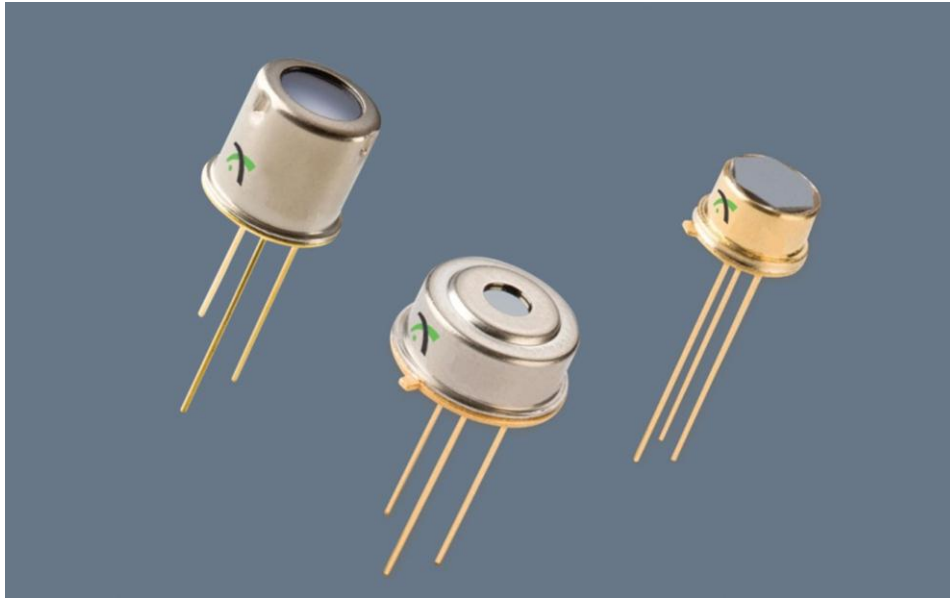


**DATASHEET**  
**IR Sensing Solutions**

## DigiPile™ Family

### Digital Thermopiles



#### Key Features

- More reliable digital design functionality than with analog – all “Digi” models include Thermopile infrared Detector and proprietary digitizing circuit (ADC)
- Reduced PCB space requirements – by up to 20%
- Integrated design - no need for costly additional components like low noise amplifier and associated filters
- High signal to noise ratio based on our new thermopile chip with increased signal strength
- Improved EMI resistance
- Low operating voltage, down to 2.4V
- Low current consumption
- Range of housings and sensing areas to be offered
- Option of model with integrated lens, where a focusing system is particularly useful
- RoHS-compliant

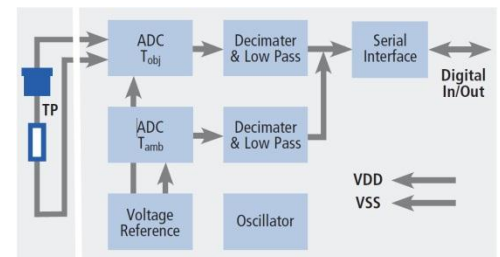
#### Applications

- Thermometry
- Pyrometry
- Non-contact, high-precision temperature sensing

The DigiPile™ is a Thermopile Detector with digital output. It combines a time-proven MEMS-based sensing element with a fully integrated low noise amplifier, A/D converter and integrated ambient temperature sensor. An internal clock and control unit enable the DigiPile to open a dialogue with any outside microprocessor without the need for costly additional components.

Along with the DigiPile’s more reliable digital design functionality, the move from analog to digital provides OEM designers with a number of distinct advantages including reduced PCB space requirements, improved EMI resistance, and need for fewer additional components like low offset/low noise amplifier and associated filters.

The DigiPile is specifically designed for a range of OEM applications including thermometry, pyrometry, and non-contact temperature sensing. The DigiPile will be offered in a range of housings and sensing areas with the first models from Excelitas covering the popular TO-46 and TO-5 metal housings. We are also offering a DigiPile model with a built-in lens, ideally suited to applications like forehead thermometry where a focusing system is desirable.



