 我们专业代理经销、开发生产电子元器件、集成电路、传感器、微波光电元器件、工 控机/DOC/DOM电子盘、专用电路、单片机开发、MCU/DSP/ARM/FPGA软件硬件、二极管、三极管、模 块等,是您可靠的一站式现货配套供应商、方案提供商、部件功能模块开发配套商。专业以现代信息产业 (计算机、通讯及传感器)三大支柱之一的传感器为主营业务,专业经营各类传感器的代理、销售生产、 网络信息、科技图书资料及配套产品设计、工程开发。我们的专业网站——[中国传感器科技信息网\(全球](http://www.sensor-ic.com/) [传感器数据库\)](http://www.sensor-ic.com/) **[www.SENSOR-IC.COM](http://www.sensor-ic.com/)** 服务于全球高科技生产商及贸易商,为企业科技产品开发提供技 术交流平台。欢迎各厂商互通有无、交换信息、交换链接、发布寻求代理信息。欢迎国外高科技传感器、 变送器、执行器、自动控制产品厂商介绍产品到 中国,共同开拓市场。本网站是关于各种传感器-变送器-仪器仪表及工业自动化大型专业网站,深入到工业控制、系统工程计 测计量、自动化、安防报警、消费电 子等众多领域,把最新的传感器-变送器-仪器仪表买卖信息,最新技术供求,最新采购商,行业动态,发展方 向,最新的技术应用和市场资讯及时的传递给广大科技开发、科学研究、产品设计人员。本网站已成功为 石油、化工、电力、医药、生物、航空、航天、国防、能源、冶金、电子、工业、农业、交通、汽车、矿 山、煤炭、纺织、信息、通信、IT、安防、环保、印刷、科研、气象、仪器仪表等领域从事科学研究、产 品设计、开发、生产制造的科技人员、管理人员、和采购人员提供满意服务。我公司专业开发生产、代 理、经销、销售各种传感器、变送器、敏感元器件、开关、执行器、仪器仪表、自动化控制系统: 专门从 事设计、生产、销售各种传感器、变送器、各种测控仪表、热工仪表、现场控制器、计算机控制系统、数 据采集系统、各类环境监控系统、专用控制系统应用软件以及嵌入式系统开发及应用等工作。如热敏电阻、 压敏电阻、温度传感器、温度变送器、湿度传感器、 湿度变送器、气体传感器、 气体变送器、压力传感 器、 压力变送、称重传感器、物(液)位传感器、物(液)位变送器、流量传感器、 流量变送器、电流 (压)传感器、溶氧传感器、霍尔传感器 、图像传感器、超声波传感器、位移传感器、速度传感器、加速 度传感器、扭距传感器、红外传感器、紫外传感器、 火焰传感器、激光传感器、振动传感器、轴角传感器、 光电传感器、接近传感器、干簧管传感器、继电器传感器、微型电泵、磁敏(阻)传感器 、压力开关、接 近开关、光电开关、色标传感器、光纤传感器、齿轮测速传感器、 时间继电器、计数器、计米器、温控仪、 固态继电器、调压模块、电磁铁、电压表、电流表等特殊传感器 。 同时承接传感器应用电路、产品设计 和自动化工程项目。

更多产品请看本公司产品专用销售网站: 商斯达中国传感器科技信息网: <http://www.sensor-ic.com/> 商斯达工控安防网: <http://www.pc-ps.net/> 商斯达电子 元器件网: http://www.sunstare.com/ [商斯达微波光电产品网:HTTP://www.rfoe.net/](http://www.rfoe.net/) [商斯达消费电子产品网://www.icasic.com/](http://www.icasic.com/) [商斯达军工产品网:http://www.junpinic.com/](http://www.junpinic.com/) [商斯达实业科技产品网://www.sunstars.cn/传](http://www.sunstars.cn/)感器销售热线: 地址:深圳市福田区福华路福庆街鸿图大厦 1602 室 电话: 0755-83607652 83376489 83376549 83370250 83370251 82500323 传真:0755-83376182 (0)13902971329 MSN: [SUNS8888@hotmail.com](mailto:suns8888@hotmail.com) 邮编:518033 E-mail:szss20@163.com QQ: 195847376 深圳赛格展销部:深圳华强北路赛格电子市场 2583 号 电话:0755-83665529 25059422 技术支持: 0755-83394033 13501568376 欢迎索取免费详细资料、设计指南和光盘;产品凡多,未能尽录,欢迎来电查询。 北京分公司:北京海淀区知春路 132 号中发电子大厦 3097 号 TEL:010-81159046 82615020 13501189838 FAX:010-62543996 上海分公司:上海市北京东路 668 号上海賽格电子市场 D125 号 TEL:021-28311762 56703037 13701955389 FAX:021-56703037 西安分公司:西安高新开发区 20 所(中国电子科技集团导航技术研究所) 西安劳动南路 88 号电子商城二楼 D23 号 TEL:029-81022619 13072977981 FAX:029-88789382