



# Threshold Sensing for Industrial Control Systems with the HCPL-3700 Interface Optocoupler

## Application Note 1004

### Introduction

The use of electronic logic circuitry in most applications outside of a controlled environment very quickly brings the design engineer into contact with the problems and hazards involved in interfacing between the logic function and the controlled function. These problems have always been particularly evident in the field of industrial control where the electrically "noisy" environment produced by motors, power lines, lightning and other sources of interference may mask the desired signal, and in some cases even result in the destruction of the logic control system itself. In these situations, the designer must resort to solutions which will provide isolation between the logic system and the input or output function. Traditional methods of isolation involve the use of such devices as capacitors, relays, transformers, and optocouplers. Of these methods, the optocoupler provides an ideal combination of speed, dc response, high common mode rejection, and low input to output coupling capacitance.

In the implementation of an interface from an electrically noisy environment into logic systems, it

is often desirable, if not mandatory, to establish some current or voltage switching point or threshold at which the input signal is considered true. Since the input, or feedback, signal in industrial control systems may be ac or dc and may range from low, 5 volt, levels to 110 or 240 volts ac, the design of such a threshold switching system can become more than a trivial problem. This is especially true when using the optocoupler, considering the relatively large range of current transfer ratio (CTR) found in most devices.

The problem of establishing an input switching threshold is resolved in the design of the

Agilent Technologies HCPL-3700 optocoupler. This device combines an ac or dc voltage and/or current detection function with a high insulation voltage optocoupler in a single eight pin plastic dual in-line package.

As shown in the block diagram of Figure 1, this device consists of a full-wave bridge rectifier and threshold detection integrated circuit, an LED, and an optically coupled detector integrated circuit. The detector circuit is a combination of a photodiode and a high current gain, split Darlington, amplifier.

The input circuit will operate from an ac or dc source and provide a

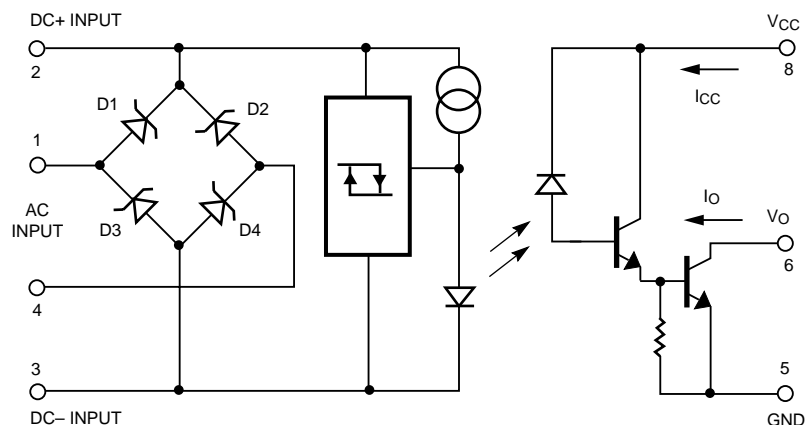


Figure 1. Block Diagram of the HCPL-3700

guaranteed, temperature compensated threshold level with hysteresis. The device may be programmed for higher switching thresholds through the use of a single external resistor.

With threshold level detection provided prior to the optical isolation path and subsequent gain stage, variations in the current transfer ratio of the device with time or from unit to unit are no longer important.

In addition to allowing ac or dc input signals, the Zener diodes of the bridge circuit also provide input voltage clamping to protect the threshold circuitry and LED from over voltage/current stress conditions. The LED current is provided by a switched current source.

The HCPL-3700 optocoupler output is an open collector, high gain, split Darlington configuration. The output is compatible with TTL and CMOS logic levels. High common mode rejection, or transient immunity of 600V/μs, allows excellent isolation. Insulation capability is 3000 volts dc. The recommended operating temperature range is 0°C to 70°C.

The HCPL-3700 meets the requirements of the industrial control environment for interfacing signals from ac or dc power equipment to logic control electronics. Isolated monitoring of relay contact closure or relay coil voltages, monitoring of limit or proximity switch operation or sensor signals for temperature or pressure, etc., can be accomplished by the HCPL-3700. The HCPL-3700 may also be used for sensing low power line voltage (Brown Out) or loss of line power (Black Out).

### Device Characteristics

The function of the HCPL-3700 can best be understood through a review of the input V/I function and the input to output transfer function. Figure 2 shows the input characteristics,  $I_{IN}$  (mA) versus  $V_{IN}$  (volts), for both the ac and dc cases.

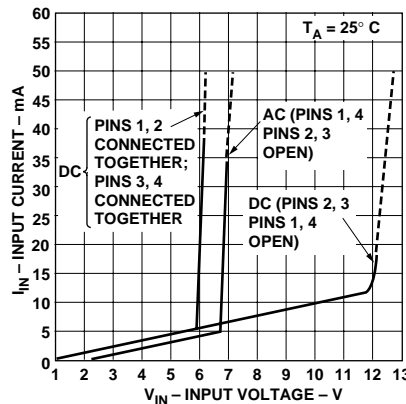


Figure 2. Typical Input Characteristics,  $I_{IN}$  vs.  $V_{IN}$

The dc input of the HCPL-3700 appears as a 1000 Ω resistor in series with a one volt offset. If the ac pins (1, 4) are left unconnected, the dc input voltage can increase to 12 V (two Zener diode voltages) before the onset of input voltage clamping occurs. If the ac pins (1, 4) are connected to ground or to dc pins (2, 3) respectively, the dc input voltage will clamp at 6.0 V (one Zener diode voltage). Under clamping conditions, it is important that the maximum input current limits not be exceeded. Also, to prevent excessive current flow in a substrate diode, the dc input cannot be backbiased more than -0.5 V. The choice of the input voltage clamp level is determined by the requirements of the system design. The advantages of clamping the input at a low voltage level is in limiting the magnitude of forward current to the LED as well as limiting the input power to the device during large voltage or

current transients in the industrial control environment. The internal limiting will in some cases eliminate the need for additional protection components.

The ac input appears similar to the dc input except that the circuit has two additional diode forward voltages. The ac input voltage will clamp at 6.7 V (one Zener diode voltage plus one forward biased diode voltage), and is symmetric for plus or minus polarity. The ac voltage clamp level cannot be changed with different possible dc pin connections.

The transfer characteristic displayed in Figure 3 shows how the output voltage varies with input voltage, or current, levels. Hysteresis is provided to enhance noise immunity, as well as to maintain a fast transition response ( $t_r$ ,  $t_f$ ) for slowly changing input signals.

The hysteresis of the device is given in voltage terms as  $V_{HYS} = V_{TH+} - V_{TH-}$ , or in terms of current as  $I_{HYS} = I_{TH+} - I_{TH-}$ . The optocoupler output is in the high state until the input voltage (current) exceeds  $V_{TH+}$  ( $I_{TH+}$ ). The output state will return high when

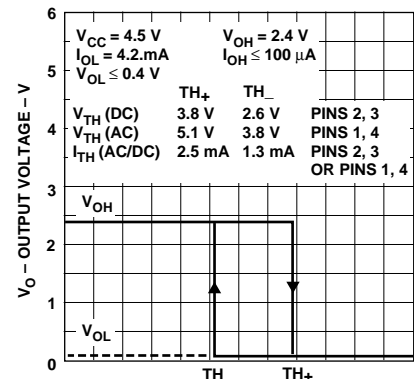


Figure 3. Typical Transfer Characteristics of the HCPL-3700

the input voltage (current) becomes less than  $V_{TH}$  ( $I_{TH}$ ).

As is shown in Figure 3, the HCPL-3700 has preprogrammed ac and dc switching threshold levels. Higher input switching thresholds may be programmed through the use of a single series input resistance as defined in Equation (1). In some cases, it may be desirable to split this resistance in half to achieve transient protection on each input lead and reduce the power dissipation requirement of each of the resistors.

Figure 4 illustrates three typical interface situations which a designer may encounter in utilizing a microprocessor as a controller in industrial environments.

**Example 1.** A dc voltage applied to the motor is monitored as an

indication of proper speed and/or load condition.

**Example 2.** A limit switch uses a 115 V ac or 220 V ac control loop to improve noise immunity and because it is a convenient high voltage for that purpose.

**Example 3.** An HCPL-3700 is used to monitor a computer power line to sense a loss of line power condition. Use of a resistive shunt for improvement of threshold accuracy is analyzed in this example.

