Series 3730

Electropneumatic Positioner Type 3730-5 with FOUNDATION[™] Fieldbus communication

Application

Positioner for attachment to pneumatic control valves Travel: 3.6 to 200 mm · Opening angle: 24° to 100°

Smart, bus-powered field unit conforming to FOUNDATION[™] Fieldbus specification based on EN 61158-2 transmission technology. Integrated Function Blocks: PID Process Controller, AO Analog Output, 2 DI Discrete Inputs, and Link Master Capability.

The microprocessor-controlled positioner compares the reference variable cyclically transmitted over the FOUNDATION[™] Fieldbus network to the travel or opening angle of the control valve and issues a corresponding output signal pressure.

The Type 3730-5 Positioner communicates according to FOUNDATION[™] Fieldbus specification with field devices, programmable logic controllers and process control systems.

An integrated PID Function Block allows the control of process variables required directly in the field. The shift to distributed control reduces the number of control tasks to be performed by the higher-level automation system. Thanks to the Link Master Capability, autonomous closed control loops can be set up in the field.

Other benefits provided by the smart positioner:

- Easy attachment to common linear actuators over SAMSON direct attachment interface (Fig. 1), over NAMUR rib (Fig. 2) or to control valves with rod-type yokes according to IEC 60534-6 or to rotary actuators according to VDI/VDE 3845 (Fig. 3)
- Any desired mounting position
- Simple one-knob, menu-driven operation
- Variable, automatic start-up with four different initialization modes
- LCD easy to read in any mounting position due to selectable reading direction
- Integrated EXPERT diagnostics (see T 8388 EN)
- Classified status alarms
- Control parameters can be changed online
- Configurable at a computer over the SSP serial interface using TROVIS-VIEW software
- Automatic monitoring of zero point
- Two DI Blocks to analyze binary input signals
- Calibrated travel sensor without gears susceptible to wear
- Permanent storage of all parameters in non-volatile EEPROM (protection against power failure)
- Adjustable output pressure limitation
- Adjustable tight-closing function
- Binary input for DC voltage signals
- Certified according to IEC 61508/SIL

Additional options

- Inductive limit switch with proximity switch



- Integrated solenoid valve

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- Binary input for floating contact
- External position sensor (Fig. 4)
- Integrated EXPERT+ extended diagnostics (T 8388 EN)
- Stainless steel housing

Associated Information Sheet

T 8350 EN

Edition April 2006

Data Sheet

T 8384-5 EN

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Principle of operation

The electropneumatic positioner is attached to pneumatic control valves. It is used to assign the valve stem position (controlled variable x) to the control signal (reference variable w). The input signal received from a control system is compared to the travel or rotational angle of the control valve, and a pneumatic signal pressure (output variable y) is produced.

The positioner consists of a travel sensor system proportional to resistance, an analog i/p converter with a downstream booster and the electronics unit with microcontroller.

When a deviation occurs, the actuator is pressurized or vented. If required, the changes in the signal pressure can be slowed down by a connectable Q restriction. The signal pressure supplied to the actuator can be limited by software or on site to 1.4, 2.4 or 3.7 bar.

A constant air stream to the atmosphere is created by the flow regulator (9) with a fixed set point. The air stream is used to purge the inside of the case as well as to optimize the air capacity booster. The i/p module (6) is supplied with a constant upstream pressure by the pressure regulator (8) to make it independent of the supply air pressure.

The positioner communicates and is powered using EN 61158-2 transmission technology conforming to FOUNDATION™ Fieldbus specification.

As a standard feature, the positioner comes with a binary input used to signalize process information via the FOUNDATION $^{\rm TM}$ Fieldbus.

Operation

The positioner is operated with a user-friendly rotary pushbutton. The parameters are selected by turning the knob, pushing it activates the required setting. In the menu, all parameters are listed in one level, meaning there is no need to search in submenus. All parameters can be checked and changed on site.

All values are displayed on the LCD. The reading direction of the LCD can be rotated by 180° at the push of a button.

The closing direction of the control valve is indicated to the positioner by the DIP switch "Air to open/Air to close". It assigns the CLOSED position of the control valve to the 0 % reading.

The INIT key activates initialization which is started according to the (pre)set parameters. After initialization is completed, the positioner immediately starts control operation.

Configuration with TROVIS-VIEW

The SAMSON configuration software, TROVIS-VIEW, can be used to configure the positioner. For this purpose, the positioner is equipped with an additional digital interface to be connected to the RS-232 interface of a PC. TROVIS-VIEW adapts the positioner to any process requirements and allows the process to be checked online. The control valve is linked to the process over the FOUNDATION[™] Fieldbus network.

