

# IR82BB Hydrocarbon Infrared Mini Sensor



#### **FEATURES**

- Configured for LEL monitoring of hydrocarbons
- Diffused gas sampling
- Low power
- Self-compensating
- Fast response
- Rugged construction
- Designed to complement miniature combustible and electrochemical sensors

#### **DESCRIPTION**

SGX Sensortech's series of IR sensors uses the proven non-dispersive infrared (NDIR) principle to detect and monitor the presence of gases. This non-poisoning sensing technique relies on the target gas having a unique, well defined absorption signature. This is used to identify the presence of the target gas and is highly gas specific. Using a suitable infrared source, an analysis of the optical absorption through the gas allows the concentration of the target gas to be determined.

SGX Sensortech's IR sensors benefit from:

- reliability and low maintenance,
- fail safe operation,
- no moving parts.

The IR82BB is designed to detect and monitor the presence of hydrocarbons, in particular CH $_4$  in the range 0 to 5% volume. The IR82BB operates from 0 to 100% relative humidity and ambient temperatures from -10 to +50 °C. It is suitable for reliable monitoring of general hydrocarbon levels in general industrial safety applications, where the infrared sensor size is restricted and does not require flameproof/explosion-proof certification. The stable 316S11 stainless steel construction is resistant to most weak acids, bases and solvents with no damage after prolonged exposure to H $_2$ S.

#### **OPERATION**

The ambient gas diffuses into the optical chamber through a particulate filter, at one end of the sensor body. Internal lithium tantalate pyroelectric detectors are used to provide output signals, dependent upon changes in the thermal energy incident on their surface. A long-life tungsten filament lamp is used as a broadband infrared thermal source directed at the detectors. The lamp supply voltage must be pulsed (see fig.1). The optimum pulse rate is 4 Hz at 50% duty. By pulsing the source background interference effects may also be reduced or eliminated. The detector signals consist of the response ripples superimposed on a DC offset voltage.

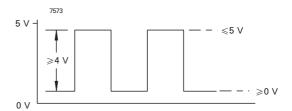


Fig. 1 Lamp Supply

Two infrared detectors are used. The filter fitted to the 'active' detector is transparent to the strong fundamental absorption band of the hydogen-carbon group. This allows a short optical path length to be used while maintaining satisfactory resolution and allowing a compact sensor package. The output peak to peak ripple amplitude from the active detector is then reduced as the optical radiation is attenuated on passing through the hydrocarbon gas. The second 'reference' detector is made insensitive to this change by using a different filter. By taking the ratio of the two peak to peak detector signals, the user can discriminate the signal reduction due to the target gas, from that due to ambient and physical variations.

The fractional absorption  $(F_a)$  is determined by the following relationship:

$$F_a = 1 - [S_1/(R.S_2)]$$

where  $S_1$  and  $S_2$  are the peak-to-peak values of the output from detector 1 (active) and detector 2 (reference) respectively, and R is defined by:

$$R = S_1' / S_2'$$

where  $S_1{}^\prime$  and  $S_2{}^\prime$  are  $S_1$  and  $S_2$  respectively determined in the absence of hydrocarbons, e.g. 100% vol.  $N_2$  during calibration. The sensitivity to  $CH_4$  is shown in fig. 2.

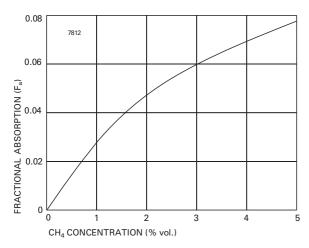


Fig. 2 Typical Sensitivity to 0 to 5% vol. CH<sub>4</sub>

Further details of the sensor and signal handling with suggested circuits, can be found in the SGX Sensortech Infrared Sensor Application Notes, available from the SGX Sensortech website.

#### **GENERAL DATA**

This information relates to the device operating continuously with SGX Sensortech's IREL3 Pre-amplifier and IREL1 Transmitter, with  $CH_4$  as the target gas. The performance of this device is affected significantly by the signal handling circuits used and its environment.

Operation continuous
Measuring range:
minimum 0 to 5% vol. CH <sub>4</sub>
maximum 0 to 100% vol. CH <sub>4</sub>
Resolution
Warm up time:
to final zero $\pm$ 0.1% CH <sub>4</sub> <20 s
to specification <30 minutes
Response time to target gas $T_{90}$ $\leqslant$ 20 s
Typical sensitivity see fig. 2
Repeatability during operation:
zero
span (at 5% CH <sub>4</sub> ) $\pm$ 0.1% CH <sub>4</sub>
Long term zero drift $\pm 0.05\%$ CH <sub>4</sub> /month
MTBF > 10 years for 5 V operation,
>20 years for 3 V operation

#### **Electrical**

Detector supply (to pin 1) (see note):
recommended
maximum + 15 V
Lamp supply: (see fig.1)
maximum voltage (see note) 5 V <sub>peak</sub> (60 mA)
recommended frequency 4 Hz, 50% duty
Recommended detector load current $$ 10 $\mu\text{A}$
Typical detector outputs (x 165 pre-amplifier gain):
active (in 100% vol. $N_2$ ) 1.7 V $\pm$ 40% $V_{pk-pk}$
reference (in 100% vol. $N_2$ ) 2.3 V $\pm$ 40% $V_{pk-pk}$

**Note** Applying a voltage greater than the maximum will reduce the operating lifetime of the sensor.

#### Mechanical

Net weight:						27 g max
Pin connections						see outline
Dimensions						see outline

#### **Environmental**

Temperature	:									
operating										. $-10 \text{ to } +50 ^{\circ}\text{C}$
storage										. $-20 \text{ to } +60 ^{\circ}\text{C}$
zero drift										$<\pm$ 0.02% CH <sub>4</sub> / $^{\circ}$ C
span .										negligible
Relative hum	idi	ty	(no	n-c	on	der	nsir	ıg)		0 to 100%

### HANDLING PRECAUTIONS

- Do not allow sensors to fall on the floor. This could cause lamp filament breakage, damage to the pins and the gas entrance aperture.
- 2. Do not apply mechanical force against the gas entrance aperture.
- 3. Do not immerse sensors in water or other fluids.
- 4. Protect the gas entrance aperture against dust ingress and sprayed materials.
- 5. Anti-static handling precautions must be taken.
- 6. Under no circumstances should the sensor pins be soldered directly to a pcb or wires. Excessive heat could cause irrepairable damage to the pyroelectric detectors.

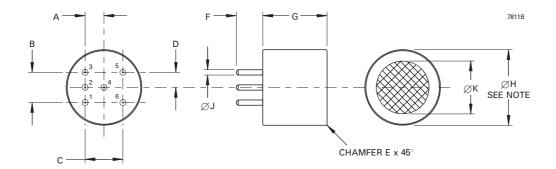
## **HEALTH AND SAFETY HAZARDS**



## Warning

If the intended use is in hazardous areas, SGX Sensortecg recommends that the sensor is used with a suitable flame arrestor.

## **OUTLINE** (All dimensions without limits are nominal)



Ref	Millimetres
А	5.0
В	8.0
С	10.0
D	4.0
E	0.2
F	$7.0 \pm 0.7$
G	16.75
Н	20.0
J	$1.50 \pm 0.05$
K	13.8

Pin	Connection
1	+5 V common detector input
2	Lamp
3	Lamp return
4	Active detector output
5	Reference detector output
6	0 V input

### **Outline Note**

This dimension does not include the label.