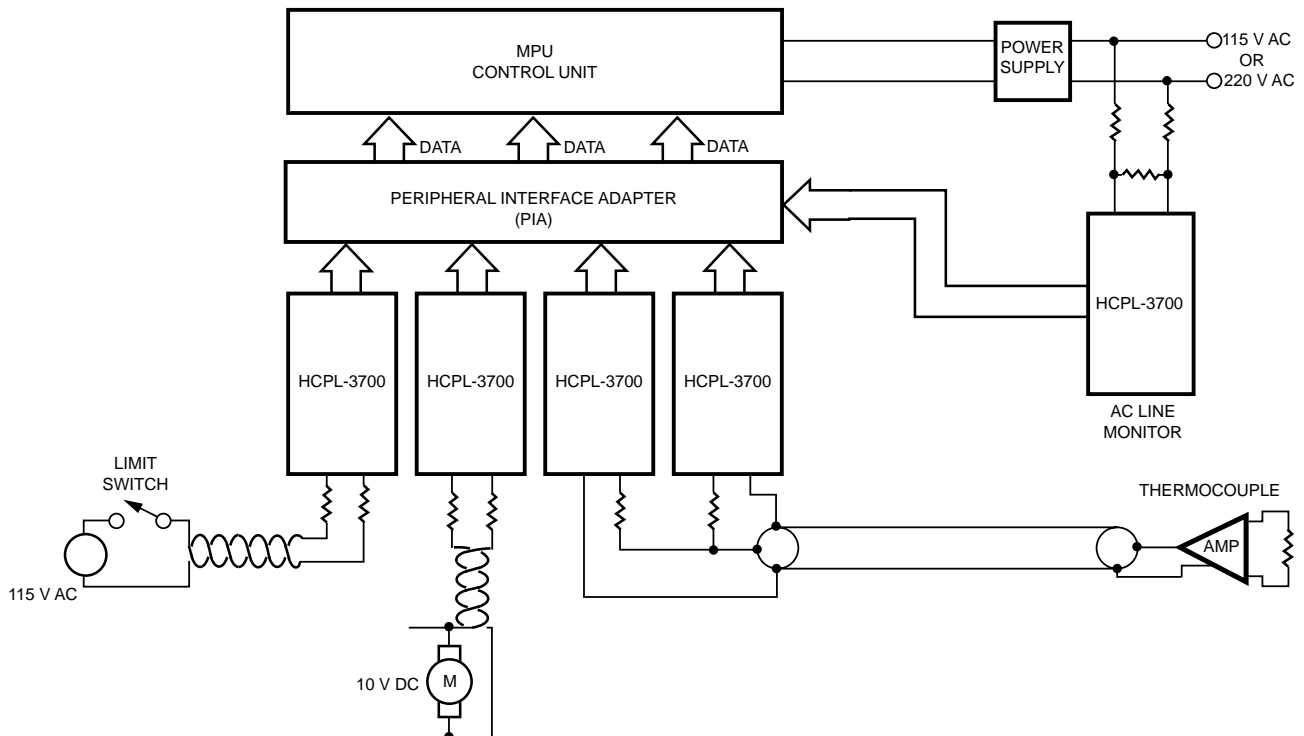
Also illustrated is an application in which two HCPL-3700's are used to monitor a window of safe operating temperatures for some process parameters. This example also requires a rather precise control of the optocoupler switching threshold. An additional dedicated leased line system example is also shown (Example 4).

**Example 1. DC Voltage Sensing**

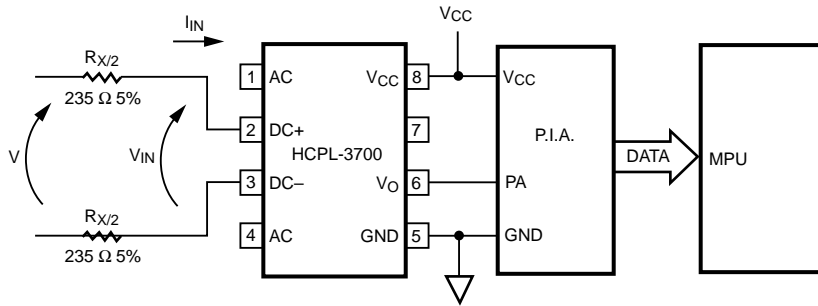
The dc motor monitor function is established to provide an indication that the motor is operating at a minimum desired speed prior to the initiation of another process phase. If the applied voltage,  $V_M$ , is greater than 5 V, it is assumed that the desired speed is obtained. The maximum applied voltage in the system is 10 V. The HCPL-3700 circuit configuration for this dc application is shown in Figure 5.

NOTE: See Appendix for a definition of terms and symbols for this and all other examples.

The following conditions are given for the external voltage threshold level and input requirements of the HCPL-3700:



**Figure 4. Applications of the HCPL-3700 for Interfacing AC and DC Voltages to a Microprocessor**



**Figure 5. Interfacing a DC Voltage to an MPU using the HCPL-3700**

**External Voltage Levels -  $V_M$**

$V_+$  = 5 V dc (50%)  
 $V_{peak}$  = 10 V dc

**HCPL-3700 Input Levels**

$V_{TH+}$  = 3.8 V  
 $V_{TH-}$  = 2.6 V  
 $V_{IHC3}$  = 12 V  
 $I_{TH+}$  = 2.5 mA  
 $I_{TH-}$  = 1.3 mA

For the 5V threshold,  $R_X$  is calculated via the expression:

$$R_X = \frac{V_+ - V_{TH+}}{I_{TH+}} \quad (1)$$

$$= \frac{5V - 3.8 V}{2.5 mA}$$

$R_X = 480 \Omega \quad (470 \Omega \pm 5\%)$

The resultant lower threshold level is formed by using the following expression:

$$V_- = I_{TH-} R_X + V_{TH-} \quad (2)$$

$$= (1.3 mA) 470 \Omega \pm 2.60 V$$

$V_- = 3.21 V$

With the possible unit to unit variations in the input threshold levels as well as  $\pm 5\%$  tolerance variations with  $R_X$ , the variation of  $V_+$  is  $+12.4\%$ ,  $-15\%$  and  $V_-$  varies  $+14\%$ ,  $-23.5\%$ . (NOTE: With a low,

external, voltage threshold level,  $V_+$ , which is comparable in magnitude to the  $V_{TH+}$  voltage threshold level of the optocoupler ( $V_+ \leq 10 V_{TH+}$ ) the tolerance variations are not significantly improved by the use of a 1% precision resistor for  $R_X$ . However, at a large external voltage threshold level compared to  $V_{TH+}$  ( $V_+ > 10 V_{TH+}$ ), the use of a precision 1% resistor for  $R_X$  does reduce the variation of  $V_+$ .)

For simultaneous selection of external upper,  $V_+$ , and lower,  $V_-$ , voltage threshold points a combination of a series and parallel input resistors can be used. Refer to the example on “ac operation with improved threshold control and accuracy” for detailed information.

Calculation of the maximum power dissipation in  $R_X$  is determined by knowing which of the following inequalities is true:

$$\frac{V_+}{V_{PEAK}} > \frac{V_{TH+}}{V_{IHC}} \quad (3)$$

( $V_{IN}$  will not clamp)

$$\frac{V_+}{V_{PEAK}} < \frac{V_{TH+}}{V_{IHC}} \quad (V_{IN} \text{ will clamp}) \quad (4)$$

where  $V_{IHC}$  is the particular input clamp voltage listed on the data sheet.