The PID Function Block integrated in the positioner can likewise be configured using TROVIS-VIEW. The configuration of the network connections for the PID Function Block is made using the NI-FBUS Configurator or a corresponding digital process control system.

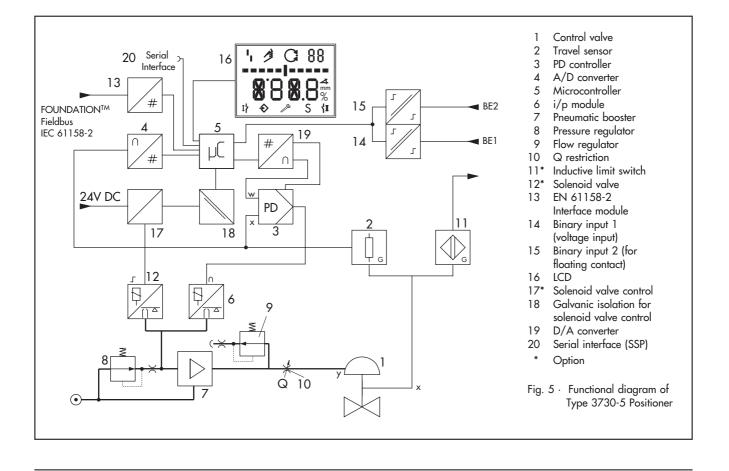


Table 1 · Technical data for Type 3730-5 FOUNDATION™ Fieldbus Positioner

Rated travel	adjustable	Direct attachment to Type 3277 Actuator 3.6 to 30 mm			
		Attachment according to IEC 60534-6 (NAMUR) 3.6 to 200 mm			
		Attachment to rotary actuators (VDI/VDE 3845) 24 to 100° opening angle			
Travel range	adjustable	Within the initialized travel/angle of rotation; restricted to 1/5 at the maximum			
Bus connection		Fieldbus interface as per Physical Layer Class EN 61158-2, bus-powered 113 (without explosion protection) 111 (explosion-protected version)			
		Field device acc. to FM 3610 entity, FISCO and FNICO			
Communication					
Fieldbus		Data transmission conforming to FOUNDATION TM Fieldbus specification,			
		Communication Profile Class: 31 PS, 32 L; Interoperability tested acc. to Interoperability System IST Rev. 4.6			
Software requirements (local)		SAMSON SSP interface and serial interface adapter			
		TROVIS-VIEW with database module 3730-5			
Permissible operating voltage		9 to 32 V DC · Power over bus line The limits in the EC Type Examination Certificate additionally apply for explosion-protected devices.			
Maximum operating current		15 mA			
Additional current in case of	error	0 mA			
Supply air	Supply air	1.4 to 6 bar (20 to 90 psi)			
,		Acc. to ISO 8573-1 (2001): Max. particle size and density: Class 4 · Oil content: Class 3 Pressure dew point: Class 3 or at least 10 K below the lowest ambient temperature to be expected			
Signal pressure (output)		0 bar up to capacity of the supply pressure			
Characteristics		Linear/equal percentage/reverse equal percentage · User-defined (over operating software and communication) · Butterfly valve linear/equal percentage · Rotary plug valve linear/equal percenta- ge · Segmented ball valve linear/equal percentage Deviation from characteristic < 1 %			
Hysteresis		≤ 0.3 %			
Sensitivity		≤0.1 %			
Direction of action		Reversible			
Air consumption		Independent of supply air <110 ln/h			
Air output capacity	Actuator pressurized	$\Delta t \Delta p = 6 \text{ bar} > 8.5 \text{ m}^3/\text{h} \cdot \Delta t \Delta p = 1.4 \text{ bar} \cdot 3.0 \text{ m}^3/\text{h} \cdot K_{1/2} = 0.09$			
_	Actuator vented	$(At \Lambda p = 0 pdr) \le (4.0 m_{p}^{2}/n \cdot At \Lambda p = 1.4 pdr) 4.0 m_{p}^{2}/n \cdot N/m_{q}(20 \circ C) = 0.10$			
Perm. ambient temperature		-40 to +80 °C The limits in the EC Type Examination Certificate additionally apply for explosion-protected devices.			
Influences	Temperature	≤ 0.15 %/10 K			
_	Supply air	None			
-		≤ 0.25 % up to 2000 Hz and 4 g acc. to IEC 770			
Electrical connections		One M20x1.5 cable gland for 6 to 12 mm clamping range · Second M20x1.5 threaded connection additionally exists · Screw terminals for 0.2 to 2.5 mm ² wire cross-sections			
Electromagnetic compatability	,	Conforming to requirements in EN 61000-6-2, 61000-6-3 and NAMUR Recommendation NE 21			
Degree of protection		IP 66 / NEMA 4X			
		Probability of failure on demand of safety functions PFD < 2.8×10^{-7} for a confidence level of 95 %. The safe failure fraction (SFF) according to Table A1 in IEC 61508-2 is greater or equal to 0.99. Suitable for implementation in safety-relevant systems with a hardware fault tolerance of 1 or 2 up to and including SIL 4.			
Binary input 1					
Input		0 to 30 V DC with reverse polarity protection · Static destruction limit 40 V Current consumption 3.5 mA at 24 V, galvanically isolated			
Signal		Signal "1" at Ue > 5 V Signal "0" at Ue < 3 V			
Materials					
Housing		Die-cast aluminum EN AC-43400 / DIN EN 1706 · Chromated and powder paint coated Special version in stainless steel 1.4581			
External parts		Stainless steel 1.4571 and 1.4301			
Cable gland		Nickel-plated brass, M20 x 1.5			
Weight		Approx. 1.0 kg			
Options for Type 3730-5					
Binary input 2 for floating co	ntact				

