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Press Force Sensor

Type 9323A ... 9393A

0 ... 100 N to 0 ... 700 kN

The sensors of the Press Force series are ideal for measuring both dynamic and quasistatic forces. The factory preloading and adaptability of these practical designs ensure readiness for immediate use. They come in six different sizes which are divided in seven measuring ranges.

- Compression forces from 0 ... 100 N to 0 ... 700 kN
- Each individual sensor offers an extremely wide measuring range
- Calibration certificate for 3 measuring ranges: 100 %, 10 % and 1 %
- SCS calibration optional
- Simple mechanical adaptation with flanges on both ends
- Easily mounted in connecting rods or press plungers
- Factor of safety against overload of up to 100 when using lowest ranges

Description

These press force sensors are based on the piezoelectric measuring principle. The force acting on the quartz element generates at the output of the sensor a proportional electric charge, which is converted by the series-connected measuring amplifier (such as ICAM Type 5073A...) into a process signal suitable for evaluation (typically 0 ...10 V). Depending on the utilized type of sensor, tension forces of up to 16 % of the compression force range can also be measured. Although uncalibrated, these ranges are often used for detecting tool withdrawal forces, for example after press-fit processes.

Applications

The flange connections at both ends allow flexible mechanical adaptation of the sensor to suit the particular machine environment. The included centering rings also facilitate axial adjustment. The rotationally symmetrical shape of the press force sensor makes it ideal for mounting in or on the end of connecting rods or press plungers.

The piezoelectric element's special characteristic of approximately constant measuring accuracy over a substantial range allows the same press force sensor to be used for a wide spectrum of forces. The feasibility of switching measuring range when using suitable amplifiers (such as the ICAM Type 5073A...) bolsters this advantage while accommodating the general trend towards production and measuring stations handling a greater variety of parts. However, the wide-range measuring chain also offers critical advantages in laboratory applications, where frequent changes of sensor are the order of the day. And the extremely high degree of overload protection obviates involved protective measures when using the lowest measuring ranges.

Fig. 1: Calibrating element with force distributing cap, flange and cable protector

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Technical Data

Press Force Sensor	Type	9323AA	9323A	9333A	9343A	9363A	9383A	9393A
Measuring range F_z, max.	kN	0 … 10	0 … 20	0 … 50	0 … 70	0 … 120	0 ... 300	0 ... 700
Measuring ranges, calibrated [1]								
100 %	kN	0 … 10	0 … 20	0 … 50	0 … 70	0 … 120	0 ... 300	0 ... 700
10 %	kN	0 … 1	0 … 2	0 … 5	0 … 7	0 … 12	0 ... 30	0 ... 70
1 %	kN	0 … 0,1	0 … 0,2	0 … 0,5	0 … 0,7	0 … 1,2	0 ... 3	0 ... 7
Overload tension/ compression, max.	kN	–1,2/12	–2,4/24	–6/60	–14/84	–24/144	–60/360	–144/840
Threshold	N	0,01	0,02	0,02	0,02	0,02	0,04	0,04
Sensitivity	pC/N	–9,6	–3,9	–3,9	–3,9	–3,8	–1,9	–1,9
Linearity [2]	%FSO	≤±0,5	≤±0,5	≤±0,5	≤±0,5	≤±0,5	≤±0,5	≤±0,5
Linearity, typical	%FSO	±0,3	±0,3	±0,3	±0,3	±0,3	±0,3	±0,3
Hysteresis [2]	%FSO	≤0,5	≤0,5	≤0,5	≤0,5	≤0,5	≤0,35	≤0,5
Torque M_z, max.	N·m	5	5	14	31	145	783	1 980
Sensitivity temperature coefficient	%/°C	0,05	–0,02	–0,02	–0,02	–0,02	–0,02	–0,02
Bending moment $M_{x,y}$, max.								
at F_z = 100 %	N·m	0,9	0,9	10	10	232	872	1 100
at F_z = 0 %	N·m	23	23	65	135	638	3 407	9 940
Shear force $F_{x,y}$, max. [3] (at F_z = 0)	kN	0,62	0,62	1	1,8	5,8	16,9	31,4
Crosstalk $F_{x,y} \rightarrow F_z$	N/N	<0,05	<0,03	<0,03	<0,07	<0,06	<0,02	<0,02
$M_{x,y} \rightarrow F_z$	N/N·m	<0,5	<0,5	<0,3	<0,3	<0,3	<0,3	<0,3
Rigidity c_z	N/µm	≈600	≈780	≈1 650	≈2 340	≈3 800	≈9 380	≈9 000
Natural frequency	kHz	>74,5	>72	>55	>47	>35	>17	>11,3
Operating temperature range	°C				–40 … 120			
Connector		KIAG 10-32 neg.						
Protection class EN60529 [4]								
with connected cable	IP	65						
with cable Type 1983AD... and welded sensor	IP	67						
Case material	DIN	1.4542						
Weight (without cable)	g	50	47	137	240	800	6 490	18 663