For this dc application with ac pins (1, 4) open, input voltage clamping will not occur, i.e.,

$$\frac{V_+}{V_{PEAK}} > \frac{V_{TH+}}{V_{IHC3}}$$

$$\frac{5 V}{10 V} > \frac{3.8 V}{12.0 V}$$

Consequently, a conservative value for the maximum power dissipation in  $R_X$  for the unclamped input voltage condition ignoring the input offset voltage is given by:

$$P_{R_X} = \frac{\left[ V_{PEAK} \left( \frac{R_X}{R_X + 1 k\Omega} \right) \right]^2}{R_X} \quad (5)$$

(Unclamped Input)

$$= \frac{\left[ 10V \left( \frac{470 \Omega}{1470 \Omega} \right) \right]^2}{470 \Omega}$$

$P_{R_X} = 21.8 mW$

If  $V_+/V_{peak} < V_{TH+}/V_{IHC}$  was true (clamped input voltage condition), then the formula for the maximum power dissipation in  $R_X$  becomes:

$$P_{R_X} = \frac{(V_{PEAK} - V_{IHC})^2}{R_X} \quad (6)$$

(Clamped Input)

The maximum input current or power must be determined to ensure that it is within the maximum input rating of the HCPL-3700. For the clamped input voltage condition,

$$I_{IN} = \frac{V_{PEAK} - V_{IHC}}{R_X} < I_{IN (MAX)} \quad (7)$$

or

$$P_{IN} = V_{IHC} (I_{IN}) < P_{IN (MAX)} \quad (8)$$

(Clamped condition)

For the unclamped input voltage condition, the maximum input current, or power will not be exceeded, because maximum input current and power will occur only under clamp conditions.

An output load resistance is not needed in this application because the peripheral interface adapter, such as MC6821, has an internal pullup resistor connected to its input.

### Example 2. AC Operation

As shown in Figure 6, an AC application is that of a monitored 115V ac limit switch. AC sensing is commonly used and the HCPL-3700 conveniently provides an internal rectification circuit. With the HCPL-3700 interfacing to the P.I.A., a choice can be made not to filter the ac signal or to filter the ac signal at the input or output of the device. All three conditions will be explored. Simplicity is obtained with no filtering at all, but software detection techniques must be used. Output filtering is a standard method, but may present problems with slow RC rise time of the output waveform when TTL logic is used. Input filtering avoids the RC rise time problem of output filtering, but introduces an extra time delay at the input.

### AC Operation With No Filtering

In this example, a  $V_+$  value of 98V is selected based on a criteria of 60% of  $V_{peak}$ . Monitoring a limit switch for a 60% level of the signal

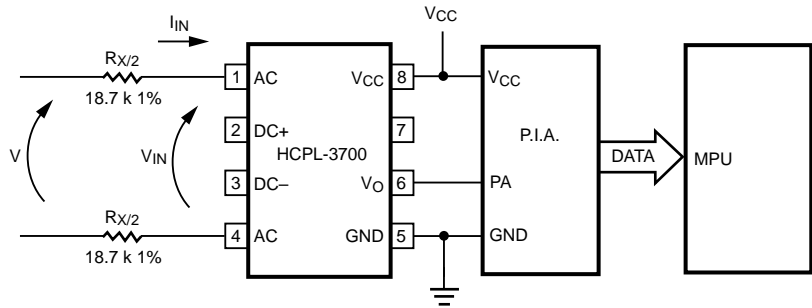


Figure 6. Interfacing an AC Voltage to an MPU using the HCPL-3700.

will give sufficient noise immunity from an open 115V ac line while allowing the HCPL-3700 to turn on under low line voltage conditions of -15% from nominal values when the limit switch is closed.

The value of  $R_X$  for the upper threshold detection level without the filter capacitor, C, across the dc input, can be obtained from the following expression.

$$R_X = \frac{V_+ - V_{TH+}}{I_{TH+}} \quad (9)$$

$$V_{TH+} = 5.1 \text{ V} \quad (\text{ac instantaneous})$$

$$I_{TH+} = 2.5 \text{ mA}$$

$$R_X = \frac{98 \text{ V} - 5.1 \text{ V}}{2.5 \text{ mA}}$$

$$R_X = 37.2 \text{ k}\Omega$$

(use  $R_X/2 = 18.7 \text{ k}\Omega$ , 1% resistor for each input lead)

The resulting lower threshold point is

$$V_- = I_{TH-} R_X + V_{TH-} \quad (10)$$

$$= (1.3 \text{ mA}) 37.4 \text{ k}\Omega + 3.8 \text{ V}$$

$$V_- = 52.4 \text{ V}$$

$$(32\% \text{ of peak input voltage})$$

Figure 7 provides a convenient, graphical choice for the external

series resistor,  $R_X$ , and a particular external threshold voltage  $V_{\pm}$ .

The corresponding  $R_X$  value and output waveform of the HCPL-3700 for a  $V_+ = 98\text{V}$  (60% of peak) is shown in Figure 8.

To determine the time in the high state, refer to Figure 9 and Equation (11).

Due to symmetry of sinusoidal waveform, the high state time is  $t_- + t_+$  where  $t_{\pm}$  is given by:

$$t_{\pm} = \frac{T}{360^\circ} \sin^{-1} \left( \frac{V_{\pm}}{V_{PEAK}} \right) \quad (11)$$

where arc sine is in degrees and T = period of sinusoidal waveform.

In the unfiltered condition, the output waveform of Figure 8 must be used as sensed information. Software can be created in which the

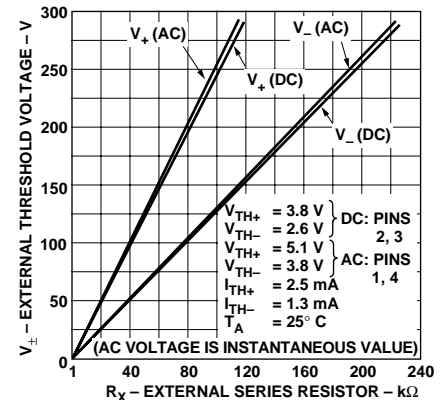
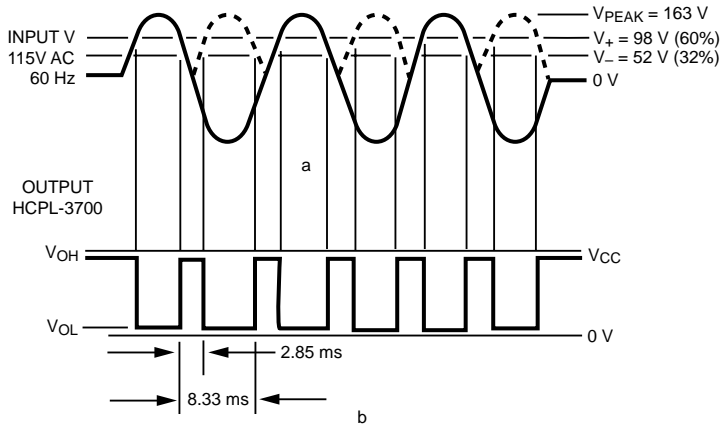
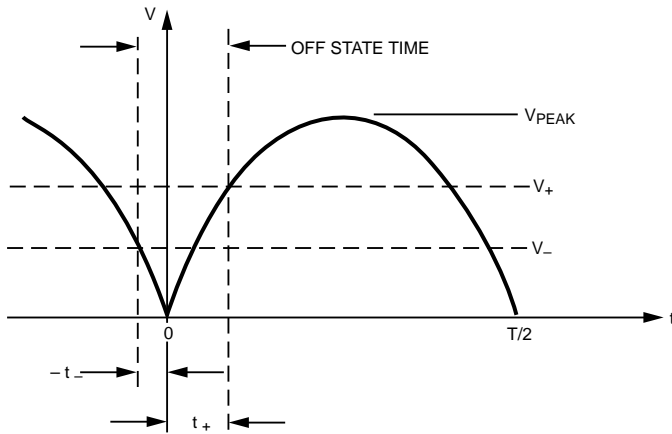


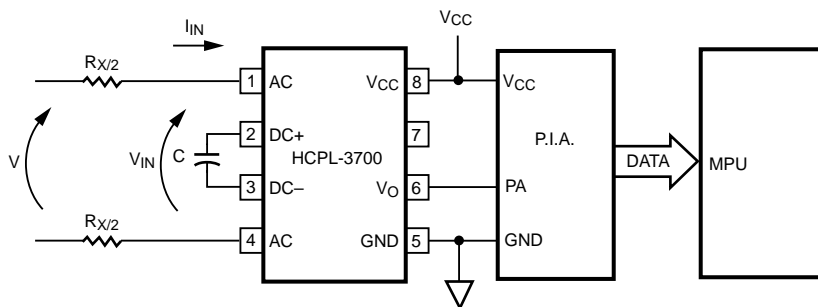
Figure 7. Typical External Threshold Characteristic,  $V_{\pm}$  vs.  $R_X$ .