Solenoid valve · Approval acc. to IEC 61.	508/SIL		
Input	24 V DC \cdot Reverse polarity protection \cdot Static destruction limit 40 V Current consumption I = $\frac{U-5.6 \text{ V}}{4020 \Omega}$ (corresponding to 4.5 mA at 24 V)		
Signal	Signal "0" no pick-up ≤ 15 V Signal "1" safe pick-up > 19 V		
Service life	> 5 x 10 ⁶ switching cycles		
Implementation in safety-relevant systems in compliance with IEC 61508/SIL	Same as positioner pneumatics		
Inductive limit switch			
Type SJ 2SN Proximity Switch	For connection to switching amplifiers acc. to EN 60947-5-6		
External position sensor			
Travel	Same as Type 3730 Positioner		
Cable	Max. 10 m · Flexible and durable · With M12x1 connector · Flame-retardant acc. VDE 0472 · Resistant to oils, lubricants, and coolants as well as other aggressive media		
Permissible ambient temperature	-40 to +105 °C		
Immunity to vibration	Up to 10 g in the range of 5 to 2000 Hz		
Degree of protection IP 67			

Summary of explosion protection certificates

Type of approval	Certificate number	Date	Type of protection/Comments
EC Type Examination Certificate	PTB 04 ATEX 2109	2004-10-25	🖾 II 2 G EEx ia IIC T6
			🖾 II 2 D IP 65 T 80 °C; Zone 21; Type 3730-51
Statement of Conformity	PTB 05 ATEX 2010 X	2005-02-16	🖾 II 3 G EEx nA/nL IIC T6; Zone 2
			🖾 II 3 D IP 65 T 80 °C; Zone 22; Type 3730-58
FM approval	3023605	2005-10-31	Intrinsically safe; Class I, II, III, Div. 1, Groups A-G; Class I, Zone 0, AEx ia IIC T6;
			Non incendive; Class I, Div. 2, Groups A, B, C, D; Class II, III, Div. 2, Groups F, G; NEMA Type 4X; Type 3730-53
CSA approval	1675804	2006-01-30	Ex ia IIC T6; Class I, Zone 0; Class II, Div. I, Groups E, F, G; Type 4 Enclosure Ex nA IIC T6; Class I, Div. 2, Groups A, B, C, D; Class II, Groups E, F, G; Type 4 Enclosure; Type 3730-53
NEPSI approval	GYJ06173	2006-01-24	Ex ia IIC T6; valid until 2011-01-23; Type 3730-51
	GYJ06174	2006-01-24	Ex nA II T6; Ex nL IIC T6; valid until 2011-01-23 Type 3730-58
GOST approval	On request		

GOST approval O

On request

Network and positioner configuration with NI-FBUS™ configurator

The positioner can also be configured over the NI-FBUS[™] configurator from National Instruments.

The NI-FBUSTM configurator can be used to perform the planning of the FOUNDATIONTM Fieldbus network. It also allows the use of PID Controller to allow the implementation of an independent control in the field.

Electrical and bus connection

The Type 3730-5 FOUNDATION[™] Fieldbus Positioner must be connected to bus segments conforming to EN 61158-2. A shielded two-wire line is used for both supply power and data communication.

