

Application Note

SA40111 – Ultra-Dual Signal Conditioner Communication Protocol (RS232)

This Application Note details the communication protocol for the **SA40111 Ultra-Dual Signal Conditioner**. Please see the Product Data Sheet for general specifications and input/output connections.

Communication Protocol

Baudrate19200
Data width8 bits
Paritynone
Flow controlnone
Stop bit1

Commands

Commands can be sent in either lower or upper case.

- a: Sleep mode**save 40% of power, send any character to exit sleep mode
- b: DAC input**cycle DAC input between EEPROM and sensors
- c: X axis**read X axis, see m for format
- d: Y axis**read Y axis, see m for format
- e: Temperature**read temp in 10s of degree C (i.e. 28.4 deg C = 284)
- f: Both axis**read X and Y axis
- g: Correction**turn on/off linearity correction and offset
- h: Write address**write DDD at address AAA, address & data are in decimal format
- i: Read address**read address AAA, address & data are in decimal format
- j:**reserved
- k: Start/Stop loop**loop last channel/channels (k will stop the loop)
- l: Reset memory**reset memory; to use, memory location 9 must be enabled, returns D if disabled, G if updated or E if error
- m: Output format**cycle output format from ADC counts to angle in degrees
- n:**reserved
- p: Update pots**.....update X and Y gain pots with content of memory locations 187 and 188
- s:**.....reserved
- r:**reserved
- t:**reserved
- u:**reserved
- v : Software version**...show current firmware version
- x: CPU reset** reset/restart the CPU, it is required when the temp. correction is modified

Note: All other inputs will result in return of the characters sent and carriage return, line feed. All outputs from the module are terminated with carriage return, line feed.

EEPROM configuration

Note: Offsets in two's complement, values should be within +/- 10,000

- 00 = Reserved
- 01 = Offset low byte X axis
- 02 = Offset high byte X axis
- 03 = Offset low byte Y axis
- 04 = Offset high byte Y axis
- 05 = Spare
- 06 = Spare



SPECTRON SYSTEMS TECHNOLOGY INC.

595 OLD WILLETS PATH
HAUPPAUGE NY 11788
PHONE: 631 582-5600
FAX: 631 582-5671

www.spectronsensors.com



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(cont'd)

07 = Scale Factor low (used when the m command is issued) (ADC counts ÷ Scale factor)

08 = Scale Factor high (used when the m command is issued)

09 = Config 1

bit 0-3 If 0 then power is 3 volts if 5 then power is 5 volts

bit 4 If set the memory initialization is locked

bit 5 If set when the unit starts the correction will be on

bit 6 If set when the unit starts it will send the angle in degrees

bit 7 If set use memory 183-184 for DAC X and 185-186 for DAC Y

11 = Reserved

12 = Reserved

13 = Start linearization look up table

124 = End look up table

125 = Start temperature correction, first word is slope, second word is offset, slope normalized to 4096

	ch0	ch1
125	Cold Slope	
127	Cold Offset	
129	Hot Slope	
131	Hot Offset	
133		Cold Slope
135		Cold Offset
137		Hot Slope
139		Hot Offset

169 = End temperature correction table

170-180 = Spares for customer

182 = Config 2

bit 0 Enable DAC

bit 1 Enable temperature correction

bit 2 Turn on the output temperature in binary

bit 3 Setup dual axis sensor needs reset after change

183 = DAC X low byte

184 = DAC X high byte

185 = DAC Y low byte

186 = DAC Y high byte

187 = Pot X

188 = Pot Y

189 = Serial number low byte

190 = Serial number high byte

191-198 = Reserved

199 = Low byte scale factor Y

200 = High byte scale factor Y

201 = Setup gain for X and Y axis X b0 -> b3 Y b4 -> b7

b7/b3	b6/b2	b5/b1	b4/b0	
0	0	0	0	gain 1
0	0	0	1	gain 2
0	0	1	0	gain 4
0	0	1	1	gain 8

202 = Temperature offset low byte (works only for Deg C)

203 = Temperature offset high byte

All the outputs from the module are terminated with LF and CR



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