**Figure 8. Output Waveforms of the HCPL-3700 Design in Figure 7 with no Filtering Applied.**



**Figure 9. Determination of Off/On State Time.**



**Figure 10. Input Filtering with the HCPL-3700.**

microprocessor will examine the waveform from the optocoupler at specific intervals to determine if ac is present or absent at the input to the HCPL-3700. This technique eliminates the problem of filtering, and accompanying delays, but requires more sophisticated software implementation in the microprocessor.

### Input Filtering for AC Operation

A convenient method by which to achieve a continuous output low state in the presence of the applied ac signal is to filter the input dc terminals (pins 2-3) with a capacitance C while the ac signal is applied to the ac input (pins 1-4) of the full wave rectifier bridge. Input filtering allows flexibility in using

the HCPL-3700 output for direct interfacing with TTL or CMOS devices without the slow rise time which would be encountered with output filtering. In addition, the input filter capacitor provides extra transient and contact bounce filtering. Because filtering is done after  $R_X$ , the capacitor working voltage is limited by the  $V_{IHC2}$  clamp voltage rating which is 6.7V peak for ac operation. The disadvantage of input filtering is that this technique introduces time delays at turn on and turn off of the optocoupler due to initial charge/discharge of the input filter capacitor.

The application of ac input filtering is illustrated in Figure 10 and is described in the following example. The ac input conditions are the same as in the previous example of the 115V ac limit switch.

The minimum value of capacitance C to ensure proper ac filtering is determined by the parameters of the optocoupler. At low ac input voltage, the capacitor must charge to at least  $V_{TH+}$  in order to turn on, but must not discharge to  $V_{TH-}$  during the discharge cycle. A conservative estimate for the minimum value of C is given by the following equations.

$$V_{TH+} - V_{TH-} = V_{TH+} e^{-t/\tau}, \quad (12)$$

$$\tau = R_{IN} C_{MIN}$$

where  $R_{IN}$  is the equivalent input resistance of the HCPL-3700.

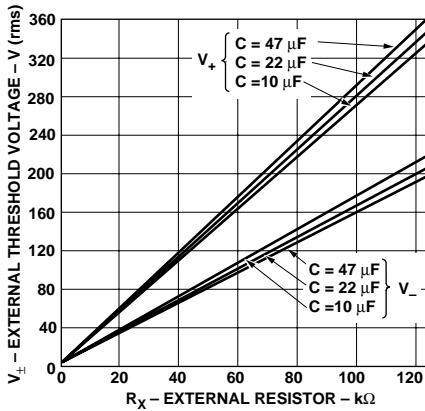
$$C_{MIN} = \frac{t}{R_{IN} \ln \left( \frac{V_{TH+}}{V_{TH+} - V_{TH-}} \right)} \quad (13)$$

with  $R_{IN} = 1k\Omega$ ,  $V_{TH+} = 3.8V$ ,  $V_{TH-} = 2.6V$  and  $t = 8.33ms$  for 60 Hz or  $t = 10ms$  for 50 Hz.

$C_{min} = 7.23 \mu\text{F}$  for 60 Hz

$C_{min} = 8.68 \mu\text{F}$  for 50 Hz

To ensure proper filtering, the recommended value of C should be large enough such that with the tolerance variation, C will always be greater than  $C_{min}$  (C should otherwise be kept as small as possible to minimize the inherent delay times which are encountered with this technique). Since the filter capacitor affects the input impedance, a slightly different value of  $R_X$  is required for the input filtered condition. Figure 11 shows the  $R_X$  versus  $V_{\pm}$  threshold voltage for  $C = 10\mu\text{F}$ ,  $22\mu\text{F}$ , and  $47\mu\text{F}$ . For an application of monitoring a 115V RMS line for 65% of nominal voltage condition (75V RMS), an  $R_X = 26.7\text{k}\Omega \pm 1\%$  with  $C = 10\mu\text{F}$  will yield the desired threshold. The power



**Figure 11. External Threshold Voltage versus  $R_X$  for Applications Using an Input Filter Capacitor C (Figure 10).**

dissipation for  $R_X$  is determined from the clamped condition ( $V_+ / V_{peak} < V_{TH+} / V_{ICH2}$ ) and is 455mW (see Figure 6) which suggests  $R_X/2$  of 1/2 watt resistors for each input lead.

**Example 3. AC Operation with Improved Threshold Control and Accuracy**

Some applications may occur which require threshold level detection at specific upper and lower threshold points. The ability to independently set the upper and lower threshold levels will provide the designer with more flexibility to meet special design criteria. As illustrated in Figure 12, a computer power line is monitored for a power failure condition in order to prevent loss of memory information during power line failure.

In this design, the HCPL-3700 optocoupler monitors the computer power line and the output of the optocoupler is interfaced to a TTL Schmitt trigger gate (7414).

In the earlier ac application of the HCPL-3700 (limit switch example), a single external series resistor,  $R_X$ , was used to determine one of the threshold levels. The other threshold level was determined by the hysteresis of the device, and not the designer. A potential problem of single threshold selection with 115V line applica-

tion would be to determine  $R_X$  for a lower threshold level of 50% of nominal peak input voltage, only to find that the upper threshold level is 90% of peak input voltage. With the possible ac line voltage variations (+10%, -15%), it would be possible that the optocoupler could never reach the upper threshold point with an ac line that is at -15% of nominal value. To give the designer more control over both threshold points, a combination of series resistance,  $R_X$ , and parallel resistance,  $R_P$ , may be used, as shown in Figure 12.

Two equations can be written for the two external threshold level conditions. At the upper threshold point,

$$V_+ = R_X \left( I_{TH+} + \frac{V_{TH+}}{R_P} \right) + V_{TH+} \tag{14}$$

and at the lower threshold point,

$$V_- = R_X \left( I_{TH-} + \frac{V_{TH-}}{R_P} \right) + V_{TH-} \tag{15}$$

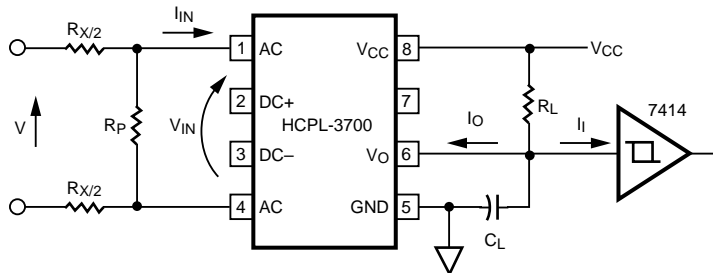
Solving these equations for  $R_X$  and  $R_P$  yield the following expressions:

$$R_X = \frac{V_{TH-} (V_+) - V_{TH+} (V_-)}{I_{TH+} (V_{TH-}) - I_{TH-} (V_{TH+})} \tag{16}$$

$$R_P = \tag{17}$$

$$\frac{V_{TH-} (V_+) - V_{TH+} (V_-)}{I_{TH+} (V_- - V_{TH-}) + I_{TH-} (V_{TH+} - V_+)}$$

Equations (16) and (17) are valid only if the conditions of Equations (18) or (19) are met. The desired external voltage threshold levels,  $V_+$  and  $V_-$ , are established and the values for  $V_{TH\pm}$  and  $I_{TH\pm}$  are found



**Figure 12. An AC Power Line Monitor with Simultaneous Selection of Upper and Lower Threshold Levels and Output Filtering.**

from the data sheet. With the  $V_{TH\pm}$ ,  $I_{TH\pm}$  values, the denominator of  $R_X$ , Equation (16) is checked to see if it is positive or negative. If it is positive, then the following ratios must be met:

$$\frac{V_+}{V_-} \geq \frac{V_{TH+}}{V_{TH-}} \quad \text{and} \quad \frac{V_+ - V_{TH+}}{V_- - V_{TH-}} < \frac{I_{TH+}}{I_{TH-}} \quad (18)$$

Conversely, if the denominator of  $R_X$  Equation (16) is negative, then the following ratios must hold:

$$\frac{V_+}{V_-} \leq \frac{V_{TH+}}{V_{TH-}} \quad \text{and} \quad \frac{V_+ - V_{TH+}}{V_- - V_{TH-}} > \frac{I_{TH+}}{I_{TH-}} \quad (19)$$

Consider that the computer power line is monitored for a 50% line drop condition and a 75% line presence condition. The 115V 60 Hz ac line (163V peak) can vary from 85% (139V) to 110% (179V) of nominal value.

