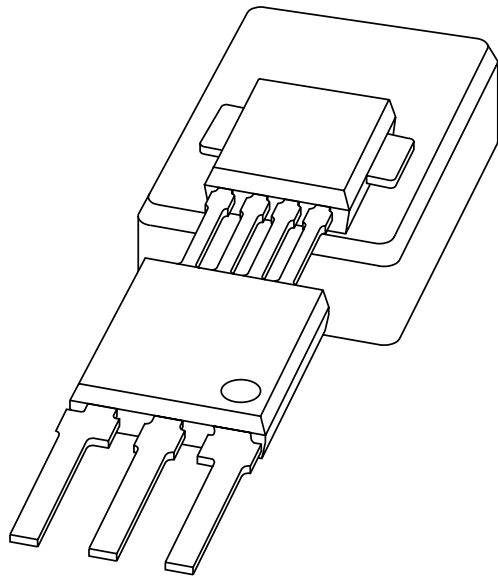


# DATA SHEET



**KMI16/1**

**Integrated rotational speed sensor**

Preliminary specification  
File under Discrete Semiconductors, SC17

1998 May 15

# Integrated rotational speed sensor

KMI16/1

## FEATURES

- Open collector output signal
- Zero speed capability
- Wide air gap
- Wide temperature range
- Insensitive to vibration
- EMC resistant.

## DESCRIPTION

The KMI16/1 sensor detects rotational speed of ferrous gear wheels and reference marks. The sensor consists of a magnetoresistive sensor element, a signal conditioning integrated circuit in bipolar technology and a magnetized ferrite magnet. The frequency of the digital current output signal is proportional to the rotational speed of a gear wheel.

<b>CAUTION</b>
Do not press two or more products together against their magnetic forces.

## PINNING

PIN	DESCRIPTION
1	$V_{CC}$
2	$V_{out}$
3	GND

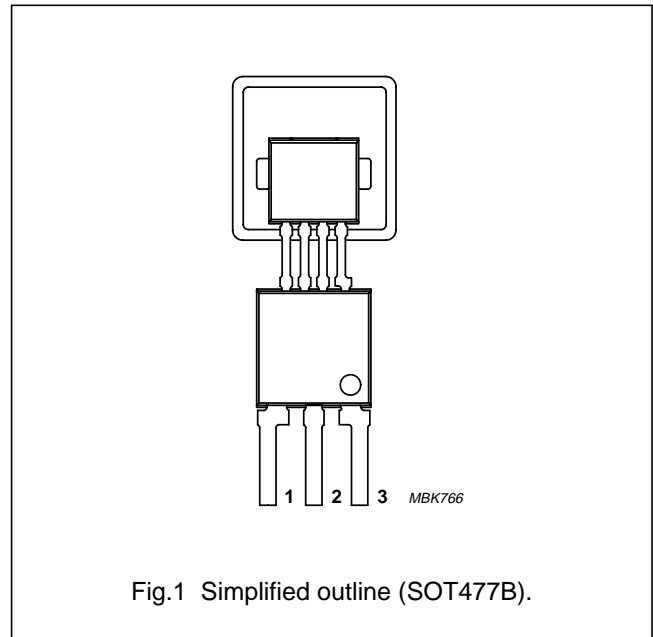


Fig.1 Simplified outline (SOT477B).

## QUICK REFERENCE DATA

SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
$V_{CC}$	DC supply voltage		4.5	12	16.5	V
$V_{out (low)}$	remaining open collector voltage		–	–	0.5	V
$I_{CC}$	DC supply current		6.5	10	12	mA
$d_{max}$	maximum sensing distance	target wheel $m = 2$ mm	–	2	–	mm
$f_t$	operating tooth frequency		0	–	25000	Hz
$T_{amb}$	ambient operating temperature		–40	–	+150	°C

## Integrated rotational speed sensor

KMI16/1

**LIMITING VALUES**

In accordance with Absolute Maximum Rating System (IEC 134).

SYMBOL	PARAMETER	CONDITIONS	MIN.	MAX.	UNIT
$V_{CC}$	DC supply voltage	$T_{amb} = -40$ to $+150$ °C; $I_{out (low)} = 20$ mA	–	16	V
$V_{out}$	output voltage		–0.5	+10	V
$T_{stg}$	storage temperature		–40	+150	°C
$T_{amb}$	ambient operating temperature		–40	+150	°C
$T_{sld}$	soldering temperature	$t \leq 10$ s	–	260	°C

**CHARACTERISTICS**

$T_{amb} = 25$  °C;  $V_{CC} = 12$  V;  $d = 1.9$  mm;  $f_t = 2$  kHz; test circuit: see Fig.5; sensor positioning: see Fig.11; gear wheel: module 2 mm; material 1.0715; see Fig.6; unless otherwise specified.

SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
$V_{out (low)}$	remaining open collector voltage	$I_{out (low)} = 10$ mA	–	–	0.5	V
		$I_{out (low)} = 20$ mA	–	–	1	V
$t_r$	output signal rise time	10 to 90% value	–	11.5	–	µs
$t_f$	output signal fall time	10 to 90% value	–	0.3	–	µs
$t_d$	switching delay time	between stimulation pulse (generated by a coil) and output signal	–	1	–	µs
$f_t$	operating tooth frequency	for both rotation directions	0	–	25000	Hz
$d_{min}$	minimum sensing distance	target wheel $m = 2$ mm; see Fig.11; and note 1	–	0.3	–	mm
$d_{max}$	maximum sensing distance	target wheel $m = 2$ mm; see Fig.11; and note 1	–	2	–	mm
$\delta$	duty cycle		30	50	70	%

**Note**

1. High rotational speeds of wheels reduce the sensing distance due to eddy current effects (see Fig.13).

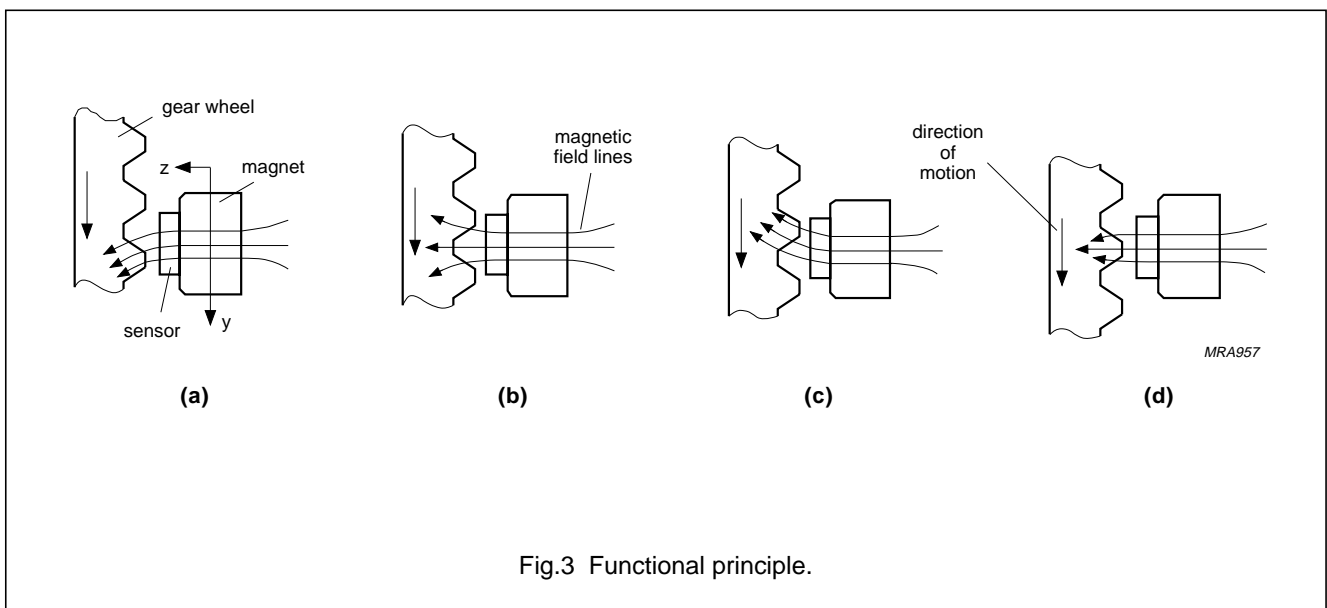
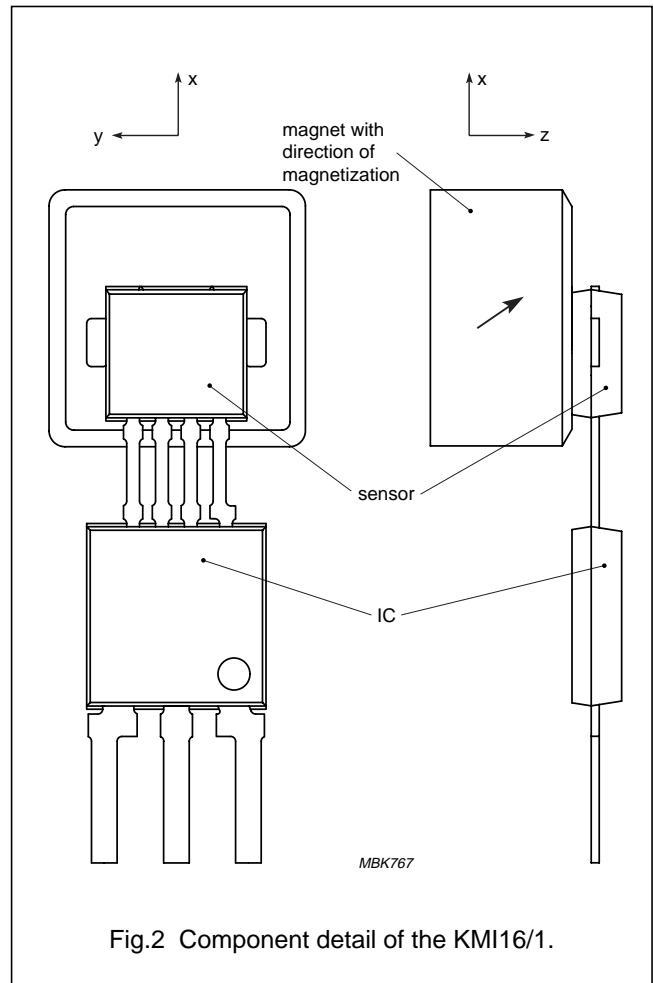
# Integrated rotational speed sensor

