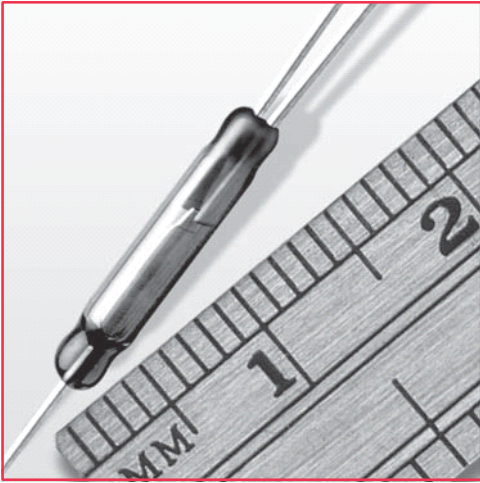


Sensor---RI-90 Series



RI-90 Series

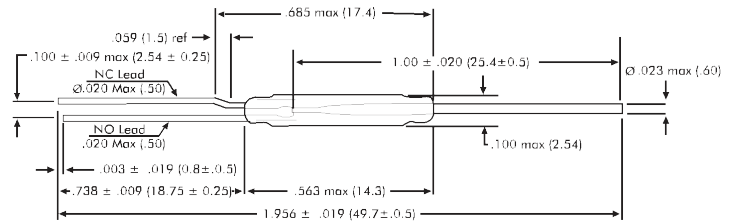
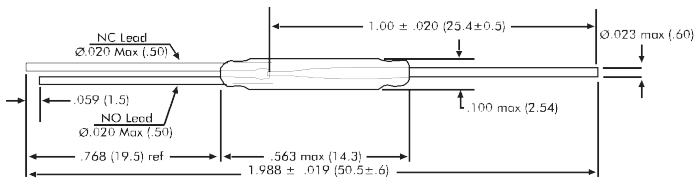
Micro changeover dry-reed switch hermetically sealed in a gas-filled envelope. Single-pole, double-throw (SPDT) type, having a normally open and a normally closed contact.

The switch may be actuated by an electromagnet, a permanent magnet or a combination of both.

The device is intended for use in sensors, relays, pulse counters or similar devices.

RI-90 Series Features

- Ideal for ATE switching & proximity sensors
- Contact layers: Ruthenium on gold
- Superior glass-to-metal seal and blade alignment
- Excellent life expectancy and reliability



Dimensions in inches (mm)

General data for all models RI-90

AT-Customization/ Preformed Leads

Besides the standard models, customized products can also be supplied offering the following options:

- Operate and release ranges to customer specification
- Cropped and/or preformed leads

Coils

All characteristics are measured using the Philips Standard Coil. For definitions of the Philips Standard Coil, see *Reed Switch Technical & Application Information* Section of this catalog.

Life expectancy and reliability

The life expectancy data given below are valid for a coil energized at 1.25 times the published maximum operate value for each type in the RI-90 series.

No load conditions (operating frequency: 100Hz)

Life expectancy : min. 10^8 operations with a failure rate of less than 2×10^{-9} with a confidence level of 90%.

End of life criteria:

- Contact resistance $> 1\Omega$ after 2 ms
- Release time > 2 ms (latching or contact sticking).
- Switching different loads involves different life expectancy and reliability data. Further information is available on request.

Operating and Storage Temperature

Operating ambient temperature; min: -55°C ; max: $+125^\circ\text{C}$. Storage temperature; min: -55°C ; max: $+125^\circ\text{C}$. Note: Temperature excursions up to 150°C may be permissible. For more information contact your nearest Coto Technology sales office.

Soldering

The switch can withstand soldering heat in accordance with "IEC 68-2-20", test Tb, method 1B: solder bath at $350 \pm 10^\circ\text{C}$ for 3.5 ± 0.5 s. Solderability is tested in accordance with "IEC 68-2-20", test Ta, method 3: solder globule temperature 235°C ; ageing 1b: 4 hours steam.

Welding

The leads can be welded.

Sensor---RI-90 Series

Model Number
RI-90
Parameters
Test Conditions
Units

| Operating Characteristics | | | |
|--------------------------------------|-------------------|----|-----------------|
| Operate Rangs | | AT | 15-40 |
| Release Range | | AT | Min5 |
| Operate Time-including bounce (typ.) | (energization) | ms | 1.0 |
| Bounce Time (typ) | (energization) | ms | 1.5 |
| Release Time (mas) | (energization) | us | 1.0 |
| Resonant Frequency (typ.) | | Hz | TBD |
| Electrical Characteristics | | | |
| Switch Power (max) | | W | 5 |
| Switch Voltage DC (max) | | V | 175 |
| Switch Voltage AC ,RMS value (max) | | V | 125 |
| Switch Current DC (max) | | mA | 400 |
| Switch Current AC, RMS value (max) | | mA | 280 |
| Carry Current DC (max) | | A | 0.5 |
| Breakdown Voltage (min) | | V | 200 |
| Contact Resistance (initial max) | (energization) | mΩ | 140 |
| Contact Resistance (intial typ.) | (energization) | mΩ | 120 |
| Contact Capacitance (max) | without test coil | pF | 0.8 |
| Insulation Resistance (min) | RH≤45% | MΩ | 10 ³ |

Mounting

The leads should not be bent closer than 1 mm to the glass-to-metal seals. Stress on the seals should be avoided. Care must be taken to prevent stray magnetic fields from influencing the operating and measuring conditions.