Require:

$V_- = 81.5V$  (50%) - Turnoff threshold

$V_+ = 122.5V$  (75%) - Turn on threshold

Given:

$V_{TH+} = 5.1V$   $I_{TH+} = 2.5mA$

$V_{IHC2} = 6.7V$   $V_{TH-} = 3.8V$

$I_{TH-} = 1.3mA$

Using the Equations (16, 17) for  $R_X$ ,  $R_p$  with the conditions of Equations (18, 19) being met yields

$R_X = 17.4 k\Omega$  use 18 k $\Omega$  5%  
 $R_p = 1.2 k\Omega$  use 1.2 k $\Omega$  5%

To complete the input calculations for maximum input current  $I_{IN}$ , to the device and maximum power

dissipation in  $R_X$  and  $R_p$ , a check must be made to determine if the input voltage will clamp at peak applied voltage. Using Equations (3) and (4) to determine if a clamp or no clamp exists, it is found that the ratios

$$0.75 = \frac{V_+}{V_{PEAK}} \approx \frac{V_{TH+}}{V_{IHC2}} = 0.76$$

indicate that  $V_{IN}$  slightly entered clamp condition. In this application, the operating input current,  $I_{IN}$ , is given approximately by

$$I_{IN} = \frac{V_- - \frac{V_{IHC2}}{\sqrt{2}}}{R_X} - \frac{V_{IHC2}}{\sqrt{2} R_p} < I_{IN (MAX)} \quad (20)$$

$$= \frac{115V - \frac{6.7V}{\sqrt{2}}}{18 k\Omega} - \frac{6.7V}{1.2 k\Omega}$$

$$I_{IN} = 2.18 \text{ mA RMS} < 34.3 \text{ mA}$$

Power dissipation in  $R_X$  is determined from the following equation,

$$P_{RX} = \frac{\left(V - \frac{V_{IHC2}}{\sqrt{2}}\right)^2}{R_X} \quad (21)$$

which yields 0.675W. With the clamp condition existing, the maximum power dissipation for  $R_p$  is 18.7mW which is determined from

$$P_{Rp} = \frac{\left(\frac{V_{IHC2}}{\sqrt{2}}\right)^2}{R_p} \quad (22)$$

### Output Filtering

The advantages of filtering at the output of the HCPL-3700 are that it is a simple method to implement. The output waveform introduces only one additional delay time at turn off condition as opposed to the input filtering method which

introduces additional delay times at both the turn on and turn off conditions due to initial charge or discharge of the input filter capacitor. The disadvantage of output filtering is that the long transition time,  $t_r$ , which is introduced by the output RC filter requires a Schmitt trigger logic gate to buffer the output filter circuit from the subsequent logic circuits to prevent logic chatter problems. The determination of load resistance and capacitance is illustrated in the following text.

The following given values specify the interface conditions:

### HCPL-3700

$V_{OL} = 0.4V$

$I_{OL} = 4.2mA$

$I_{OH} = 100\mu A$  max

$V_{CC} = 5.0V \pm 5\%$

### 7414

$V_{T+ (min)} = 1.5V$   
 $V_{T+ (max)} = 2.0V$  } Schmitt trigger upper threshold level

$I_{IH} = 40\mu A$  max

$I_{IL} = -1.2mA$  max

With the current convention shown in Figure 12, the minimum value of  $R_L$  which ensures that the output transistor remains in saturation is:

$$R_L (MIN) \geq \frac{V_{CC (MAX)} - V_{OL}}{I_{OL} + I_{IL}} \quad (23)$$

$$= \frac{5.25V - 0.4V}{4.2mA - 1.2mA} = 1.62 k\Omega$$



The maximum value for  $R_L$  is calculated allowing for a guardband of 0.4V in  $V_{T+}$  (max) parameter, or  $V_{IH} = V_{T+}(\text{max}) + 0.4V$ .

$$R_L(\text{MAX}) \leq \frac{V_{CC}(\text{MIN}) - V_{IH}}{I_{OL} - I_{IH}} \quad (24)$$

$$= \frac{4.75 \text{ V} - 2.4 \text{ V}}{0.1 \text{ mA} + 0.04 \text{ mA}} = 16.8 \text{ k}\Omega$$

$R_L$  is chosen to be 1650Ω.

$C_L$  can be determined in the following fashion. As illustrated in Figure 8, the output of the optocoupler will be in the high state for a specific amount of time dependent upon the selected  $V_+$  levels. In this example,  $V_+ = 122.5V$  (75%) and  $V_- = 81.5V$  (50%) and allowing for a minimum peak line voltage of 138V (-15%), the high state time (without  $C_L$ ) is from Equation (11), 4.58ms. With the appropriate  $C_L$  value, the output waveform (solid line) shown in Figure 13 is filtered.

The maximum ripple amplitude above  $V_{OL}$  is chosen to be 0.6V; that is,  $V_{OL} + \Delta V_{OL} = 1.0V$ . This gives a 0.5V noise margin before  $V_{T+}(\text{min}) = 1.5V$  is reached. The exponential ripple waveform is caused by the  $C_L$  being charged through  $R_L$  and input resistance,  $R_{INTTL}$ , of TTL gate. An expression for the allowable change in  $V_{OL}$  can be written:

$$\Delta V_{OL} = (V_{OH} - V_{OL}) (1 - e^{-t/\tau}) \quad (25)$$

where  $\tau = R'_L C_L$  with  $R'_L$  equal to parallel combination of  $R_L$  and  $R_{INTTL}$ .

Below  $V_{T+} = 1.5V$  (min),  $R_{INTTL}$  is constant and nominally 6 kΩ. Hence:

$$R'_L = \frac{R_L R_{INTTL}}{R_L + R_{IN}} \quad (26)$$

$$= \frac{(1.65 \text{ k}\Omega) (6 \text{ k}\Omega)}{1.65 \text{ k}\Omega + 6 \text{ k}\Omega}$$

$$R'_L = 1.29 \text{ k}\Omega$$

Solving Equation (25) for  $\tau$  yields

$$\tau = \frac{t}{\ln \left( \frac{V_{OH} - V_{OL}}{V_{OH} - V_{OL} - \Delta V_{OL}} \right)} \quad (27)$$

and substituting previous parameter values and using  $V_{OH} = V_{CC} - (I_{OH} + I_{IH}) R_L$  results in

$$= \frac{4.58 \text{ ms}}{\ln \left( \frac{4.8 \text{ V} - 0.4 \text{ V}}{4.8 \text{ V} - 0.4 \text{ V} - 0.6 \text{ V}} \right)}$$

$$\tau = 31.24 \text{ ms}$$

$C_L$  can be calculated directly,

$$C_L = \frac{\tau}{R'_L} \quad (28)$$

$$= \frac{31.24 \text{ ms}}{1.29 \text{ k}\Omega}$$

$$C_L = 24.2 \mu\text{F} \quad \text{use } 27 \mu\text{F} \pm 10\%$$

$$\text{or } 33 \mu\text{F} \pm 20\%$$

With this value of  $C_L$ , the time the  $R'_L C_L$  filter network takes to reach  $V_{T+}$  of the TTL gate is found as follows.

$$V_{OL} + (V_{OH} - V_{OL})(1 - e^{-t/\tau}) = V_{T+}$$

$$\text{Solving for } t, \quad (29)$$

$$t = \tau \ln \left( \frac{V_{OH} - V_{OL}}{V_{OH} - V_{T+}(\text{MIN})} \right) \quad (30)$$

and substituting  $V_{OH} = 4.8V$ ,  $V_{OL} = 0.4V$ ,  $V_{T+}(\text{min}) = 1.5V$ , and  $\tau = 31.24\text{ms}$  yields

$$t = 9.0\text{ms}$$

This is the delay time that the system takes to respond to the ac line voltage going below the 50% ( $V_-$ ) threshold level. In essence, the response time is slightly more than a half cycle (8.33ms) of 60 Hz ac line with worst case line variation taken into account. This delay time is acceptable for system power line protection. In this example, a complete worst case analysis was not performed. A worst case analysis should be done to ensure proper function of the circuit over variations in line voltage, unit to unit device parameter variations, component tolerances and temperature.

### Threshold Accuracy Improvement

In the above example on output filtering, the two external threshold levels were selected for turn on conditions at  $V_+ = 122.5V$  (75%) and turn off at  $V_- = 81.5V$  (50%). The calculated external resistor values were  $R_X = 17.4 \text{ k}\Omega$  and  $R_p = 1.2 \text{ k}\Omega$ . Using standard 5% resistors of 18 kΩ and 1.2 kΩ respectively, the upper threshold voltage was actually 126.6V nominal.