# DigiPile™ Family

## Digital Thermopiles

### DigiPile Models

| Parameter   | Symbol           | TPIS 1T 1252        | TPS 1T 1254         | TPS 1T 1256 L5.5    | Unit            | Remarks / Conditions   |
|---|------------------|---------------------|---------------------|---------------------|-----------------|--|
| <b>Operating Conditions</b>                       |                  |                     |                     |                     |                 |  |
| Operating Voltage                                 | V <sub>DD</sub>  | 2.4...3.6           | 2.4...3.6           | 2.4...3.6           | V               |  |
| Supply Current                                    | I <sub>DD</sub>  | 11...15             | 11...15             | 11...15             | μA              | V <sub>DD</sub> = 3.3 V  |
| Operating Temperature                             | T <sub>o</sub>   | -20...70            | -20...70            | -20...70            | °C              | <sup>1</sup>   |
| Storage Temperature                               | T <sub>s</sub>   | -40...100           | -40...100           | -40...100           | °C              |  |
| <b>Thermopile Characteristics</b>                 |                  |                     |                     |                     |                 |  |
| Sensitive Area                                    | A                | 0.51 x 0.51         | 0.51 x 0.51         | 0.51 x 0.51         | mm <sup>2</sup> |  |
| Sensitivity                                       | S <sub>40</sub>  | 290 <sup>2</sup>    | 150 <sup>2</sup>    | 67 <sup>3</sup>     | counts/K        | T <sub>obj</sub> = 313K = 40°C, T <sub>amb</sub> = 298K = 25°C   |
| Sensitivity                                       | S <sub>100</sub> | 400 <sup>2</sup>    | 200 <sup>2</sup>    | 85 <sup>3</sup>     |                 | T <sub>obj</sub> = 373K = 100°C, T <sub>amb</sub> = 298K = 25°C  |
| Noise   |                  | 8                   | 8                   | 8                   | counts          | T <sub>obj</sub> = 313K (=40°C), T <sub>amb</sub> = 298K (=25°C) |
| Time Constant                                     | τ                | 45                  | 45                  | 45                  | ms              |  |
| <b>Ambient Temperature sensor Characteristics</b> |                  |                     |                     |                     |                 |  |
| Sensitivity of T <sub>amb</sub>                   |                  | 90                  | 90                  | 90                  | counts/K        | Linear for T <sub>amb</sub> from 0°C to 90°C                     |
| Count @ T <sub>amb</sub> = 25°C                   |                  | 7800                | 7800                | 7800                | counts          |  |
| <b>Optical Characteristics</b>                    |                  |                     |                     |                     |                 |  |
| Field of View                                     |                  | 84                  | 56                  | 5                   | Degree          | At 50% intensity points  |
| Optical Axis                                      |                  | 0 +/- 10            | 0 +/- 10            | 0 +/- 2             | Degree          |  |
| Average Filter Transmittance                      | T <sub>A</sub>   | >75                 | >75                 | 50                  | %               | Wavelength Range from 7.5 μm to 13.5 μm                          |
| Cut on Wavelength                                 | λ (5 %)          | 5.5                 | 5.5                 | -                   | μm              | At 25°C  |
| <b>Electrical Characteristics</b>                 |                  |                     |                     |                     |                 |  |
| ADC Resolution T <sub>obj</sub>                   |                  |                     | 17                  |                     | Bits            | Max Count = 2 <sup>17</sup>                                      |
| ADC Resolution T <sub>amb</sub>                   |                  |                     | 14                  |                     | Bits            | Max Count = 2 <sup>14</sup>                                      |
| ADC Sensitivity of T <sub>obj</sub>               |                  | 0.7...0.9           | 0.7...0.9           | 0.7...0.9           | μV/count        |  |
| ADC Offset T <sub>obj</sub>                       |                  | 64500               | 64500               | 64500               | counts          |  |
| Input Low Voltage                                 | V <sub>IL</sub>  | 0.2 V <sub>DD</sub> | 0.2 V <sub>DD</sub> | 0.2 V <sub>DD</sub> | V               |  |
| Input High Voltage                                | V <sub>IH</sub>  | 0.8 V <sub>DD</sub> | 0.8 V <sub>DD</sub> | 0.8 V <sub>DD</sub> | V               |  |
| Pull Down Current                                 |                  | 200                 | 200                 | 200                 | μA              | Direct link pin to V <sub>DD</sub>                               |
| Pull Up Current                                   |                  | 130                 | 130                 | 130                 | μA              | Direct link pin to V <sub>SS</sub>                               |
| LPF Cut-Off Frequency                             |                  | 8                   | 8                   | 8                   | Hz              |  |