[1] Calibrated in compression direction only. Tensile force as specified under overload measurable, but not calibrated
[2] Relative to FSO of the calibrated (!) measuring range
[3] For application of force in plane of flange
[4] With connected cable

General Mounting Instructions

- The flange bearing surfaces that transmit the force to the sensor must be kept flat and free from dirt and grease
- The centering seats on both ends of the sensor allow very accurate coaxial mounting using the supplied centering rings.
- The sensor can be mounted using the central female thread or tapped holes of the pitch circle.
- Do not exceed the bending moments, torques and shear force specified in the table.
- Whenever possible the force should be transferred axially rather than laterally.
- See pages 4 and 5 for other mounting options.

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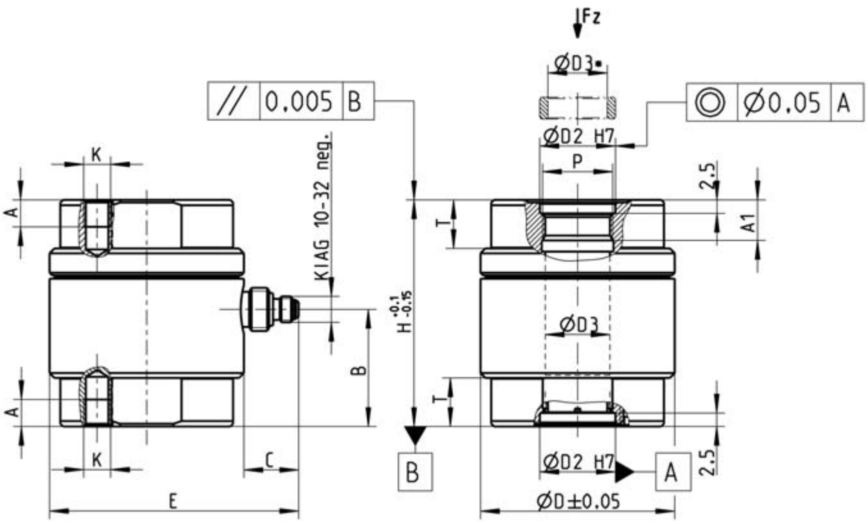
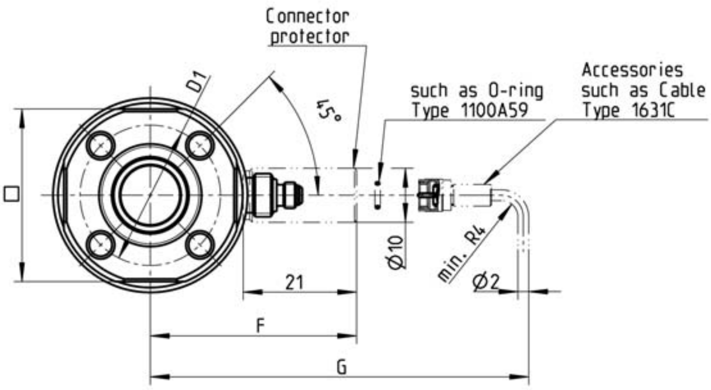
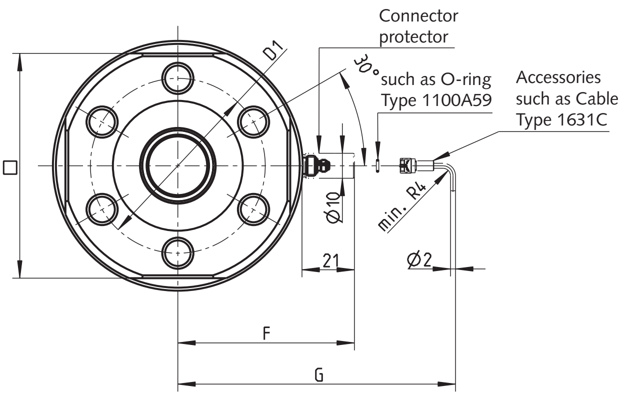
Dimensions Type 9323A/AA … 9383A