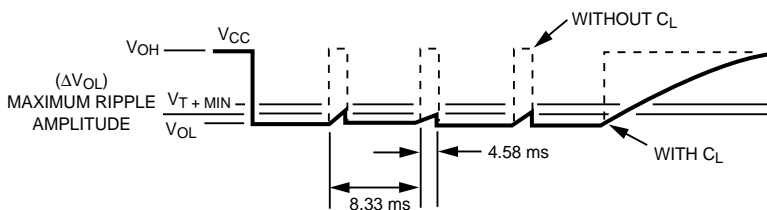
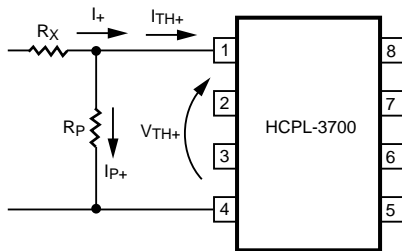


Figure 13. Output Waveforms of the HCPL-3700.

Examination of the worst possible combination of variations of the HCPL-3700 optocoupler  $V_{TH+}$ ,  $I_{TH+}$ , levels from unit to unit, and the  $\pm 5\%$  variations of  $R_X$  and  $R_p$  can result in the  $V_+$  level changing  $+23\%$  to  $-25\%$  from design nominal.

If higher threshold accuracy is desired, it can be accomplished by decreasing the value of  $R_p$  in order to allow  $R_p$  to dominate the input resistance variations of the optocoupler. Using a 1% resistor for  $R_p$  and resistance of sufficiently small magnitude, the  $V_+$  tolerance variations can be significantly improved. The following analysis will allow the designer to obtain nearly optimum threshold accuracy from unit to unit. It should be noted that the HCPL-3700 demonstrates excellent threshold repeatability once the external resistors are adjusted for a particular level and unit. The compromise which is made for the added control on threshold accuracy is that more



**Figure 14. Threshold Accuracy Improvement through the Use of External  $R_X$  and  $R_p$  Resistors.**

input power must be consumed within the  $R_p$ ,  $R_X$  resistors.

In Figure 14, assume the circuit is at the upper threshold point. At constant  $V_{TH+}$ , it is desired to maintain  $I_+$  to within  $\pm 5\%$  variation of nominal value while allowing  $\pm 1\%$  variation in  $I_{p+}$ . With this requirement, Equations (31) and (32) can be written and solved for the magnitude of  $I_{p+}$  which is needed to maintain the desired condition on  $I_+$ .  $I_+$  is the sum of  $I_{p+}$  and  $I_{TH+}$ .

$$\left. \begin{aligned} 1.05 I_+ &= 1.01 I_{p+} + I_{TH+} \text{ (max)} \\ 0.95 I_+ &= 0.99 I_{p+} + I_{TH+} \text{ (min)} \end{aligned} \right\} \text{ at constant } V_{TH+} \quad (31)$$

where

$$I_{TH+} \text{ (max)} = 3.11 \text{ mA}$$

$$I_{TH+} \text{ (min)} = 1.96 \text{ mA}$$

Solving for  $I_{p+}$  yields

$$I_{p+} = 11.2 \text{ mA,}$$

and

$$R_p = \frac{V_{TH+}}{I_{p+}} = \frac{5.1 \text{ V}}{11.2 \text{ mA}} \quad (33)$$

$$R_p = 433 \Omega$$

(use 453  $\Omega$ , 1% resistor)

This new value of  $R_p$  replaces the earlier  $R_p = 1.2 \text{ k}\Omega$ , and the circuit requires a new  $R_X$  value to maintain the same  $V_+$  threshold level.

$$R_X = \frac{V_+ - V_{TH+}}{I_+} \quad (34)$$

$$\begin{aligned} \text{where } I_+ &= I_{p+} + I_{TH+} \\ &= 11.2 \text{ mA} + 2.5 \text{ mA} \\ &= \frac{122.5 \text{ V} - 5.1 \text{ V}}{13.7 \text{ mA}} \end{aligned}$$

$$R_X = 8.57 \text{ k}\Omega$$

(use 8.66  $\text{k}\Omega$ , 1% resistor)

With the possible variation of  $\pm 1\%$  in  $R_p$  and  $R_X$ , as well as unit to unit variations in the optocoupler  $V_{TH+}$ ,  $I_{TH+}$ , the upper threshold level  $V_+$  will vary significantly less than in the 5% resistor design case. The variations in  $V_+$ , which is given by  $V_+ = R_X I_+ + V_{TH+}$ , where  $I_+ = I_{p+} + I_{TH+}$ , are compared in Table 1.

Table 1 illustrates the possible improvements in  $V_+$  tolerance as  $R_X$  and  $R_p$  are adjusted to limit the variation of the external input threshold current,  $I_+$ , to the resistor network and optocoupler. This table is centered at a nominal

**Table 1. Comparison of the  $V_+$  Threshold Accuracy Improvement versus  $R_X$  and  $R_p$  and Power Dissipation for a Nominal  $V_+ = 122.5 \text{ V}$ .**

$R_X$	TOL.	$R_p$	TOL.	$I_+$ Tolerance	$V_+$ Tolerance		Maximum Total Power in $R_X + R_p$ (RMS)
18 $\text{k}\Omega$	5%	1.2 $\text{k}\Omega$	5%	+17.5% -21.2%	+23%	-25%	0.69 W
8.66 $\text{k}\Omega$	1%	453 $\Omega$	1%	$\pm 5\%$	+12.7%	-19.3%	1.45 W
4.32 $\text{k}\Omega$	1%	205 $\Omega$	1%	$\pm 3\%$	+11.2%	-18.9%	2.92 W
2.15 $\text{k}\Omega$	1%	97.5 $\Omega$	1%	$\pm 2\%$	+10.6%	-18.8%	5.89 W

external input threshold voltage of  $V_+ = 122.5V$ . It is the designer's compromise to keep power consumption low, but threshold accuracy high.

NOTE: The above method for selection of  $R_p$  and  $R_x$  can be adapted for applications where larger sense currents (wet sensing) may be appropriate.

**Example 4. Dedicated Lines for Remote Control**

In situations involving a substantial separation between the signal source and the receiving station, it may be desirable to lease a dedicated private line metallic circuit (dc path) for supervisory control of remote equipment. The HCPL-3700 can provide the interface requirements of voltage threshold detection and optical isolation from the metallic line to the remote equipment. This greatly reduces the ex-pense of using a sophisticated modem system over a conventional telephone line.

Figure 15 represents the application of the HCPL-3700 for a line

which is to control tank levels in a water district.

Some comments are needed about dedicated metallic lines. The use of a private metallic line places restrictions upon the designer's signal levels. The line in this example would be used in the interrupted dc mode (duration of each interruption greater than one second), the maximum allowed voltage between any conductor and ground is  $\leq 135$  volts. Maximum current should be limited to 150mA if the cable has compensating inductive coils in it. Balanced operation of the line is strongly recommended to reduce possible cross talk interference as well as to allow larger signal magnitudes to be used. Precaution also should be taken to protect the line and equipment. The line needs to be fused to ensure against equipment failure causing excessive current to flow through telephone company equipment. In addition, protection from damaging transients must be taken via spark gap arrestors and commercial transient suppressors. Details of private line metallic circuits can be found in

the American Telephone and Telegraph Company publication 43401.