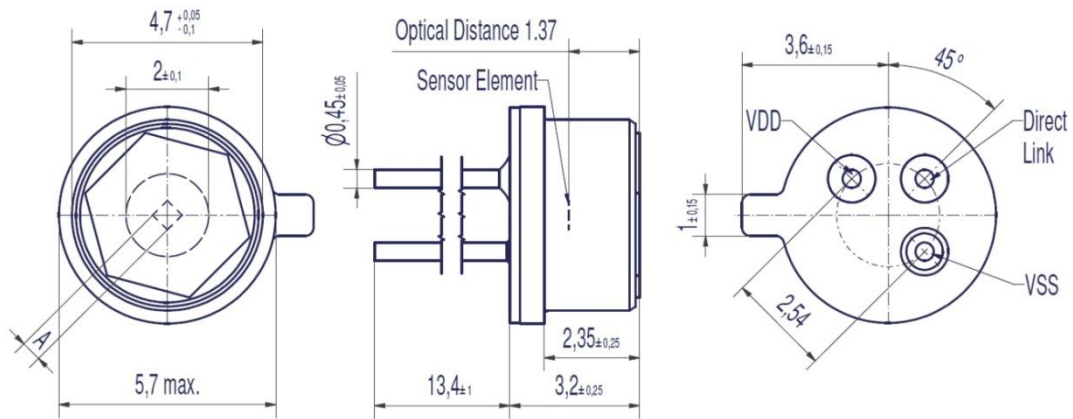
<sup>1</sup>The electrical parameters may vary from specified values accordance with their temperature dependence.

<sup>2</sup> With standard filter (LWP, cut-on 5.5 μm)

