# e<sub>2</sub>v

**Combustible Gas Detector Elements** 

To be read in conjunction with "Introduction to Pellistor Gas Sensors" and Pellistor Application Notes 1, 2, 3, 4, 6 and 7.

#### INTRODUCTION

The VQ24 consists of two matched elements which are used for the detection of combustible gases, particularly methane in air mixtures in concentrations from 0.1% upwards.

There is no interference from water vapour or carbon dioxide. Using the recommended bridge circuit (see below) and the mounting arrangement shown on page 2, the minimum sensitivity is 30~mV/% methane.

The low power consumption of the VQ24 makes it suitable for use where the power consumption must be minimised, e.g. battery operated systems.

#### **GENERAL DATA**

#### **Electrical**

The information given below relates to the VQ24 operating in the recommended circuit shown.

Operation (see note 1)								(	continuous
Bridge supply								. 3.5	± 0.1 V
Typical sensor current .								90	mA
Maximum sensor current								100	mA
Minimum sensitivity (see	no	te :	2)				30	mV/9	% methane
Linearity					lir	nea	r up	to 39	% methane
Response time to register	1	$^{1}/_{4}$	% i	n a	$2^{1}$	12%			
concentration (see not	es	2 a	nd	3)				. 2	seconds
Maximum methane conc	ent	trat	ion						

(see note 4) . . . . . . . . . . . . . . .

#### Mechanical

Mounting .												see page 2
Outline												see page 2
Shock test						250	Эg	, 5	blo	)WS	in	each plane
Vibration test			2	20 g	, 2	24 c	ycl	es	froi	m 1	100	to 3200 Hz

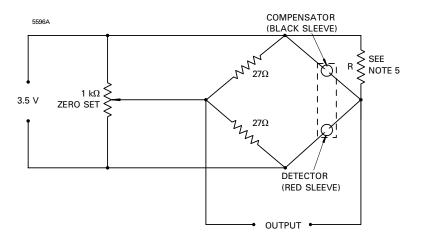
#### **MARKING**

Each element is identified by a unique serial number written on the can of both the detector and compensator. The serial number is written in red on the detector and black on the compensator. In addition, the detector carries a red circular label on the base identifying the device type.

#### **NOTES**

- 1. Operation may be under either direct flow or diffusion conditions in appropriate mountings (see page 2).
- 2. With open-circuit conditions at the bridge output.
- 3. The response time is a function of the type of mounting used
- If the VQ24 is exposed to greater than 5% methane concentration, the calibration of the instrument should be checked
- The elements are supplied as a matched pair with a trimming resistor R of the correct value. The trimming resistor is to be connected across the compensator element as shown below.
- 6. The elements must be protected from certain organic and silicone vapours by suitable filtering, and caution should be exercised when operating in close proximity to hot, oily machinery.

# **BRIDGE CIRCUIT**

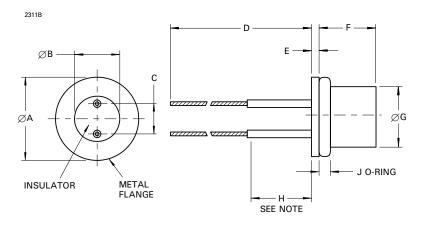


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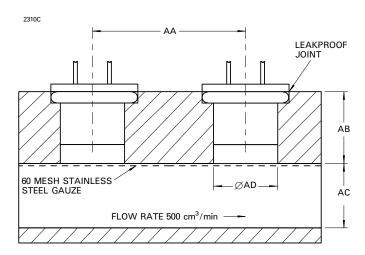
## **OUTLINE (All dimensions without limits are nominal)**



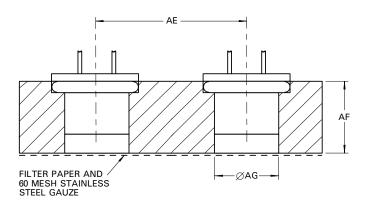
Ref	Millimetres
A	11.05 ± 0.25
В	$6.10 \pm 0.25$
С	$3.56 \pm 0.13$
D	63.50 min
E	1.02
F	$7.37 \pm 0.51$
G	8.20 max
Н	9.53
J	1.52

Note No bends may be made in this length.

## RECOMMENDED MOUNTING ARRANGEMENTS



Ref	Millimetres
AA	19.05 max
AB	$9.53 \pm 0.13$
AC	$8.33 \pm 0.13$
AD	8.20 min
ΑE	19.05 max
AF	$9.53 \pm 0.13$
AG	8.20 min



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