# KMI16/1

## FUNCTIONAL DESCRIPTION

The KMI16/1 sensor is sensitive to the motion of ferrous gear wheels or reference marks. The functional principle is shown in Fig.3. Due to the effect of flux bending, the different directions of magnetic field lines in the magneto-resistive sensor element will cause an electrical signal. Because of the chosen sensor orientation and the direction of ferrite magnetization, the KMI16/1 is sensitive to movement in the 'y' direction in front of the sensor only (see Fig.2).

The magneto-resistive sensor element signal is amplified, temperature compensated and passed to a Schmitt trigger in the conditioning integrated circuit (Fig 4). The digital output signal level is independent of the sensing distance within the measuring range (Fig.10). A (3-wire) output current enables safe transfer of the sensor signal to the detecting circuit (see Fig.5). The integrated circuit housing is separated from the sensor element housing to optimize the sensor behaviour at high temperatures.



# Integrated rotational speed sensor

KMI16/1

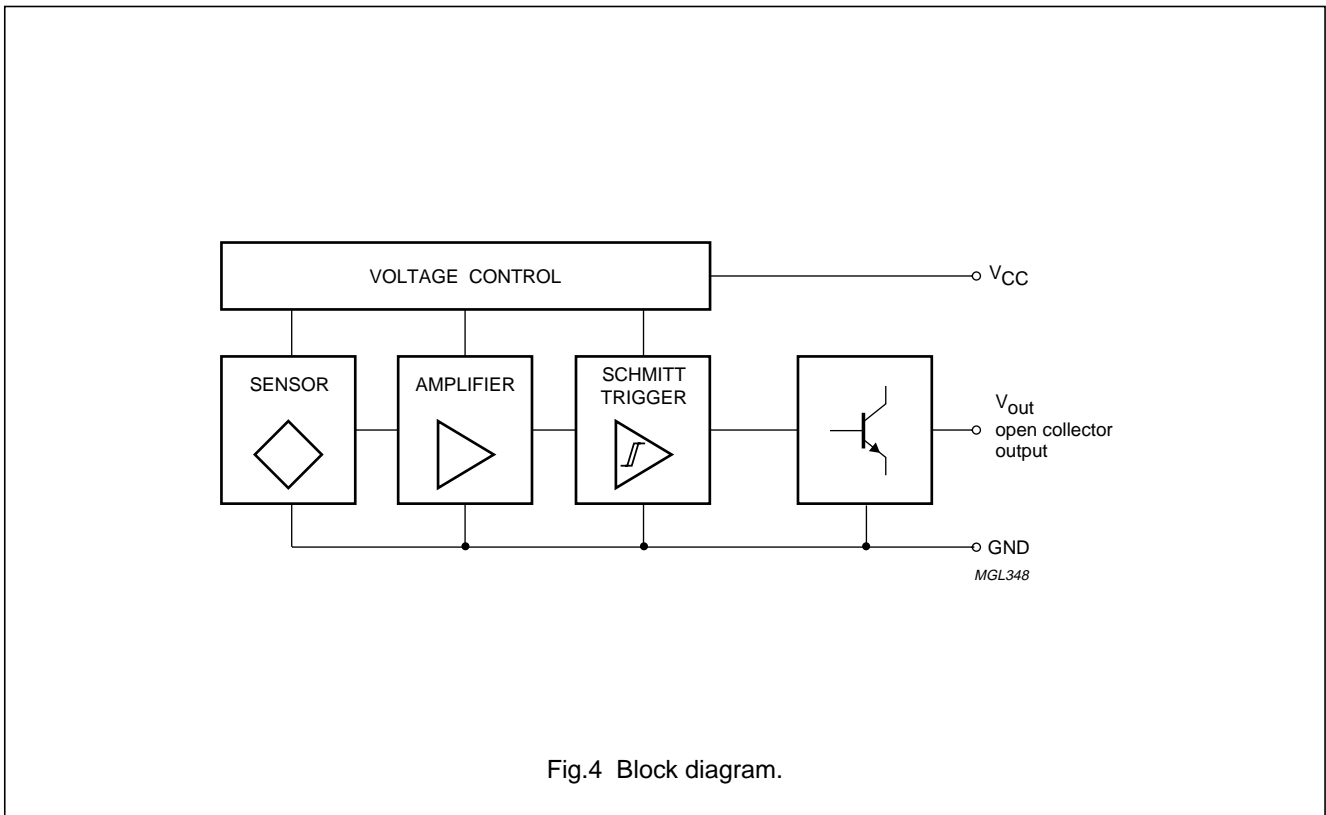


Fig.4 Block diagram.

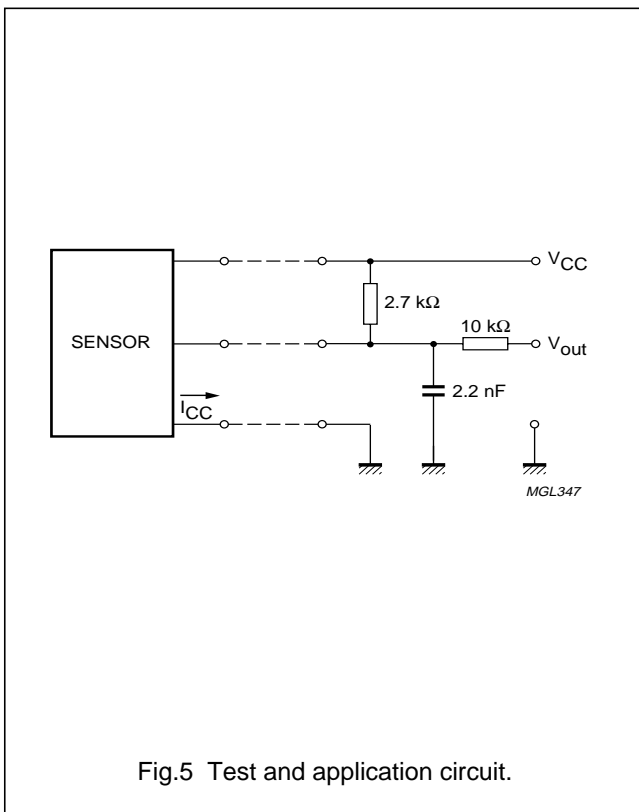


Fig.5 Test and application circuit.

Integrated rotational speed sensor

KMI16/1

**APPLICATION INFORMATION**

**Mounting conditions**

The recommended sensor position in front of a gear wheel is shown in Fig.11. The distance 'd' is measured between the sensor front and the tip of a gear wheel tooth. The KMI16/1 senses ferrous indicators like gear wheels in the ± y direction only (no rotational symmetry of the sensor); see Fig.2. The effect of incorrect mounting positions on sensing distance is shown in Figs 7, 8 and 9. The symmetrical reference axis of the sensor corresponds to the axis of the ferrite magnet.

**Environmental conditions**

Due to eddy current effects the sensing distance depends on the tooth frequency (Fig.13). The influence of gear wheel module on the sensing distance is shown in Fig.12.

