## **Data Sheet**

# **O2S-FR-T4 Flange Mounted Oxygen Sensor Family**

### **FEATURES**

- Oxygen pressure range 2 mbar 3bar
- Zirconium dioxide (ZrO<sub>2</sub>) sensing elements
- Non-consumption technology
- Integral heating element
- No need for temperature stabilisation
- No reference gas required
- High accuracy
- Linear output signal
- Operates with external interface boards



#### **SPECIFICATIONS**

Heater supply\*

Full Porous Cap  $4.35V_{DC} \pm 0.1V_{DC}$  (1.85A) Stand by  $2 V_{DC}$  (0.85A)

Pump resistance @ 700°C\*\* <6kΩ

Permissible gas temperature -100 to 400°C

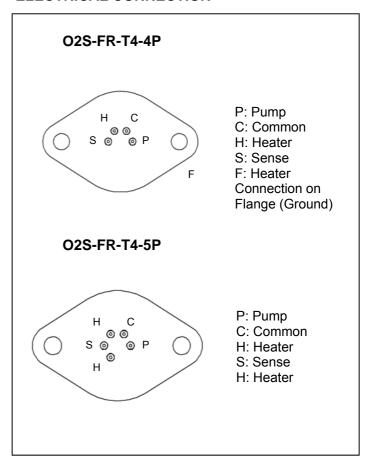
Gas flow rate 0 to 10 m/s

Repetitive permissible acceleration 5 g

Incidental permissible acceleration 30 g

For detailed information on the sensor operation please refer to the following application note: AN0043 Operation Principle and Construction of Zirconium Dioxide Oxygen Sensor.

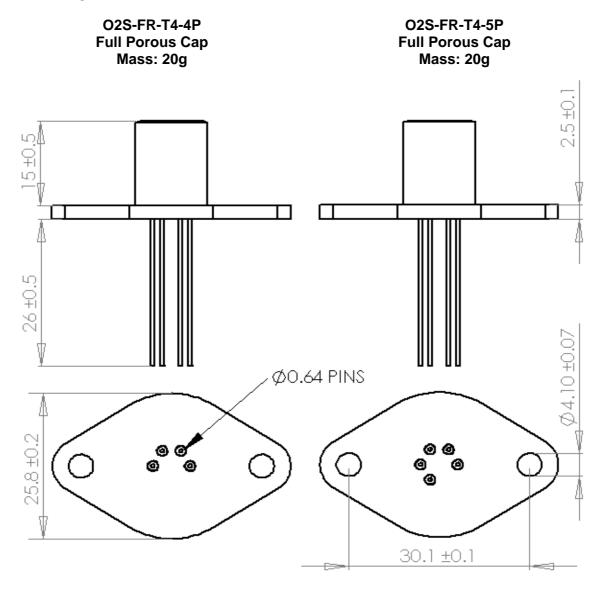
### **ELECTRICAL CONNECTION**



<sup>\*</sup> It is important to measure the heater voltage as close to the sensor as possible due to voltage drops in the supply cable. Heater can also be operated with an equivalent a.c. or PWM signals.

<sup>\*\*</sup> The constant current source used in the pump circuit should be designed to drive a load of up to  $6k\Omega$ .

### **OUTLINE DRAWING**



NOTE: Sensor pins are NOT designed to be solder to. Preferred method of connection is to crimp onto pins.

4mm mounting holes should be used as second heater connection (on 4-pin product only) and should be grounded.

All dimensions in mm.

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### PERFORMANCE CHARACTERISTIC

| Characteristics                          | Min. | Тур.                       | Max. | Unit |
|--|------|----------------------------|------|------|
| Oxygen pressure range                    | 2    |                            | 3000 | mhar |
| Accuracy                                 |      |                            | 5    | mbar |
| Internal operating temperature           |      | 700 (4.35V <sub>DC</sub> ) |      | °C   |
| Response time (10-90% step)              |      |                            | 4    |      |
| Warm up time (prior to sensor operation) |      |                            | 100  |      |
| Warm up time (from stand by)             |      |                            | 20   | S    |
| Output stabilisation time                |      | ~180                       |      |      |

### **ORDERING INFORMATION**

| Part number  | Housing Type          | Termination                                |
|--------------|-----------------------|--|
| O2S-FR-T4-4P | flange mounted sensor | Nickel plated stainless steel wire, 4 pin, |
| O2S-FR-T4-5P | flange mounted sensor | Nickel plated stainless steel wire, 5 pin  |

### WARNING

**Personal Injury** 

DO NOT USE these products as safety or Emergengy Stop devices or in any other application Where failure of the product could result in Personal injury.

Failure to comply with these instructions could Result in death or serious injury.

### **CAUTION**

Do not exceed maximum ratings and ensure sensor is operated in accordance with all requirements of AN0043 Failure to comply with these instructions may result in product damage.