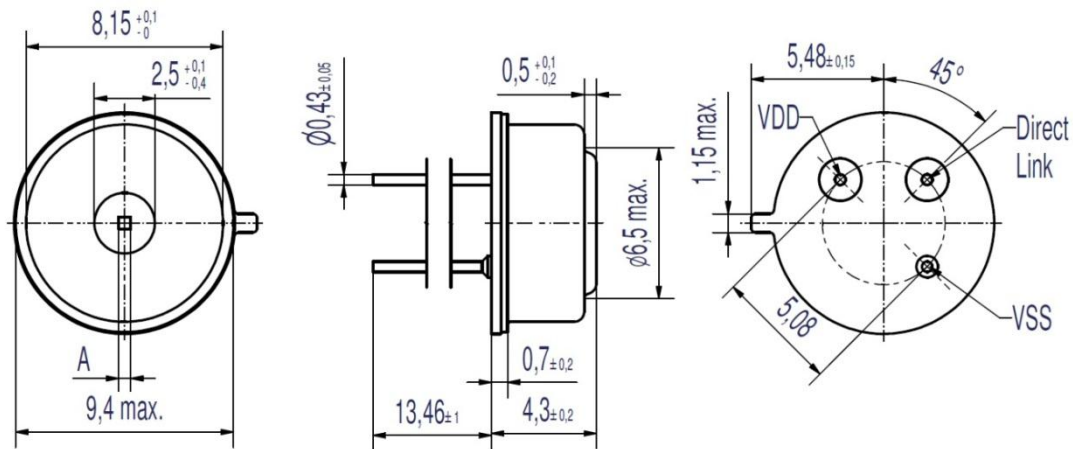
<sup>3</sup> Uncoated lens

**Physical Configuration**

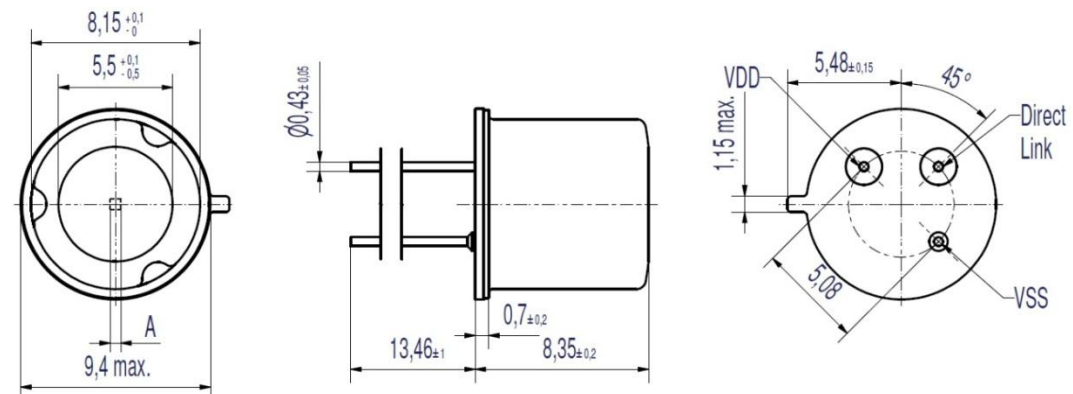
**TPIS 1T 1252**



**TPS 1T 1254**



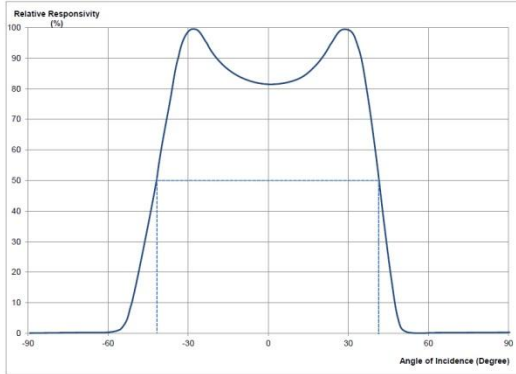
**TPS 1T 1256**



# DigiPile™ Family

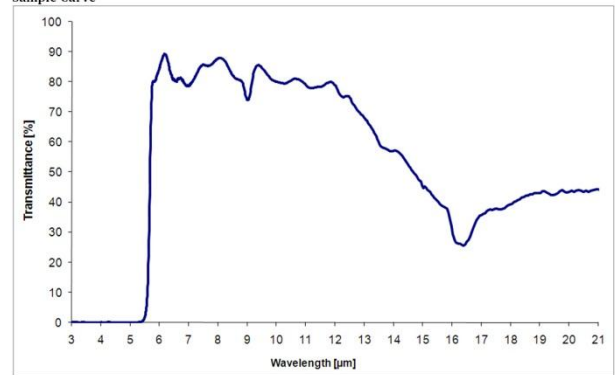
## Digital Thermopiles

### TPiS 1T 1252

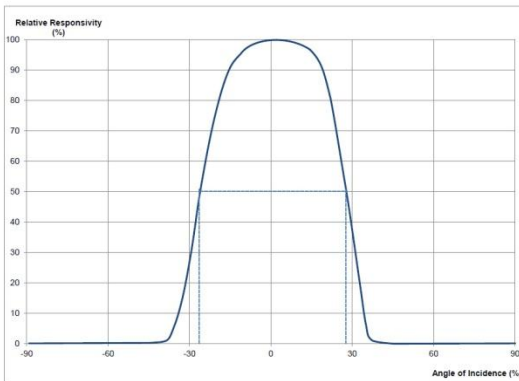


| Filter Identifier  |                       |
|--|-----------------------|
| Cut-on wavelength (CWL)  | 5.5 $\mu\text{m}$     |
| Cut-on tolerance range   | $\pm 0.3 \mu\text{m}$ |
| Average Transmittance from 7.5 $\mu\text{m}$ to 13.5 $\mu\text{m}$ | > 70 %                |
| Average Transmittance from visual to 5 $\mu\text{m}$               | < 0.5 %               |
| Substrate material   | Silicon               |

Sample Curve

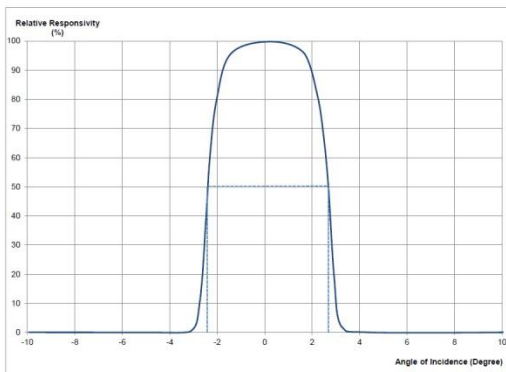


### TPS 1T 1254

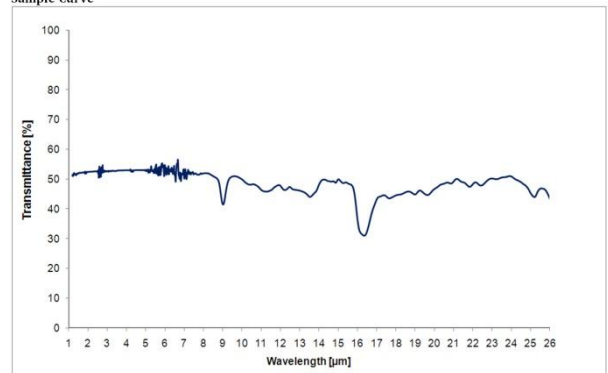


| Filter Identifier  | G12               |
|--------------------|-------------------|
| Substrate material | Silicon, uncoated |

### TPS 1T 1256



Sample Curve



**Excelitas Technologies**  
22001 Dumberry Road  