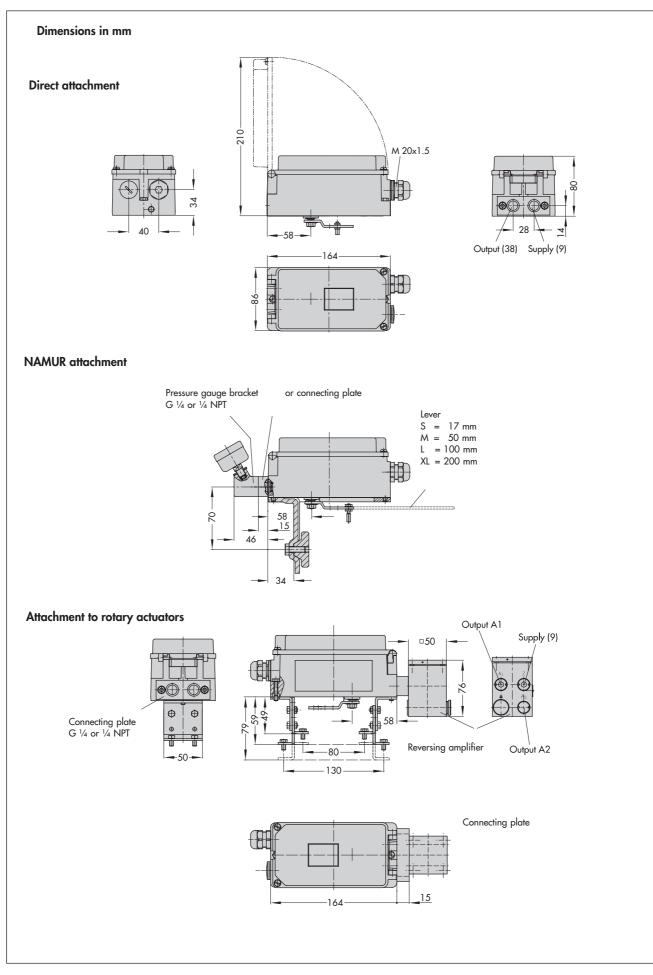
Positioner attachment

The Type 3730-5 FOUNDATION[™] Fieldbus Positioner can be attached directly to the Type 3277 Actuator with a connection block. In actuators with fail-safe action "Actuator stem extends" and Type 3277-5 Actuator (120 cm²), the signal pressure is transmitted over an internal bore in the actuator yoke to the actuator. In actuators with fail-safe action "Actuator stem retracts" and in actuators with effective diaphragm areas of 240 cm² or larger, the signal pressure is transmitted to the actuator over a ready-made external pipe connection.

Using the appropriate bracket, the positioner can also be attached according to IEC 60534-6 (NAMUR recommendation). The positioner can be mounted on any side of the control valve.

A pair of universal brackets is used for the attachment to Type 3278 Rotary Actuators or other rotary actuators according to VDI/VDE 3845. The rotary motion of the actuator is transferred over a coupling wheel to the positioner. The characteristic is set over the software.

A reversing amplifier is necessary for double-acting, springless actuators for the second opposing signal pressure.



深圳市永旭伟业贸易有限公司

Article code

Positioner Type 32	730-5 x x x 0 x 0 x x 0 x 0 x 0 x 0 x 0 x 0
With LCD and autotune, FOUNDATION TM Fieldbus	
Explosion protection	
Without	0
II 2 G EEx ia IIC T6 and $$ II 2 D IP 65 T 80 °C acc. to ATEX	1
CSA/FM intrinsically safe/non incendive; Ex ia/Ex nA	3
1 II 3 G EEx nA II T6 / EEx nL IIC T6 1 II 3 D IP 65 T 80 °C acc. to ATEX	8
Additional equipment	
Inductive limit switch	
Without	0
1 x Type SJ2-SN	1
Solenoid valve	
Without	0
With, 24 V DC	4
External position sensor	
Without	0
With	1
Binary input	
Without	0
Floating contact	1
Diagnostics	
EXPERT (standard)	1
EXPERT+ (extended diagnostics)	2
Housing material	
Aluminum (standard)	0
Stainless steel 1.4581	1
Special application	
Without	0
Device free of any substances that might impair paint adhesion	1
Exhaust air connection with 1/4-18 NPT thread	2
Special version	
None	0 0
NEPSI Ex ia	0 0
NEPSI Ex nl	0 1

Ordering text

FOUNDATION[™] Fieldbus Positioner Type 3730-5

- SAMSON direct attachment
- Attachment according to NAMUR
- Attachment to rotary actuator
- Without/with pressure gauge to monitor the signal pressure
- Explosion protection
- Limit switch
- Solenoid valve
- Binary input for floating contact
- Extended EXPERT⁺ diagnostics

Specifications subject to change without notice.



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