# FIS GAS SENSOR SB-11A

## for HYDROCARBON DETECTION

The SB-11A is a tin dioxide semiconductor gas sensor which has an excellent performance in methane, propane, butane and other hydrocarbons detection with significant low power consumption concept (120 mW). High sensitivity, low sensitivity to noise gases, quick response speed and strong poisoning resistance features achieve reliable gas detection system applications.

#### Structure

Gas sensitive semiconductor material is a mini bead type and a heater coil and electrode wire are embedded in the element. The sensing element is installed in the metal housing which uses double stainless steel mesh (100 mesh) in the path of gas flow. The mesh is an anti-explosion feature (Fig 1).

### Operating conditions

Fig 2 shows the standard operating circuit for this model. The change of the sensor resistance  $(R_S)$  is obtained as the change of the output voltage across the fixed or variable resistor  $(R_I)$ . In order to obtain the best performance and specified characteristics, the values of the heater voltage  $(V_H)$  circuit voltage  $(V_C)$  and load resistance  $(R_I)$  must be within the range of values given in the standard operating conditions shown in the Specification table on the next page.

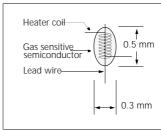


Fig 1a. Sensing element

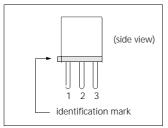


Fig 1c. Pin Layout

#### Sensitivity characteristics

Fig 3 shows the sensitivity characteristics curves of the SB-11A (typical data). Sensitivity characteristics of the FIS gas sensors are expressed by the relationship between the sensor resistance and gas concentration. The sensor resistance decreases with an increase of gas concentration based on a logarithmic function. The sensitivity characteristics of the SB-11A is specified by the

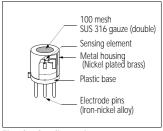


Fig 1b. Configuration

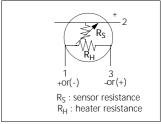
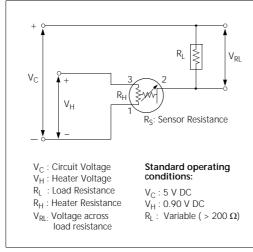


Fig 1d. Equivalent circuit

following parameters.

- Sensor resistance at methane 3000 ppm
- Sensor resistance change ratio: between methane 1000 ppm and 3000 ppm (slope) and between in air and at methane 3000 ppm.

See the specification table on the next page for further details.



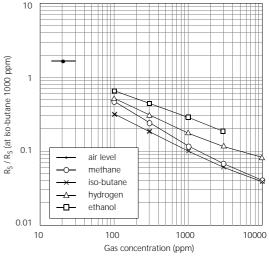


Fig 3. Sensitivity characteristics

Fig 2. Standard circuit

# **Specifications**

#### A. Standard Operating conditions

| Symbol         | Parameter                            | Specification               | Conditions etc.                      |
|----------------|--------------------------------------|-----------------------------|--------------------------------------|
| $V_{H}$        | Heater voltage                       | 0.9 V ± 0.05 V              | AC or DC                             |
| V <sub>C</sub> | Circuit voltage                      | Less than 5 V               | DC (polarity is important)           |
| $R_L$          | Load resistance                      | Variable (> 200 Ω)          | P <sub>S</sub> < 10 mW               |
| R <sub>H</sub> | Heater resistance                    | $2.8 \Omega \pm 0.2 \Omega$ | at room temperature                  |
| I <sub>H</sub> | Heater current                       | 130 mA                      | $I_H = V_H / R_H$ (typical value)    |
| P <sub>H</sub> | Heater power consumption             | 120 mW                      | $P_H = V_H^2 / R_H$ (typical value)  |
| P <sub>S</sub> | Power dissipation of sensing element | Less than<br>10 mW          | $P_S = \frac{(V_C - V_{RL})^2}{R_S}$ |

#### B. Environmental conditions

| Symbol            | Parameter             | Specification  | Conditions etc.                       |
|-------------------|-----------------------|--|---------------------------------------|
| Tao               | Operating temperature | -20 °C to 50 °C  |                                       |
| Tas               | Storage temp          | -20 °C to 70 °C  | Recommended range                     |
| RH                | Relative humidity     | Less than 95% RH   |                                       |
| (O <sub>2</sub> ) | Oxygen concentration  | 21% (Standard condition)   | Absolute minimum level: more than 18% |
|                   |                       | The sensitivity characteristics are influenced by the variation in oxygen concentration. |                                       |

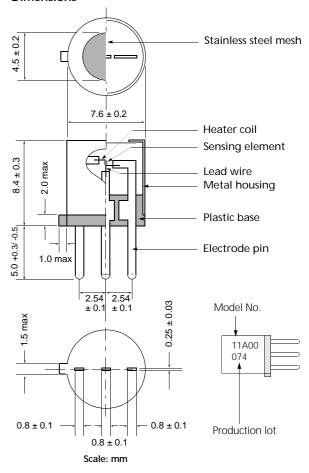
#### C. Sensitivity characteristics

| Model                                | SB-11A-00 (revised on March 6, 2008) |  |   |
|--------------------------------------|--------------------------------------|--|---|
| Symbol                               | Parameter                            | Specification  | Conditions etc.   |
| R <sub>S</sub>                       | Sensor resistance                    | 0.2kΩ to 1.0 kΩ  | at methane 3000 ppm   |
| β                                    | Sensitivity                          | 0.48 to 0.68   | Rs (at CH <sub>4</sub> 3000 ppm)  |
|                                      |                                      |  | Rs (at CH <sub>4</sub> 1000 ppm)  |
| γ                                    | Sensitivity                          | ≥ 8.0  | Rs (in air)   |
|                                      |                                      |  | Rs (at i-C <sub>4</sub> H <sub>10</sub> 1000 ppm)   |
| Δ Se                                 | Sensitivity                          | ≥ 10.0   | Rs (in air)   |
|                                      |                                      |  | Rs (at CH <sub>4</sub> 3000 ppm)  |
| Standard Test Conditions:            |                                      | Temp: $20  ^{\circ}\text{C} \pm 2  ^{\circ}\text{C}$<br>Humidity: $65\% \pm 5\%$<br>(in clean air) | $\begin{array}{l} V_C: \; 5.0 \; V \pm 1\% \\ V_H: \; 0.9 \; V \pm 1\% \\ RL: \; 750 \; \Omega \pm 5\% \end{array}$ |
| Pre-heating time: more than 48 hours |                                      |  |   |

#### D. Mechanical characteristics

| Items     | Conditions                                     |                           | Specifications                                 |
|-----------|--|---------------------------|--|
| Vibration | Frequency:<br>Vertical amplitude:<br>Duration: | 100 cpm<br>4 mm<br>1 hour | Should satisfy the specifications shown in the |
| Shock     | Acceleration:<br>Number of impacts:            | 100 G<br>5 times          | sensitivity characteristics.                   |

#### **Dimensions**



Weight: 0.6g

#### E. Parts and Materials

| No. | Parts                | Materials                         |
|-----|----------------------|-----------------------------------|
| 1   | Sensing element      | Tin dioxide (SnO <sub>2</sub> )   |
| 2   | Lead wire            | Platinum                          |
| 3   | Heater coil          | Platinum                          |
| 4   | Plastic base         | PBT (Poly butylene terephthalate) |
| 5   | Stainless steel mesh | SUS 316 (100 mesh, double)        |
| 6   | Metal housing        | Nickel plated brass               |
| 7   | Electrode pins       | Iron-nickel alloy                 |

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