Type 9323A/9333A/9343A/9363A



Type 9383A

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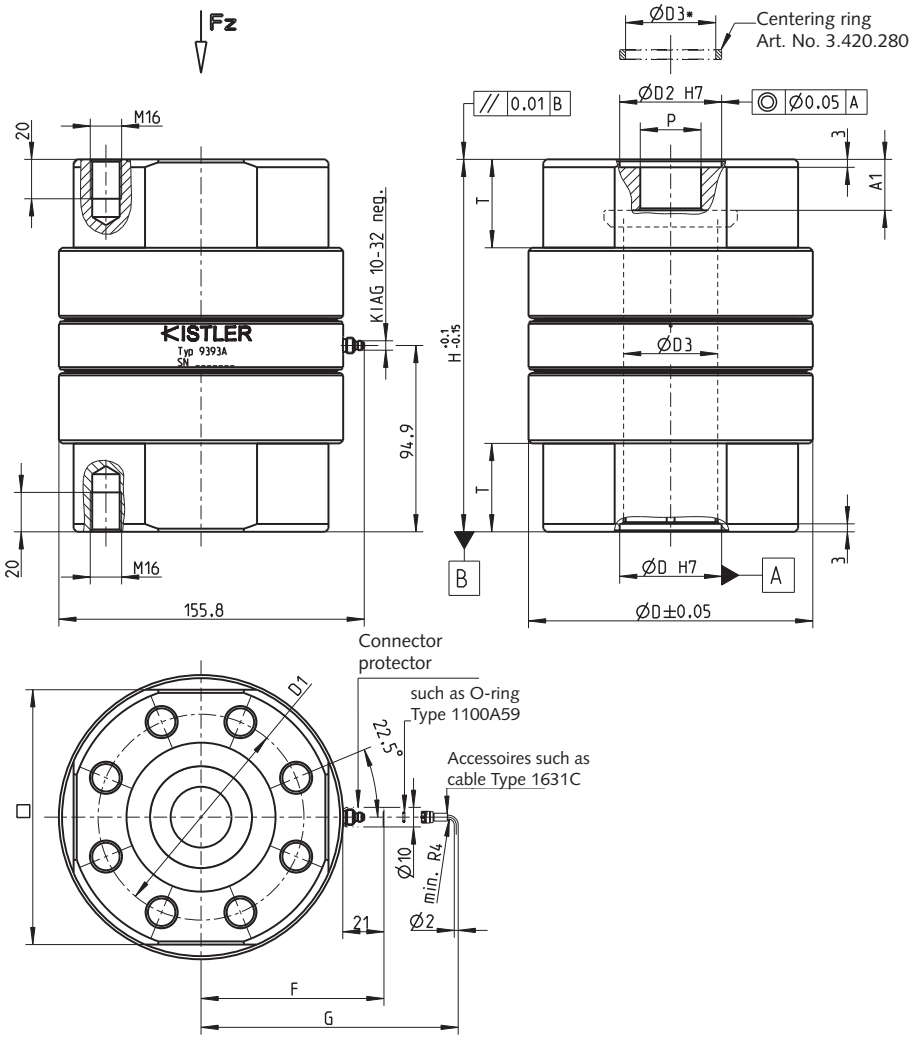
Dimensions Type 9393A



Dimensions in mm

Type	D	D1	D2	D3	D3*	□	H	A	A1	B	C	E	F	G	K	P	T
9323A/AA	20	14	6	4	4	17	26	3	7	13,2	7,4	27,4	–	36	M3	M5x0,5	6
9333A	30	21	10	8	8	26	34	4	6,5	16,6	10,1	40,1	36	43,5	M4	M9x0,5	8
9343A	36	26	14	11	11	32	42	5	8,5	21,7	10,2	46,2	39	46,5	M5	M13x1	9
9363A	54	40	21	17	17	48	60	8	12,5	32,5	10,4	64,4	48	56	M8	M20x1,5	13
9383A	100	70	30	23,5	23,5	90	130	14	24,5	68,6	10,7	110,7	70,7	77,7	M12	S28x2	30
9393A	145	105	52	45,5	45,5	130	190	20	26	94,9	10,8	155,8	93,3	131,2	M16	31	45

