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## MY－139

## Optical Adhesive and Coating Material

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MY－139 is one of a series of low refractive index UV curable adhesives and encapsulants．Its main feature is the low refractive index of 1.386 in the near IR．It is a tough and flexible polymer．

## Properties

| $\mathbf{n}^{\mathrm{D}}$ liquid | $\mathbf{1 . 3 7 9}$ |
| :--- | :--- |
| $\mathrm{n}^{\mathrm{D}}$ cured（＠589 nm） | 1.391 |
| Refractive index cured＠ $1 \mu$ | 1.386 |
| Density，g／cm ${ }^{3}$ | 1.50 |
| Viscosity，cps＠ $25^{\circ} \mathrm{C}$ | 2300 |
| Tensile strength， MPa | 11.3 |
| Elongation at break，\％ | 38 |
| Young modulus， MPa | 190 |

The product is supplied pre－filtered to below 0.5 micron particles．It is a clear fluid．It forms a tough flexible polymer upon irradiation．

## Storage

1．Avoid unnecessary exposure to ambient light．
2．The product should be stored at ambient conditions of $15-30^{\circ} \mathrm{C}$ ．Do not refrigerate．
3．Do not store under nitrogen．Oxygen is an essential inhibitor against premature gelation．
The product is specified to be useful for 12 months if stored properly．

## Application

The adhesive is supplied in dark glass bottles．
To achieve good curing，it is recommended to irradiate under nitrogen．
Curing can be achieved by any source of UV at $300-400 \mathrm{~nm}$ ．Typically，a dose of $1000-2000 \mathrm{~mJ} / \mathrm{cm} 2$ is necessary．

Safety：Although safer than most UV adhesives，this adhesive is a chemical and must be handled by professional workers and after review of the MSDS