**Gear Wheel Dimensions**

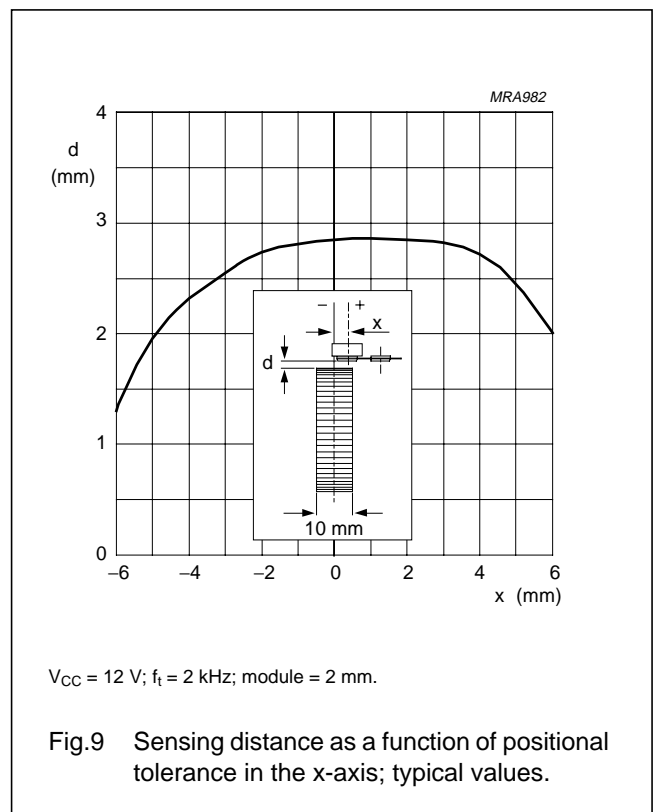
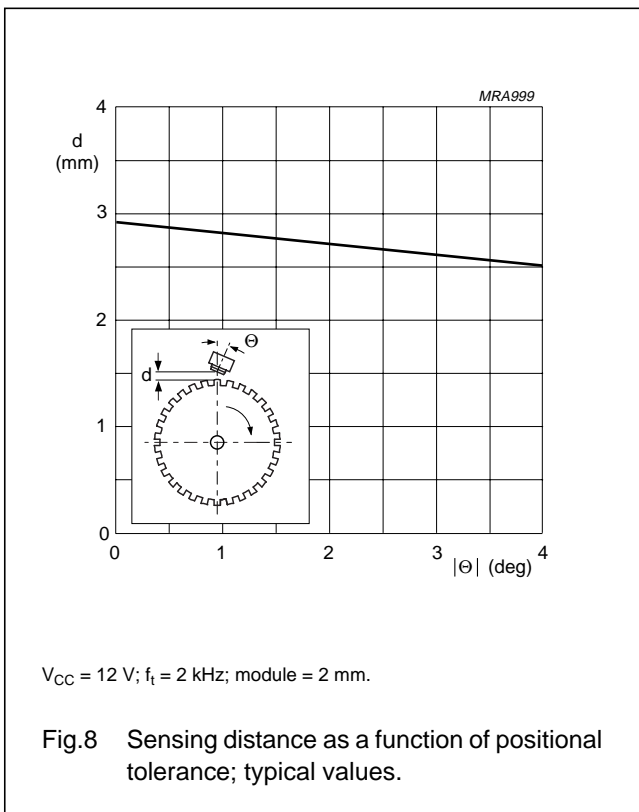
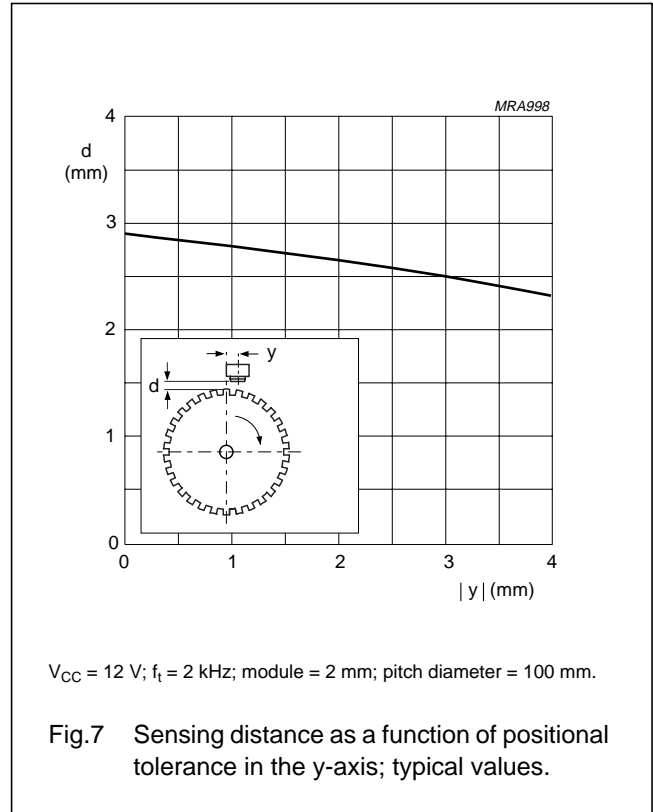
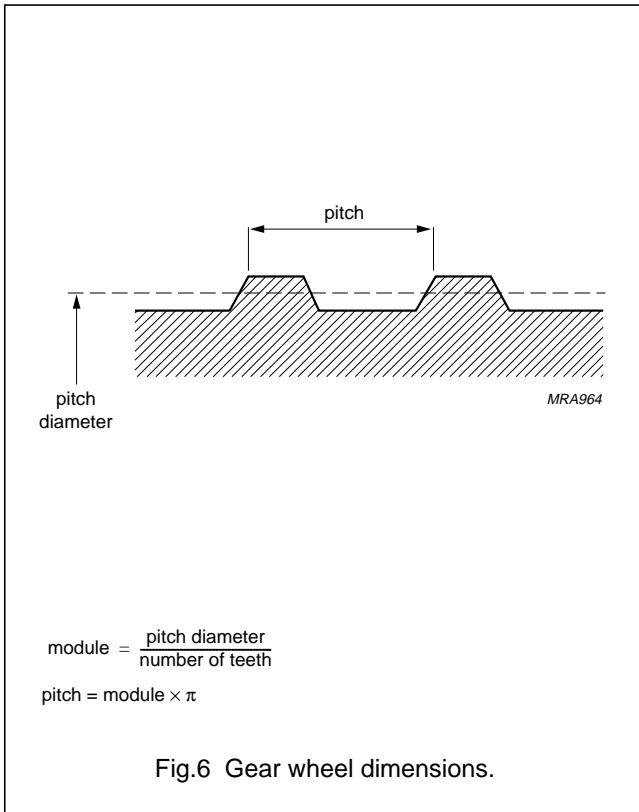
SYMBOL	DESCRIPTION	UNIT
<b>German DIN</b>		
z	number of teeth	
d	diameter	mm
m	module $m = d/z$	mm
p	pitch $p = \pi \times m$	mm
<b>ASA; note 1</b>		
PD	pitch diameter (d in inch)	inch
DP	diametric pitch $DP = z/PD$	inch <sup>-1</sup>
CP	circular pitch $CP = \pi/DP$	inch