* Free access with mounted centering rings

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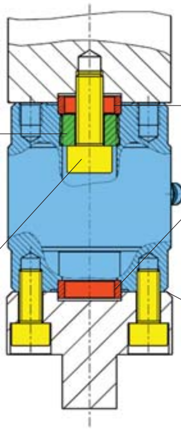
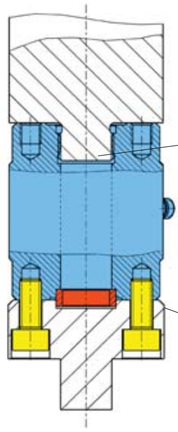
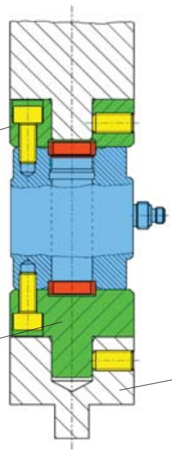
A: Direct Mounting Using Integral Mounting Screw and Threaded Bushing



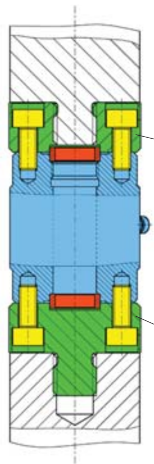
B: Direct Mounting Using Integral Fine Thread



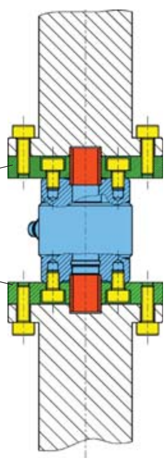
C: Mounting Using Straight Shank Adapter



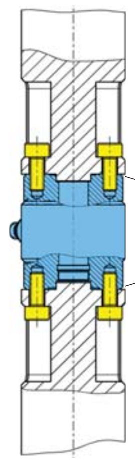
D: Mounting Using Threaded Adapter



E: Mounting Using Adapter Disk/Flange



F: Direct Mounting Using Integral Flange



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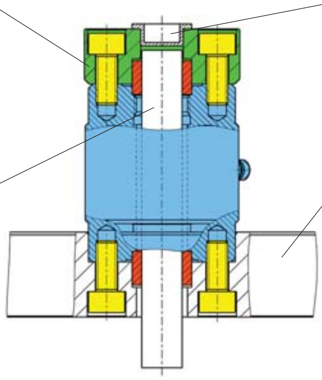
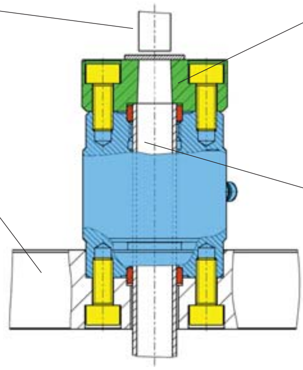
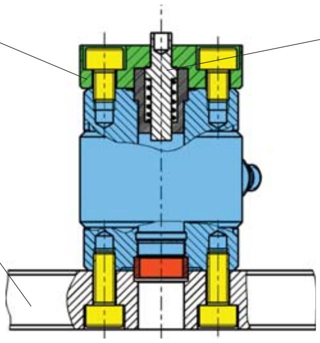
G: Adapter for Deep Drawing Tool with Central Ejection Tool



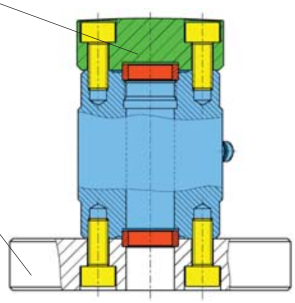
H: Adapter for Punching Tool with Central Ejection Bore



I: Adapter Riveting Tool



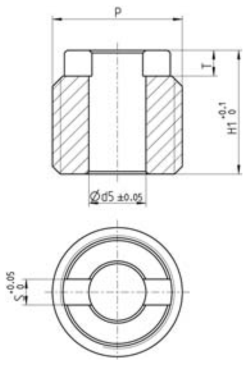
J: Calibrating Element with Force Distributing Cap and Flange