Vaudreuil-Dorion, Quebec  
Canada J7V 8P7  
Telephone: (+1)  
450.424.3300  
Toll-free: (+1) 800.775.6786  
Fax: (+1) 450.424.3345  
detection@excelitas.com

**European Headquarters**  
**Excelitas Technologies**  
**GmbH & Co. KG**  
Wenzel-Jaksch-Str. 31  
D-65199 Wiesbaden  
Germany  
Telephone: (+49) 611 492 430  
Fax: (+49) 611 492 165

**Asia Headquarters**  
**Excelitas Technologies**  
Bldg. 4, Lane 67, Li Bing Rd  
Zhangjiang Hi-Tech Park,  
Shanghai 201203, PRC  
Telephone: + 86 (21)  
38769510  
Fax: +86 (21) 50791316

**EXCELITAS**  
TECHNOLOGIES

For a complete listing of our global offices, visit [www.excelitas.com/ContactUs](http://www.excelitas.com/ContactUs)

© 2011 Excelitas Technologies Corp. All rights reserved. The Excelitas logo and design are registered trademarks of Excelitas Technologies Corp. All other trademarks not owned by Excelitas Technologies or its subsidiaries that are depicted herein are the property of their respective owners. Excelitas reserves the right to change this document at any time without notice and disclaims liability for editorial, pictorial or typographical errors.