**Note**

1. For conversion from ASA to DIN:  $m = 25.4 \text{ mm}/DP$ ;  $p = 25.4 \text{ mm} \times CP$ .

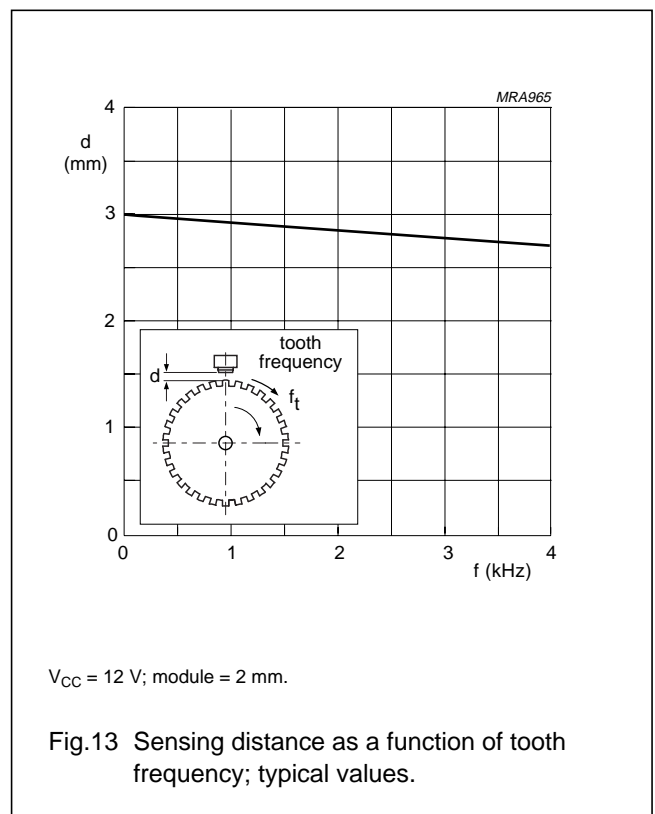
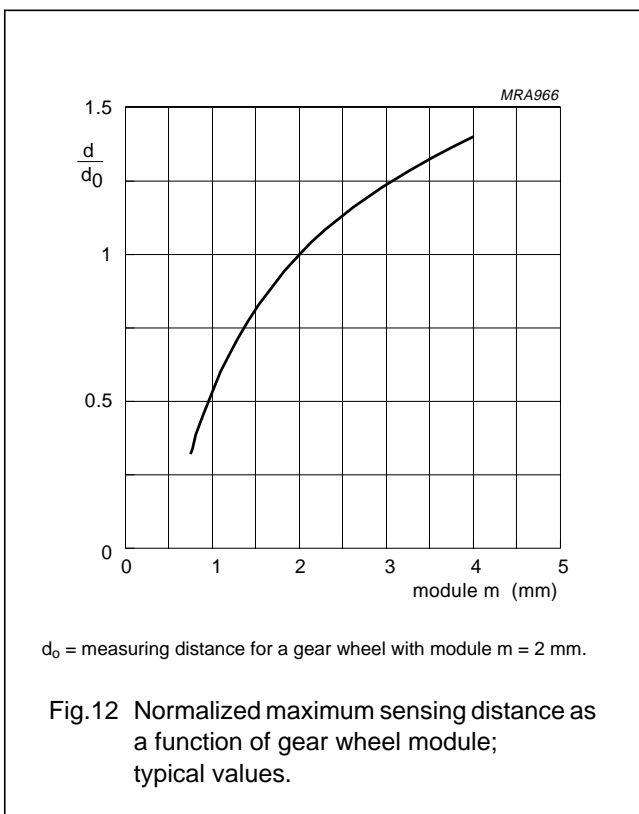