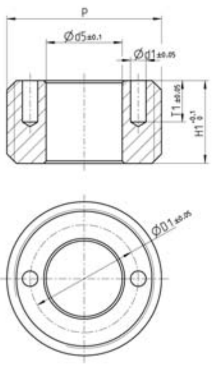
As reference sensor under a press

Drawings of Mechanical Accessories (Scope of Delivery)

Threaded bushing



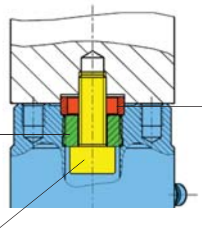
Art. No. 3.315.076



Art. No. 3.315.053/054/055/087

Sensor Type	Art. No	D1	d1	d5	H1	d6	T	T1	S
9323A/AA	3.315.076	–	–	2,2	4,8	M5x0,5	1	–	1
9333A	3.315.053	6,5	1,1	4,3	4,5	M9x0,5	–	3	–
9343A	3.315.054	9,1	1,3	6,4	7	M13x1	–	3,5	–
9363A	3.315.055	14,5	1,6	10,5	10,5	M20x1,5	–	5	–
9383A	3.315.087	21	2,5	16,5	24,5	S28x2-8e	–	5	–
9393A	–	–	–	–	–	–	–	–	–

Hexagon socket screw



Sensor Type	Art. No	D1
9323A/AA	6.120.235	M2x12
9333A	6.120.102	M4x12
9343A	6.120.122	M6x18
9363A	6.120.066	M10x25
9383A	6.120.101	M16x40
9393A	6.120.136	M30x60

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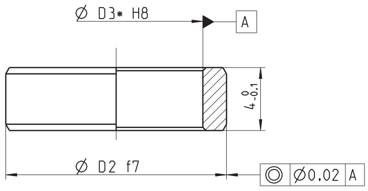
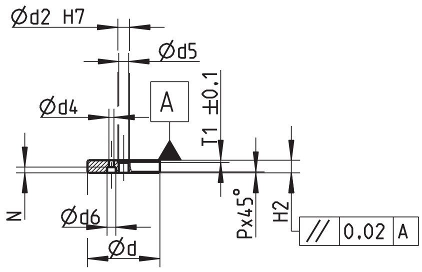
Centering Ring

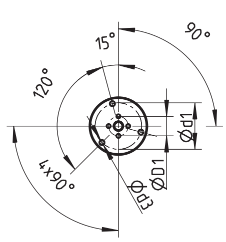


Sensor Type	Art. No.	D2	D3*
9323A/AA	3.420.196	6	4
9333A	3.420.179	10	8
9343A	3.420.180	14	11
9363A	3.420.181	21	17
9383A	3.420.197	30	23,5
9393A	3.420.280	52	45,5

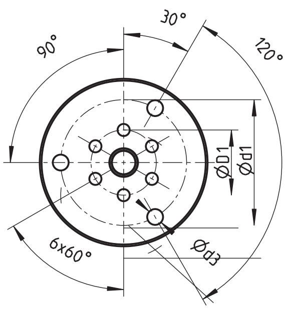
* Free access with mounted centering rings

Drawings of Mechanical Accessories (Optional)
Flange

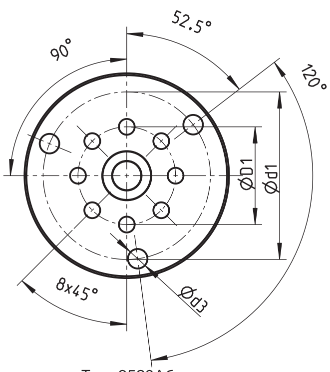




Type 9580A9/A0/A1/A2



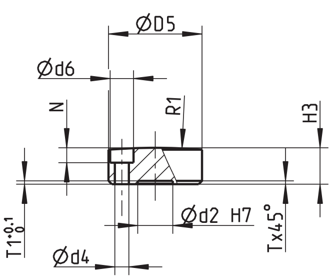
Type 9580A4

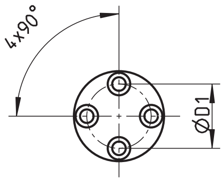


Type 9580A6

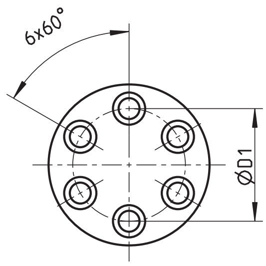
Sensor Type	Flange Type	D1	d	d1	d2	d3	d4	d5	d6	H2	T1	N
9323A/AA	**9580A9**	14	40	30	6	4,5	3,2	4,5	5,6	8	2	3
9333A	**9580A0**	21	62	50	10	5,5	4,3	8,5	7,5	11	2	5
9343A	**9580A1**	26	70	55	14	6,6	5,3	12	9	13	2	6
9363A	**9580A2**	40	100	78	21	13,5	8,4	18	14	22	2	9
9383A	**9580A4**	70	180	135	30	17	13	25	20	30	2,5	13
9393A	**9580A6**	105	220	180	52	21	17	31	26	48	2,5	17