In this application, a 48V dc floating power source supplies the signal for the metallic line. The HCPL-3700 upper voltage threshold level is set for  $V_+ = 36V$  (75%). Consequently,  $R_x$  is

$$R_x = \frac{V_+ - V_{TH+}}{I_{TH+}} \quad (35)$$

$$= \frac{36V - 3.8V}{2.5mA}$$

$$= 12.9k\Omega$$

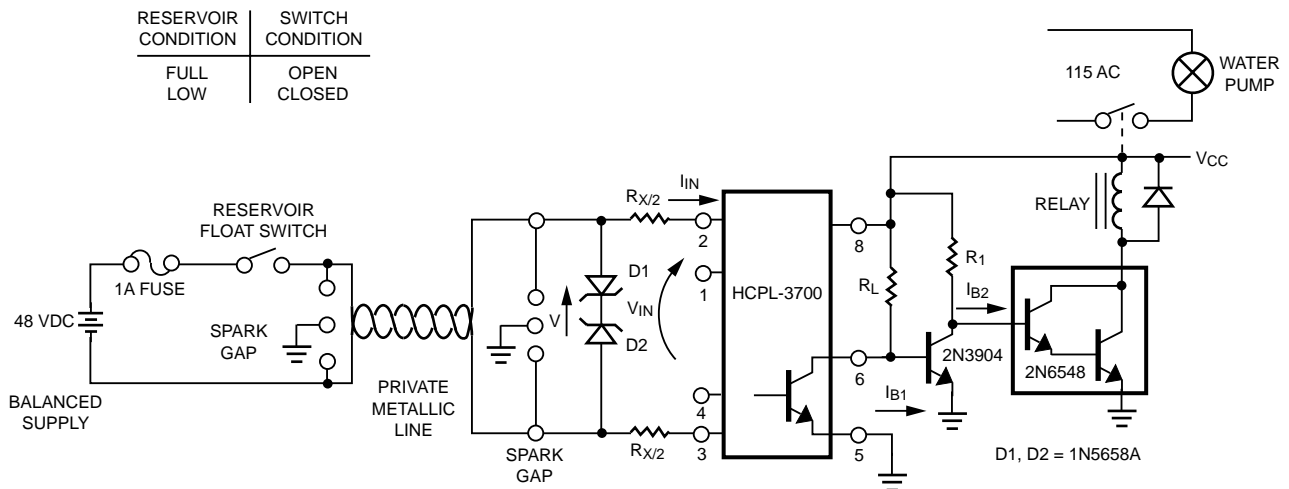
(use  $R_x / 2 = 6.49k\Omega$ , 1% resistor in each input level)

The resulting lower voltage threshold level is

$$V_- = R_x I_{TH-} + V_{TH-} \quad (36)$$

$$= 13k\Omega (1.3mA) + 2.6V$$

$$V_- = 19.5V$$



FLOAT SWITCH AND WATER PUMP ARE REMOTELY LOCATED WITH RESPECT TO EACH OTHER.

**Figure 15. Application of the HCPL-3700 to Private Metallic Telephone Circuits for Remote Control.**

yielding  $V_{HYS} = 16.5V$ . The average induced ac voltage from adjacent power lines is usually less than 10 volts (reference ATT publication 43401) which would not falsely turn on, or off, the HCPL-3700, but could affect conventional optocouplers.

Under normal operation (full reservoir), the optocoupler is off. When the float switch is closed (low reservoir), the optocoupler output ( $V_{OL}$ ) needs inversion, via a transistor, to drive the power Darlington transistor which controls a motor starting relay. The relay applies ac power to the system water pump. With  $V_{CC} 10V$ ,  $I_{B2} = 0.5mA$ ,  $I_{B1} = 0.5mA$ .

$$R_1 = \frac{V_{CC} - 2V_{BE}}{I_{B2}} \quad (37)$$

$$= \frac{10V - 1.4V}{0.5mA}$$

$$R_1 = 17.2 k\Omega$$

$$(R_1 = 18 k\Omega)$$

$$R_L = \frac{V_{CC} - V_{BE}}{I_{B1}} \quad (38)$$

$$= \frac{10V - 0.7V}{0.5mA}$$

$$R_L = 18.6 k\Omega$$

$$(R_L = 18 k\Omega)$$

For this application, the ac inputs could also be used, which would remove any concern about the polarity of the input signal.

### General Protection Considerations for the HCPL-3700

The HCPL-3700 optocoupler combines a unique function of

threshold level detection and optical isolation for interfacing sensed signals from electrically noisy, and potentially harmful, environments. Protection from transients which could damage the threshold detection circuit and LED is provided internally by the Zener diode bridge rectifier and an external series resistor. By examination of Figure 1, it is seen that an input ac voltage clamp condition will occur at a maximum of a Zener diode voltage plus a forward biased diode voltage.

At clamp condition, the bridge diodes limit the applied input voltage at the device and shunt excess input current which could damage the threshold detection circuit or cause excessive stress to the LED.

The HCPL-3700 optocoupler can tolerate significant input current transient conditions. The maximum dc input current into or out of any lead is 50mA. The maximum input surge current is 140 mA for 3ms at 120 Hz pulse repetition rate, and the maximum input transient current is 500mA for 10  $\mu s$  at 120 Hz pulse repetition rate. The use of an external series resistor,  $R_X$ , provides current limiting to the device when a large voltage transient is present. The amplitude of the acceptable voltage transient is directly proportional to the value of  $R_X$ .

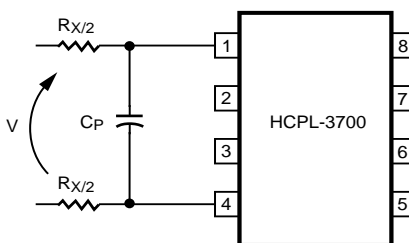


Figure 16.  $R_X C_P$  Transient Filter for the HCPL-3700.

However, in order to protect the HCPL-3700 when the input voltage to the device is clamped, the maximum input current must not be exceeded. An external means by which to enhance transient protection can be seen in Figure 16.

A transient  $R_X C_P$  filter can be formed with  $C_P$  chosen by the designer to provide a sufficiently low break point for the low pass filter to reduce high frequency transients. However, the break point must not be so low as to attenuate the signal frequency. Consider the previous ac application where no filtering was used. In that application,  $R_X = 37.4 k\Omega$ , and if the bandwidth of the transient filter needs to be 600 Hz, then  $C_P$  is:

$$C_P = \frac{1}{2\pi f R_X} \quad (39)$$

$$C_P = 0.0071 \mu F \quad (\text{use } 0.0068 \mu F \text{ capacitor @ } 50V \text{ dc})$$

Should additional protection be needed, a very effective external transient suppression technique is to use a commercial transient suppressor, such as a Transzorb<sup>®</sup>, or metal oxide varistor, MOV<sup>®</sup>, at the input to the resistor network prior to the optocoupler. The Transzorb<sup>®</sup> will provide extremely fast transient response, clamp the input voltage to a definite level, and absorb the transient energy. Selection of a Transzorb<sup>®</sup> is made by ensuring that the reverse stand off voltage is greater than the continuous peak operating voltage level. Transzorbs<sup>®</sup> can be stacked in series or parallel for higher peak power ratings. Depending upon the designer's potential transient problems, a solution may warrant the expense of a commercial suppression device.

### **Thermal Considerations**

Thermal considerations which should be observed with the HCPL-3700 are few. The plastic 8 pin DIP package is designed to be operated over a temperature range of -25°C to 85°C. The absolute maximum ratings are established for a 70°C ambient temperature requiring slight derating to 85°C. In general, if operation of the HCPL-3700 is at ambient temperature of 70°C or less, no heat sinking is required. However, for operation between 70°C and 85°C ambient temperature, the maximum ratings should be derated per the data sheet specifications.

## **Mechanical and Safety Considerations**

### **Mechanical Mounting Considerations**

The HCPL-3700 optocoupler is a standard 8 pin dual-in-line plastic package designed to interface ac or dc power systems to logic systems. This optocoupler can be mounted directly onto a printed circuit board by wave soldering.

### **Electrical Safety Considerations**

Special considerations must be given for printed circuit board lead spacing for different safety agency requirements. Various standards exist with safety agencies (U.L., V.D.E., I.E.C., etc.) and should be checked prior to PC board lay-out. The HCPL-3700 optocoupler component is recognized under the

Component Program of Underwriters Laboratories, Inc. in file number E55361. This file qualifies the component to specific electrical tests to 220V AC operation.

The spacing required for the PC board leads depends upon the potential difference that would be observed on the board. Some standards that could pertain to equipment which would use the HCPL-3700 are UL1244, Electrical and Electronic Measuring and Testing Equipment, ULI092, Process Control Equipment, and IEC348, Electronic Measuring Apparatus. Spacing for the worst case in an uncontrolled environment with a 2000 volt-amperes maximum supplying source rating must be 3.2mm (0.125 inches) for 51 - 250 volts RMS potential difference over a surface (creep-age distance), and 3 mm (0.118 inches) through air (bare wire). These separations are between any uninsulated live part and uninsulated live part of opposite polarity, or uninsulated ground part other than the enclosure or an exposed metal part.