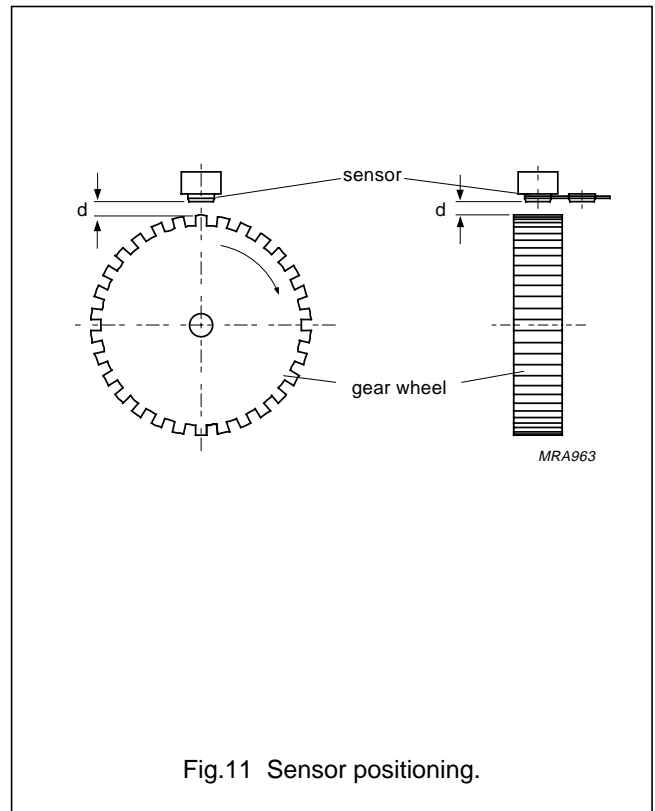
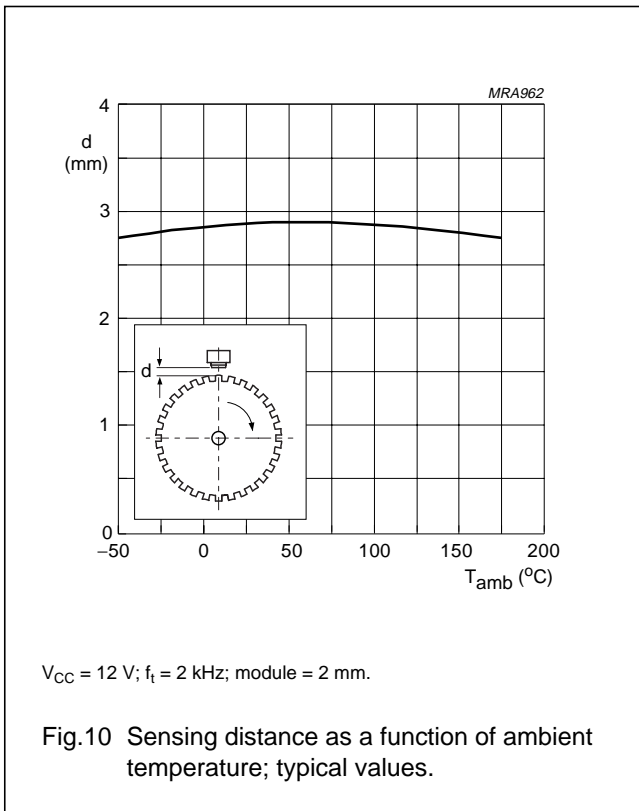
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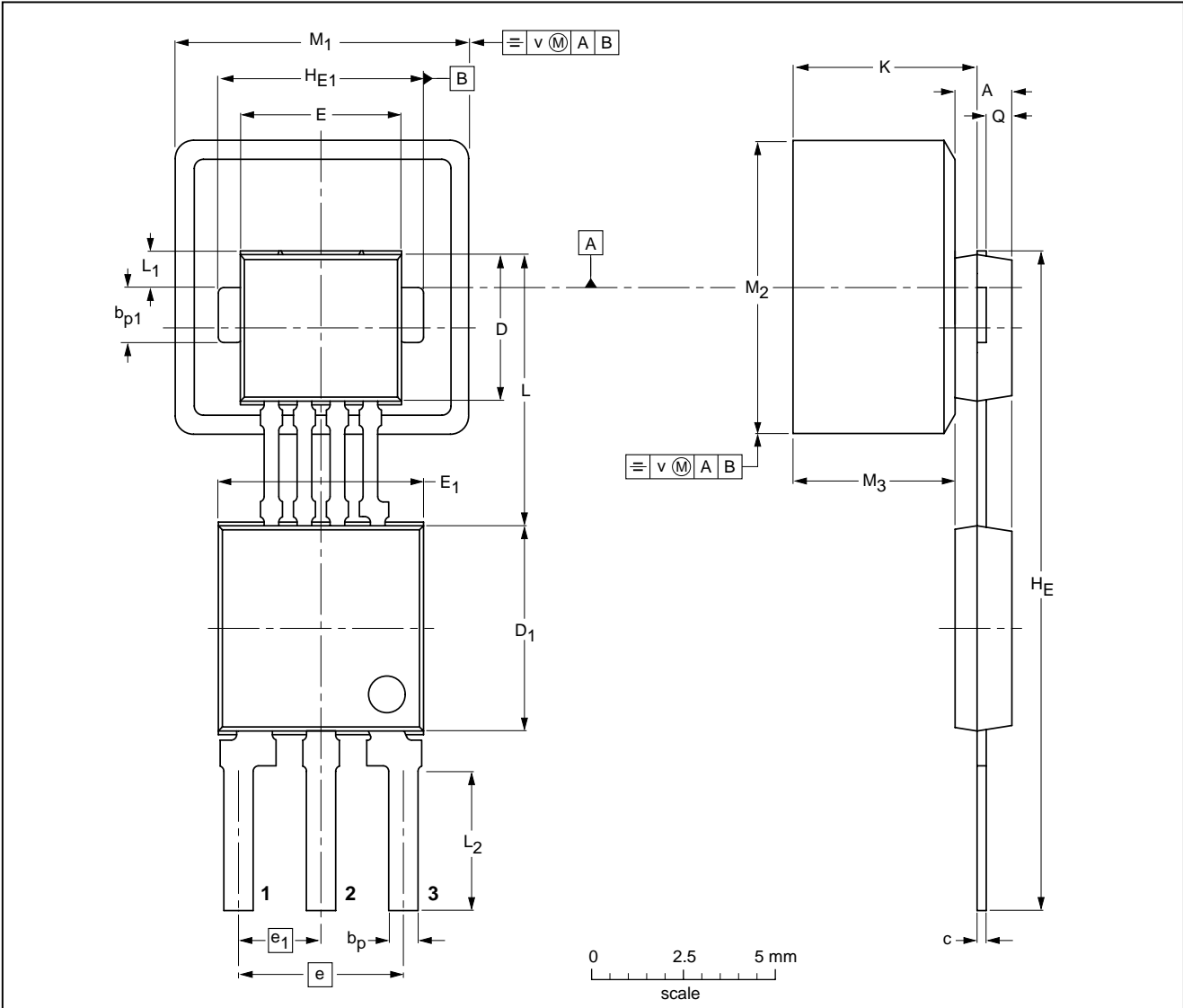
Integrated rotational speed sensor