Force Distributing Cap

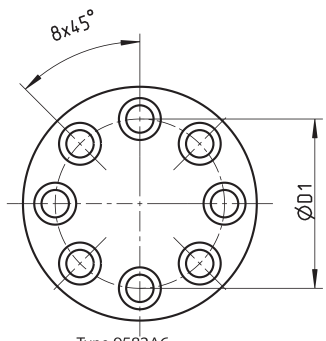




Type 9582A9/A0/A1/A2



Type 9582A4



Type 9582A6

Sensor Type	Force Distr. Cap Type	D1	D5	d2	d4	d6	H3	T1	N	R1
9323A/AA	**9582A9**	14	20	6	3,2	5,6	8,5	2	3,5	200
9333A	**9582A0**	21	30	10	4,3	7,5	11	2	5	250
9343A	**9582A1**	26	36,5	14	5,3	9	13	2	6	300
9363A	**9582A2**	40	56	21	8,4	14	22	2	9	350
9383A	**9582A4**	70	100	30	13	20	50	2,5	13,5	550
9393A	**9582A6**	105	145	52	17	26	80	2,5	19	850

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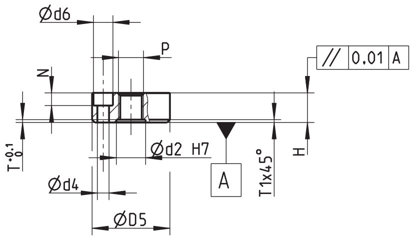
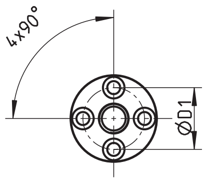
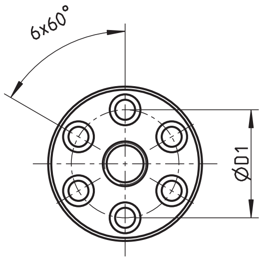
Adapter with Female Thread

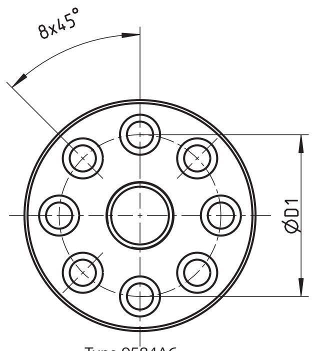




Type 9584A9/A0/A1/A2



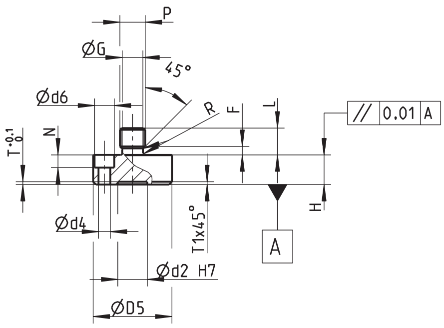
Type 9584A4

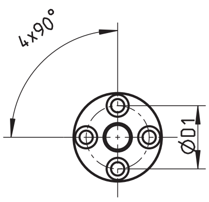


Type 9584A6

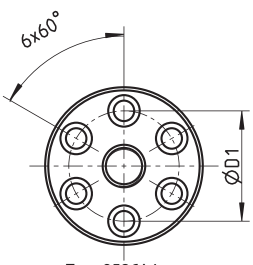
Sensor Type	Adapter Type	D1	D5	d2	d4	d6	H	N	P	T
9323A/AA	**9584A9**	14	20	6	3,2	5,6	8	3	M4	2
9333A	**9584A0**	21	30	10	4,3	7,5	11	5	M8	2
9343A	**9584A1**	26	36,5	14	5,3	9	14	7	M12	2
9363A	**9584A2**	40	56	21	8,4	14	21	9	M18	2
9383A	**9584A4**	70	100	30	13	20	30	13,5	M27	2,5
9393A	**9584A6**	105	150	52	17	26	48	17	M42	2,5