An uncontrolled environment is an environment which has contaminants, chemical vapors, particulates or any substances which would cause corrosion, decrease resistance between PC board traces or, in general, be an unhealthy environment to human beings.

For 0 - 50 volts RMS, the spacing is 1.6mm (0.063 inches) through air or over surfaces.

### **Electrical Connectors**

The HCPL-3700 provides the needed isolation between a power signal environment and a control logic system. However, there exists a physical requirement to actually interconnect these two environments. This interconnection can be accomplished with barrier strips, edge card connectors, and PCB socket connectors which provide the electrical cable/field wire connection to the I/O logic system. These connectors provide for easy removal of the PC board for repair or substitution of boards in the I/O housing and are needed to satisfy the safety agency (U.L., V.D.E., I.E.C.) requirements for spacing and insulation. Connectors are readily available from many commercial manufacturers, such as Connection Inc., Buchanan, etc. The style of connector to choose is dependent upon the application for which the PC board is used. If possible it is wise to choose a style which does not mount to the PC board. This would enable the PC card to be removed without having to dis-connect field wires. The use of connectors which are called "gas tight connectors" provide for good electrical and mechanical reliability by reducing corrosion effects over time.

**Appendix 1. List of Parameters**

V	= Externally Applied Voltage	R <sub>p</sub>	= External Parallel Resistor for Simultaneous Selection/Accuracy Improvement of External Threshold Voltage Levels	V <sub>CC</sub>	= Positive Supply Voltage
V <sub>+</sub>	= External Upper Threshold Voltage Level	I <sub>+</sub>	= Total Input Current at Upper Threshold Level to External Resistor Network (R <sub>x</sub> , R <sub>p</sub> ) and Device	R <sub>IN</sub>	= Input Resistance of HCPL-3700
V <sub>-</sub>	= External Lower Threshold Voltage Level	I <sub>p+</sub>	= Current in R <sub>p</sub> at Upper Threshold Levels	V <sub>T+</sub>	= Schmitt Trigger Upper Threshold Voltage of TTL Gate (7414)
V <sub>IHC1</sub>	= Device* Input Voltage Clamp Level; Low Voltage DC Case	V <sub>peak</sub>	= Peak Externally Applied Voltage	R <sub>L</sub>	= Output Pullup Resistance
V <sub>IHC2</sub>	= Low Voltage AC Case	V <sub>O</sub>	= Output Voltage of Device	C <sub>L</sub>	= Output Filter Capacitance
V <sub>IHC3</sub>	= High Voltage DC Case	V <sub>OL</sub>	= Output Low Voltage of Device	C	= Input Filter Capacitor
I <sub>IN</sub>	= Device Input Current	V <sub>OH</sub>	= Output High Voltage of Device	TH <sub>+</sub>	= Upper Threshold Level
V <sub>IN</sub>	= Device Input Voltage	I <sub>OH</sub>	= Output High Leakage Current of Device	TH <sub>-</sub>	= Lower Threshold Level
V <sub>TH+</sub>	= Device Upper Voltage Threshold Level	I <sub>OL</sub>	= Output Low Sinking Current of Device	P <sub>RX</sub>	= Power Dissipation in R <sub>x</sub>
V <sub>TH-</sub>	= Device Lower Voltage Threshold Level	I <sub>IH</sub>	= Input High Current of Driven Gate	P <sub>IN</sub>	= Power Dissipation in HCPL-3700 Input IC
I <sub>TH+</sub>	= Device Upper Input Current Threshold Level	I <sub>IL</sub>	= Input Low current of Driven Gate	PA	= Input Signal Port to P.I.A.
I <sub>TH-</sub>	= Device Lower Input Current Threshold Level			t <sub>+</sub>	= Turn On Time
R <sub>X</sub>	= External Series Resistor for Selection of External Threshold Level			t <sub>-</sub>	= Turn Off Time
				T	= Period of Waveform
				C <sub>p</sub>	= Similar to R <sub>p</sub>
				*Device	= HCPL-3700



**Agilent Technologies**  
Innovating the HP Way

*[www.semiconductor.agilent.com](http://www.semiconductor.agilent.com)*

Data subject to change.

Copyright © 1999 Agilent Technologies, Inc.

5953-0406 (11/99)

SUNSTAR 商斯达实业集团是集研发、生产、工程、销售、代理经销、技术咨询、信息服务等为一体的高科技企业，是专业高科技电子产品生产厂家，是具有 10 多年历史的专业电子元器件供应商，是中国最早和最大的仓储式连锁规模经营大型综合电子零部件代理分销商之一，是一家专业代理和分销世界各大品牌 IC 芯片和电子元器件的连锁经营综合性国际公司，专业经营进口、国产名厂名牌电子元件，型号、种类齐全。在香港、北京、深圳、上海、西安、成都等全国主要电子市场设有直属分公司和产品展示展销窗口门市部专卖店及代理分销商，已在全国范围内建成强大统一的供货和代理分销网络。我们专业代理经销、开发生产电子元器件、集成电路、传感器、微波光电元器件、工控机/DOC/DOM 电子盘、专用电路、单片机开发、MCU/DSP/ARM/FPGA 软件硬件、二极管、三极管、模块等，是您可靠的一站式现货配套供应商、方案提供商、部件功能模块开发配套商。商斯达实业公司拥有庞大的资料库，有数位毕业于著名高校——有中国电子工业摇篮之称的西安电子科技大学（西军电）并长期从事国防尖端科技研究的高级工程师为您精挑细选、量身订做各种高科技电子元器件，并解决各种技术问题。

微波光电部专业代理经销高频、微波、光纤、光电元器件、组件、部件、模块、整机；电磁兼容元器件、材料、设备；微波 CAD、EDA 软件、开发测试仿真工具；微波、光纤仪器仪表。欢迎国外高科技微波、光纤厂商将优秀产品介绍到中国、共同开拓市场。长期大量现货专业批发高频、微波、卫星、光纤、电视、CATV 器件：晶振、VCO、连接器、PIN 开关、变容二极管、开关二极管、低噪晶体管、功率电阻及电容、放大器、功率管、MMIC、混频器、耦合器、功分器、振荡器、合成器、衰减器、滤波器、隔离器、环行器、移相器、调制解调器；光电子器件和组件：红外发射管、红外接收管、光电开关、光敏管、发光二极管和发光二极管组件、半导体激光二极管和激光器组件、光电探测器和光接收组件、光发射接收模块、光纤激光器和光放大器、光调制器、光开关、DWDM 用光发射和接收器件、用户接入系统光收发器件与模块、光纤连接器、光纤跳线/尾纤、光衰减器、光纤适配器、光隔离器、光耦合器、光环行器、光复用器/转换器；无线收发芯片和模组、蓝牙芯片和模组。

更多产品请看本公司产品专用销售网站：

商斯达微波光电产品网：[HTTP://www.rfoe.net/](http://www.rfoe.net/)

商斯达中国传感器科技信息网：<http://www.sensor-ic.com/>

商斯达工控安防网：<http://www.pc-ps.net/>

商斯达电子元器件网：<http://www.sunstare.com/>

商斯达消费电子产品网：<http://www.icasic.com/>

商斯达实业科技产品网：<http://www.sunstars.cn/> 射频微波光电元器件销售热线：

地址：深圳市福田区福华路福庆街鸿图大厦 1602 室

电话：0755-83396822 83397033 83398585 82884100

传真：0755-83376182 (0) 13823648918 MSN: SUNS8888@hotmail.com

邮编：518033 E-mail:szss20@163.com QQ: 195847376

深圳赛格展销部：深圳华强北路赛格电子市场 2583 号 电话：0755-83665529 25059422

技术支持：0755-83394033 13501568376

欢迎索取免费详细资料、设计指南和光盘；产品凡多，未能尽录，欢迎来电查询。

北京分公司：北京海淀区知春路 132 号中发电子大厦 3097 号

TEL: 010-81159046 82615020 13501189838 FAX: 010-62543996

上海分公司：上海市北京东路 668 号上海赛格电子市场 D125 号

TEL: 021-28311762 56703037 13701955389 FAX: 021-56703037

西安分公司：西安高新开发区 20 所(中国电子科技集团导航技术研究所)

西安劳动南路 88 号电子商城二楼 D23 号

TEL: 029-81022619 13072977981 FAX:029-88789382