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PACKAGE OUTLINE

Plastic single-ended combined package; magnetoresistive sensor element; bipolar IC; magnetized ferrite magnet (5.5 x 5.5 x 3.0 mm); 3 in-line leads

SOT477B



DIMENSIONS (mm are the original dimensions)

UNIT	A	bp	bp1	c	D <sup>(1)</sup>	D <sub>1</sub> <sup>(1)</sup>	E <sup>(1)</sup>	E <sub>1</sub> <sup>(1)</sup>	e	e <sub>1</sub>	H <sub>E</sub>	H <sub>E1</sub>	K max.	L	L <sub>1</sub>	L <sub>2</sub>	M <sub>1</sub>	M <sub>2</sub>	M <sub>3</sub>	Q	v
mm	1.7 1.4	0.8 0.7	1.57 1.47	0.3 0.24	4.1 3.9	5.7 5.5	4.5 4.3	5.7 5.5	4.6 4.4	2.35 2.15	18.2 17.8	5.6 5.5	5.37	7.55 7.25	1.2 0.9	3.9 3.5	8.15 7.85	8.15 7.85	4.7 4.3	0.75 0.65	0.25

Note

1. Plastic or metal protrusions of 0.15 mm maximum per side are not included.

OUTLINE VERSION	REFERENCES				EUROPEAN PROJECTION	ISSUE DATE
	IEC	JEDEC	EIAJ			
SOT477B						98-05-12

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 Integrated rotational speed sensor
 

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**DEFINITIONS**

<b>Data sheet status</b>	
Objective specification	This data sheet contains target or goal specifications for product development.
Preliminary specification	This data sheet contains preliminary data; supplementary data may be published later.
Product specification	This data sheet contains final product specifications.
<b>Limiting values</b>	
Limiting values given are in accordance with the Absolute Maximum Rating System (IEC 134). Stress above one or more of the limiting values may cause permanent damage to the device. These are stress ratings only and operation of the device at these or at any other conditions above those given in the Characteristics sections of the specification is not implied. Exposure to limiting values for extended periods may affect device reliability.	
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Printed in The Netherlands

115106/1200/01/pp12

Date of release: 1998 May 15

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