Adapter with Male Thread

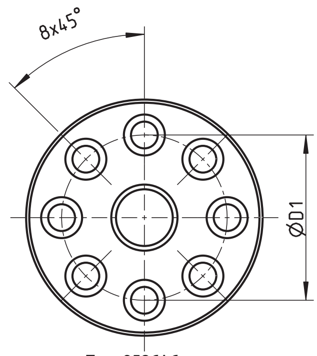




Type 9586A9/A0/A1/A2



Type 9586A4



Type 9586A6

Sensor Type	Adapter Type	D1	D5	d2	d4	d6	H	N	P	L	T
9323A/AA	**9586A9**	14	20	6	3,2	5,6	8	3	M4	5	2
9333A	**9586A0**	21	30	10	4,3	7,5	11	5	M8	9	2
9343A	**9586A1**	26	36,5	14	5,3	9	14	7	M12	12	2
9363A	**9586A2**	40	56	21	8,4	14	21	9	M18	19	2
9383A	**9586A4**	70	100	30	13	20	30	13,5	M27	26	2,5
9393A	**9586A6**	105	150	52	17	26	48	17	M42	43	2,5

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Electrical Connection

We recommend using Kistler cables exclusively to prevent insulation resistance, triboelectricity and cable breakage problems from the outset.

Sensor
Type 9323A ... 9393A

Connecting Cable
Type 1631C...

Charge Amplifier
Type 5073A111

maXYmo
Type 5867A...

Ordering Code Included Accessories	Type/Art. No.
Press Force Sensor F_z 0 ... 10 kN	**9323AA**
• Threaded bushing	3.315.076
• Socket head cap screw M2x12	6.120.235
• Centering ring (x2)	3.420.196
Press Force Sensor F_z 0 ... 20 kN	**9323A**
• Threaded bushing	3.315.076
• Socket head cap screw M2x12	6.120.235
• Centering ring (x2)	3.420.196
Press Force Sensor F_z 0 ... 50 kN	**9333A**
• Connector protector	3.414.366
• Threaded bushing	3.315.053
• Socket head cap screw M2x12	6.120.102
• Centering ring (x2)	3.420.179
Press Force Sensor F_z 0 ... 70 kN	**9343A**
• Connector protector	3.414.366
• Threaded bushing	3.315.054
• Socket head cap screw M2x12	6.120.122
• Centering ring (x2)	3.420.180
Press Force Sensor F_z 0 ... 120 kN	**9363A**
• Connector protector	3.414.366
• Threaded bushing	3.315.055
• Socket head cap screw M2x12	6.120.066
• Centering ring (x2)	3.420.181
Press Force Sensor F_z 0 ... 300 kN	**9383A**
• Connector protector	3.414.366
• Threaded bushing	3.315.087
• Socket head cap screw M16x40	6.120.101
• Centering ring (x2)	3.420.197
Press Force Sensor F_z 0 ... 700 kN	**9393A**
• Connector protector	3.414.366
• Socket head cap screw M30x40	6.120.136
• Centering ring (x2)	3.420.280
Press Force Sensor [1]	**9393AU0109**
• Connector protector	3.414.366
• Socket head cap screw M30x40	6.120.136
• Centering ring (x2)	3.420.280
Optional Accessories	**Type**
• Connecting cable, KIAG 10-32 pos. – BNC pos.	1631C...
• Connecting cable, KIAG 10-32 pos. – TNC pos.	1633C...
• Connecting cable, KIAG 10-32 pos. – KIAG 10-32 pos.	1635C...
• Connecting cable, KIAG 10-32 pos. int. – BNC pos.	1939A...
• Connecting cable, KIAG 10-32 pos. int. – TNC pos.	1941A...
• Connecting cable, KIAG 10-32 pos. – KIAG 10-32 pos., with metal sheath	1957A
• Viton® connecting cable, KIAG 10-32 pos. int. – KIAG 10-32 pos. int. oil-proof	1983AC
• Flange	9580A...
• Force distributing cap	9582A...
• Adapter with female thread	9584A...
• Adapter with male thread	9586A...
• SCS calibration	9950-SCS-F-01

[1] Measuring and calibrated range customer-specific, on request

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